



# Service Manual

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## Revision A

Models: SAP18HP230V1A  
SAP24HP230V1A

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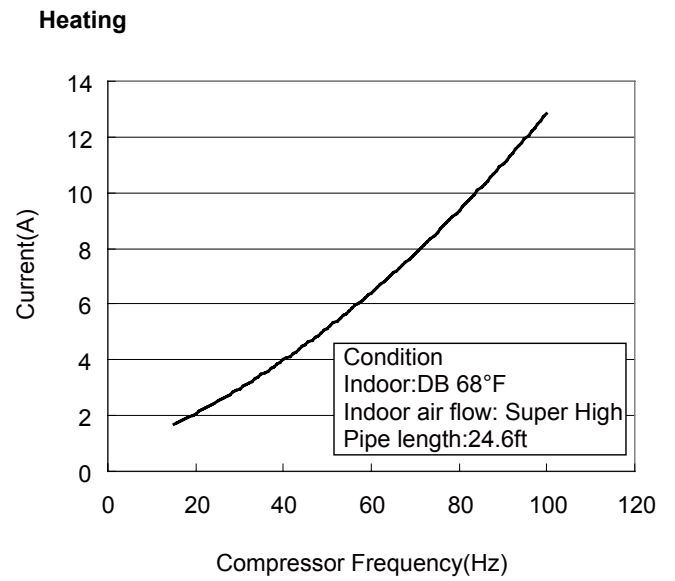
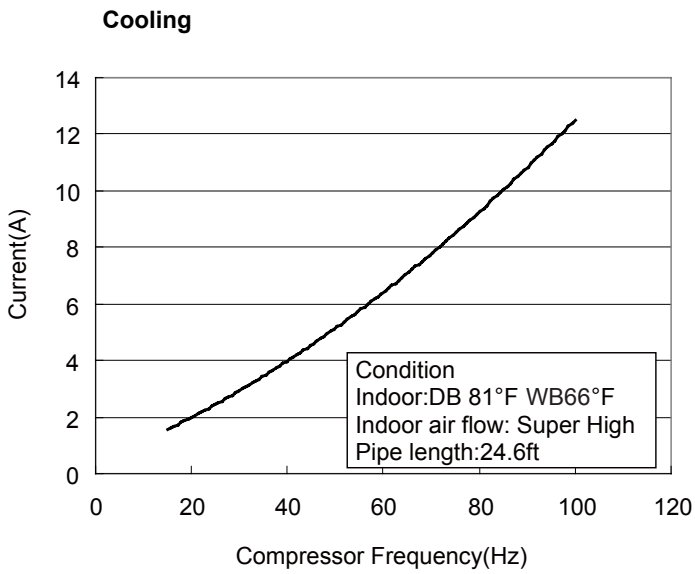


## 2.

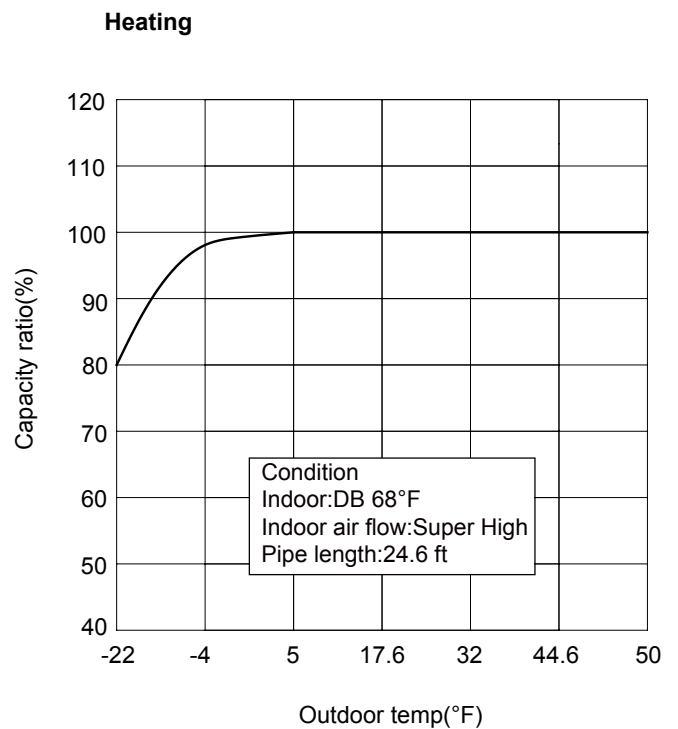
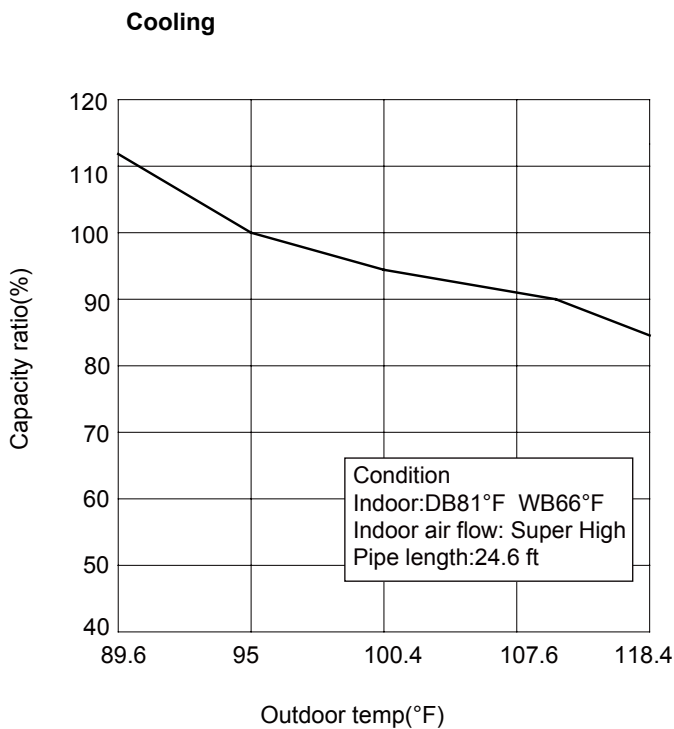
Model			SAP18HP230V1A	SAP24HP230V1A	
Product Code			CB437001500	CB437001700	
Power Supply	Rated Voltage	V~	208/230	208/230	
	Rated Frequency	Hz	50/60	50/60	
	Phases		1	1	
Power Supply Mode			Outdoor	Outdoor	
Cooling Capacity(Min~Max)		Btu/h	18000(4094~21837)	22000(6800~30700)	
Heating Capacity(Min~Max)		Btu/h	18000(4094~24566)	24000(6800~32000)	
Cooling Power Input(Min~Max)		W	1330(350~2500)	1700(450~3700)	
Heating Power Input(Min~Max)		W	1500(350~2500)	2000(380~3700)	
Cooling Power Current		A	5.7	7.54	
Heating Power Current		A	6.2	9.37	
Rated Input		W	2500	3700	
Rated Current		A	10.8	16.4	
Air Flow Volume(SH/H/MH/M/ML/L/SL)		CFM	736/677/618/559/500/457/353	824/765/706/647/589/500/383	
Dehumidifying Volume		Pint/h	1.8	2.5	
EER		(Btu/h)/W	13.53	13.00	
COP		(Btu/h)/W	12.00	12.00	
SEER			24.5	21.50	
SCOP			12	11.30	
Application Area		yd <sup>2</sup>	27.51-40.7	38.3~59.8	
Indoor Unit	Model of indoor unit		SAP18HP230V1AH	SAP24HP230V1AH	
	Indoor Unit Product Code		CB437N01500	CB437N01700	
	Fan Type				
	Diameter Length(DXL)		inch	Φ4 1/4X32 11/16	Φ4 3/16X35
	Fan Motor Cooling Speed (SH/H/MH/M/ML/L/SL/Q)		r/min	1400/1300/1200/1100/1000/850/600	1500/1300/1100/1000/900/850/800/600
	Fan Motor Heating Speed (SH/H/MH/M/ML/L/SL/Q)		r/min	1400/1250/1100/1000/1050/900/850	1500/1300/1100/1050/1000/900/850
	Output of Fan Motor		W	60	70
	Fan Motor RLA		A	0.38	0.24
	Fan Motor Capacitor		μF	/	/
	Evaporator Form			Aluminum Fin-copper Tube	Aluminum Fin-copper Tube
	Pipe Diameter		inch	Φ1/4	Φ1/4
			inch	2-1/16	2-1/16
	Coil Length (LXDXW)		inch	33 1/4X1X13 1/2	33 1/4X1X13 1/2
	Swing Motor Model			MP35CP/MP24HF	MP35CJ
	Output of Swing Motor		W	2.5/1.5	2.5
	Fuse		A	3.15	3.15
	Sound Level (SH/H/MH/M/ML/L/SL)		dB (A)	51/48/45/42/39/36/34	52/48/46/44/42/40/37
	Sound Power Level (SH/H/MH/M/ML/L/SL)		dB (A)	61/58/55/52/49/46/44	62/58/56/54/52/50/47
	Dimension (WXHXD)		inch	43 11/32X12 56/64X9 51/64	43 11/32X12 56/64X9 51/64
	Dimension of Carton Box (LXWXH)		inch	45 53/64X15 53/64X13 11/32	45 53/64X15 53/64X13 11/32
Dimension of Package (LXWXH)		inch	45 15/16X15 15/16X13 15/16	45 15/16X15 15/16X13 15/16	
Net Weight		lb	36.4	36.4	
Gross Weight		lb	44.1	44.1	



## 2.2 Operation Characteristic Curve



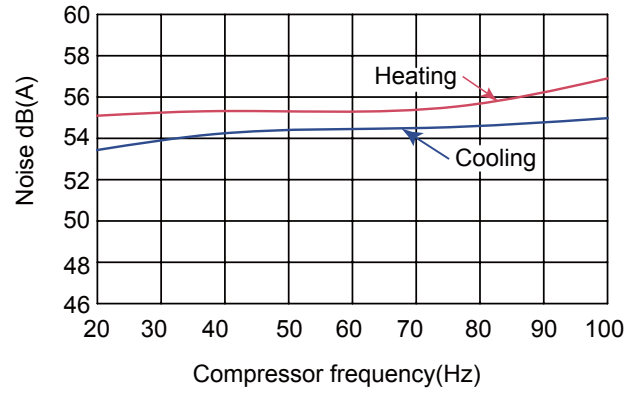
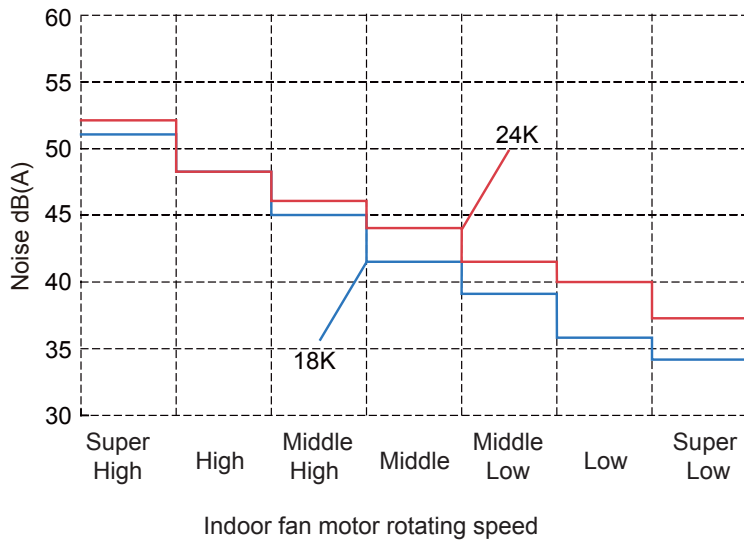
## 2.3 Capacity Variation Ratio According to Temperature





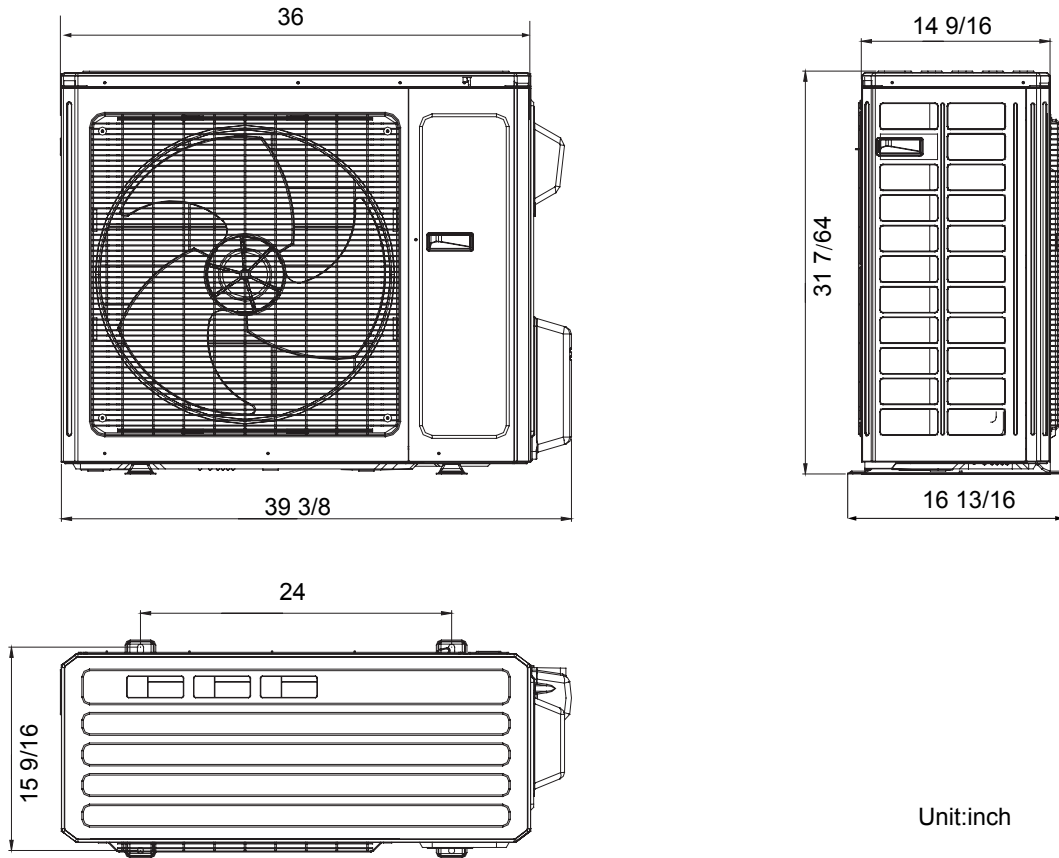


## 2.5 Noise Curve





### 3.2 Outdoor Unit



















## 2. FAN button

Press this button, Auto, Low, Medium-low, Medium, Medium-high, High speed can be circularly selected. After powered on, Auto fan speed is default. Under DRY mode, Low fan speed only can be set up.

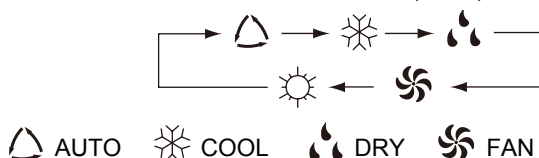


Note: It's Low fan speed under Dry mode.



## 3. MODE button

Press this button, Auto, Cool, Dry, Fan, Heat mode can be selected circularly. Auto mode is default while power on. Under Auto mode, the temperature will not be displayed; Under Heat mode, the initial value is 28°C(82°F); Under other modes, the initial value is 25°C(77°F).



(only for cooling and heating unit. As for cooling only unit, it won't have any action when it receives the signal of heating operation.)

## 4. +/- button

- Presetting temperature can be increased.

Press this button, the temperature can be set up, continuously press this button and hold for two seconds, the relative contents can quickly change, until unhold this button and send the order that the °C(°F) signal will be displayed all the time. The temperature adjustment is unavailable under the Auto mode, but the order can be sent by if pressing this button. Temperature of Celsius degree setting: 16-30; for Fahrenheit degree setting: 61-86.

- Presetting temperature can be decreased.

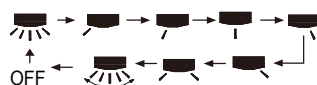
Press this button, the temperature can be set up, continuously press this button and hold for two seconds, the relative contents can quickly change, until unhold this button and send the order that the °C(°F) signal will be displayed all the time. The temperature adjustment is unavailable under the Auto mode, but the order can be sent by if pressing this button.

## 5. TURBO button

Under Cool or Heat mode, press this button can turn on or turn off the Turbo function. After the Turbo function turned on, the signal of Turbo will display. The signal will be automatically cancelled if changing the mode or fan speed.

## 6. button

Press this button to set left & right swing angle cycling as below:



## 7. button

Press this button to set swing angle, which circularly changes as below:




This remote controller is universal. If it receives three kinds of following status, the swing angle will remain original.





If guide louver is stopped when it is swinging up and down, it will remain its present position.




## 8. CLOCK button

Press this button, the clock can be set up, signal  blink and display. Within 5 seconds, the value can be adjusted by pressing + or - button, if continuously press this button for 2 seconds above, in every 0.5 seconds, the value on ten place of Minute will be increased 1. During

powered on, 12:00 is defaulted to display and signal  will be displayed. If there is signal  be displayed that denotes the current time value is Clock value, otherwise is Timer value.

## 9. TIMER ON/TIMER OFF button

- Timer On setting: Signal "ON" will blink and display, signal  will conceal, the numerical section will become the timer on setting status. During 5 seconds blink, by pressing + or - button to adjust the time value of numerical section, every press of that button, the value will be increased or decreased 1 minute. Hold pressing + or - button, 2 seconds later, it quickly change, the way of change is: During the initial 2.5 seconds, ten numbers change in the one place of minute, then the one place is constant, ten numbers change in the ten space of minute at 2.5 seconds speed and carry. During 5s blink, press the Timer button, the timer setting succeeds. The Timer On has been set up, repress the timer button, the Timer On will be canceled. Before setting the Timer, please adjust the Clock to the current actual time.

- One press this key to enter into TIMER OFF setup, in which case the TIMER OFF icon will blink. The method of setting is the same as for TIMER ON.

## 10. TEMP button

Press this button, you can see indoor set temperature, indoor ambient temperature or outdoor ambient temperature on indoor unit's display. The setting on remote controller is selected circularly as below:



When selecting "🏠" with remote controller or no display, temperature indicator on indoor unit displays set temperature; When selecting "🏠🌡️" with remote controller, temperature indicator on indoor unit displays indoor ambient temperature; When selecting "🏠🌡️🌡️" with remote controller, temperature indicator on indoor unit displays outdoor ambient temperature. 3s later it will return to the setting temperature or it depends on the other received signal within 3s.

Attention: When displaying the outdoor ambient, the displaying range is 32-99°F and 0-60°C. When it goes beyond the range, it keeps the threshold data (the smallest—0°C or 32°F and the largest 99°F or 60°C).

Warm tips: When operating buttons on the cover please make sure the cover is closed completely.

## 11. 🏠 / 🏠🌡️ button (These functions are not available in the United States)

Press this button to achieve the on and of

time to start scavenging function; LCD displays "🏠🌡️". Press the button for the second time to start healthy and scavenging functions simultaneously; LCD displays "🏠🌡️" and "🏠". Press this button for the third time to quit healthy and scavenging functions simultaneously. Press the button for the fourth time to start healthy function; LCD display "🏠". Press this button again to repeat the operation above.

## 12. I FEEL button

Press this button once, to turn on the I FEEL

button, every 200ms to send I FEEL once, after this function started, the remote control will send temperature to the main unit in every 10 minutes. When repress this button, this function will be turned off.

## 13. LIGHT button

Press this button at unit On or Off status, Light On and Light Off can be set up. After powered on, Light On is defaulted.

## 14. X-FAN button

Pressing X-FAN button in COOL or DRY mode, the icon 🌀 is displayed and the indoor fan will continue operation for 2 minutes in order to dry the indoor unit even though you have turned off the unit. After energization, X-FAN OFF is defaulted. X-FAN is not available in AUTO, FAN or HEAT mode.

## 15. QUIET button

Press this button, the Quiet status is under the Auto Quiet mode (display "🔇" and "Auto" signal) and Quiet mode (display "🔇" signal) and Quiet OFF (there is no signal of "🔇" displayed), after powered on, the Quiet OFF is defaulted. Under the Quiet mode (Display "🔇" signal), the fan speed is not available.

## 16. SLEEP button

• Press this button, can select Sleep 1 (☾<sup>1</sup>), Sleep 2 (☾<sup>2</sup>), Sleep 3 (☾<sup>3</sup>) and cancel the Sleep, circulate between these, after

• Sleep 1 is Sleep mode 1, in Cool, Dehumidify modes: sleep status after run for one hour, the main unit setting temperature will increase 1°C (1°F~2°F), 2 hours, setting temperature increased 2°C (3°F~4°F), the unit will run at this setting temperature; In Heat mode: sleep status after run for one hour, the setting temperature will decrease 1°C (1°F~2°F), 2 hours, setting temperature will decrease 2°C (3°F~4°F), then the unit will run at this setting temperature.

• Sleep 2 is sleep mode 2, that is air conditioner will run according to the presetting a group of sleep temperature curve.

In Cool mode:

(1) When setting the initial temperature 16~23°C (61°F~74°F), after turned on Sleep function, the temperature will be increased 1°C (1°F~2°F) in every hour, after 3°C (5°F~6°F) the temperature will be maintained, after 7 hours, the temperature will be decreased 1°C (1°F~2°F), after that the unit will keep on running under this temperature;

(2) When setting the initial temperature 24~27°C (75°F~81°F), after turned on Sleep function, the temperature will be increased 1°C (1°F~2°F) in every hour, after 2°C (3°F~4°F) the temperature will be maintained, after 7 hours, the temperature will be decreased 1°C (1°F~2°F), after that the unit will keep on running under this temperature;

(3) When setting the initial temperature 28~29°C (82°F~85°F), after turned on Sleep function, the temperature will be increased 1°C (1°F~2°F) in every hour, after 1°C (1°F~2°F) the temperature will be maintained, after 7 hours, the temperature will be decreased 1°C (1°F~2°F), after that the unit will keep on running under this temperature;

(4) When setting the initial temperature 30°C (86°F), under this temperature setting, after 7 hours, the temperature will be decreased 1°C (1°F~2°F), after that the unit will keep on running under this temperature;

In Heat mode:

(1) Under the initial presetting temperature 16°C (61°F), it will run under this setting temperature all along.

(2) Under the initial presetting temperature 17~20°C (62°F~68°F), after Sleep function started up, the temperature will decrease 1°C (1°F~2°F) in every hour, after 1°C (1°F~2°F) decreased, this temperature will be maintained.

(3) Under the initial presetting temperature 21~27°C (69°F~81°F), after Sleep function started up, the temperature will decrease 1°C (1°F~2°F) in every hour, after 2°C (3°F~4°F) decreased, this temperature will be maintained.

(4) Under the initial presetting temperature 28~30°C (82°F~86°F), after Sleep function started up, the temperature will decrease 1°C (1°F~2°F) in every hour, after 3°C (5°F~6°F) decreased, this temperature will be maintained.

●Sleep 3- the sleep curve setting under Sleep mode by DIY:

(1) Under Sleep 3 mode, press "Turbo" button for a long time, remote control enters into user individuation sleep setting status, at this time, the time of remote control will display "1hour ", the setting temperature "88" will display the corresponding temperature of last setting

(2) Adjust "+" and "-" button, could change the corresponding setting temperature, after adjusted, press "T

(3) At this time, 1hour will be automatically increased at the timer position on the remote control, (that are "2hours" or "3hours" or "8hours "), the place of setting temperature "88" will display the corresponding temperature of last setting sleep curve and blink;

(4)

control will resume the original timer display;temperature display will resume to original setting temperature.

●Sleep3- the sleep curve setting under Sleep mode by DIY could be inquired:

The user could accord to sleep curve setting method to inquire the presetting sleep curve, enter into user individuation sleep setting status, but do not change the temperature, press "T

Note: In the above presetting or enquiry procedure, if continuously within 10s, there is no button pressed, the sleep curve setting status will be automatically quit and resume to display the original displaying. In the presetting or enquiry procedure, press "ON/OFF" button, "Mode" button, "Timer" button or "Sleep" button, the sleep curve setting or enquiry status will quit similarly.

#### 17. About X-FAN function

This function indicates that moisture on evaporator of indoor unit will be blown after the unit is stopped to avoid mould.

(1)Having set X-FAN function on: After turning off the unit by pressing ON/OFF button indoor fan will continue running for about 2 min. at low speed. In this period, press X-FAN button to stop indoor fan directly.

(2)Having set X-FAN function off: After turning off the unit by pressing ON/OFF button, the complete unit will be off directly.


#### 18. About AUTO MODE

When AUTO MODE is selected, temperature will not be displayed. The unit will cycle between heat and cool preset settings when indoor temperature requires the unit to operate.

#### 19. About TURBO function



If start this function, the unit will run at super-high fan speed to cool or heat quickly so that the ambient temp. approaches the preset temp. as soon as possible.

#### 20. About lock

Press + and - buttons simultaneously to lock or unlock the keyboard. If the remote controller is locked, the icon  will be displayed on it, in which case, press any button, the mark will flicker for three times. If the keyboard is unlocked, the mark will disappear.



#### 21. About swing up and down

(1)Press swing up and down button continuously more than 2s,the main unit will swing back and forth from up to down, and then loosen the button, the unit will stop swinging and present position of guide louver will be kept immediately.

(2)Under swing up and down mode, when the status is switched from off to , if press this button again 2s later,  status will switch to off status directly; if press this button again within 2s,the change of swing status will also depend on the circulation sequence stated above.

#### 22. About swing left and right

(1)Press swing left and right button continuously more than 2s,the main unit will swing back and forth from left to right, and then loosen the button, the unit will stop swinging and present position of guide louver will be kept immediately.

(2)Under swing left and right mode, when the status is switched from off to , if press this button again 2s later,  status will switch to off status directly; if press this button again within 2s,the change of swing status will also depend on the circulation sequence stated above.

#### 23. About switch between Fahrenheit and Centigrade

Under status of unit off, press MODE and - buttons simultaneously to switch °C and °F.

#### 24. Combination of "TEMP" and "CLOCK" buttons : About Energy-saving Function

Press "TEMP" and "CLOCK" simultaneously in COOL mode to start energy-saving function.Nixie tube on the remote controller displays "SE". Repeat the operation to quit the function.

#### 25. Combination of "TEMP" and "CLOCK" buttons : About 8°C(46°F) Heating Function

Press "TEMP" and "CLOCK" simultaneously in HEAT mode to start 8°C(46°F) Heating Function.Nixie tube on the remote controller displays "8" and a selected temperature of "8°C" (46°F if Fahrenheit is adopted). Repeat the operation to quit the function.

#### 26. About Auto Quiet function

When auto quiet function is selected:

(1)Under cooling mode: indoor fan operates at notch 4 speed. 10 minutes later or when indoor ambient temperature ≤ 28°C(82°F), indoor fan will operate at notch 2 speed or quiet mode according to the comparison between indoor ambient temperature and set temperature.

(2)Under heating mode: indoor fan operates at notch 3 speed or quiet mode according to the comparison between indoor ambient temperature and set temperature.

(3)Under dry, fan mode: indoor fan operates at quiet mode.

(4)Under auto mode: the indoor fan operates at the auto quiet mode according to actual cooling, heating or fan mode.

#### 27. About Sleep function

Under the Fan and Auto mode, the Sleep function cannot be set up, under Dehumidify mode, only Sleep 1 can be selected. Select and enter into any kind of Sleep mode, the Quiet function will be attached and started, different Quiet status could be optional and turned off.




## 6.2 Operation of Smart Control (Smart Phone, Tablet PC) For Gree

### Operation Instructions

#### Download and install APP



Install the APP according to its guidance. When successfully installed, your smart phone homepage will show this icon . User of IOS system can search for the Gree Smart in Apple store to download the Apple version APP.

AP

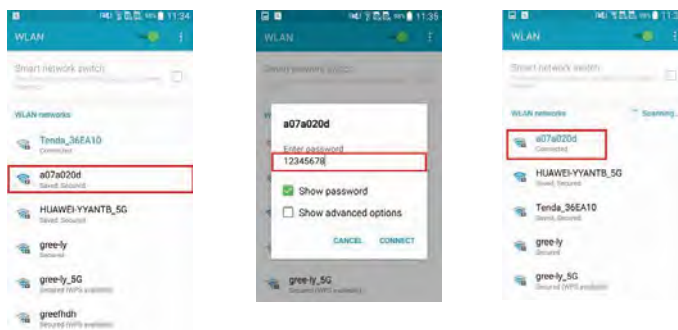
APP functions.

intelligent device.

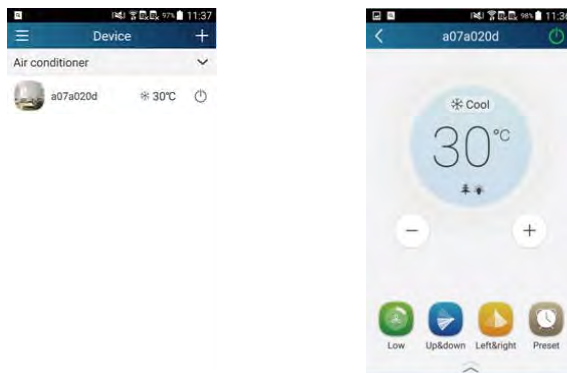
Step 1:

AP mode in factory. Y

The




Step 2: Open APP and the screen will show the air conditioner that you just connected. Tap the name of this air conditioner on your phone to enter and realize short-distance control, as shown below methods.



NOTE:One AC can be controlled by 4 smart phones in maximum at the same time.

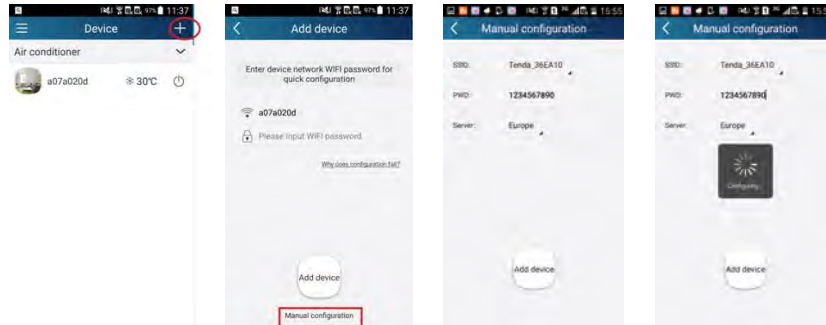
(2).Short-distance and long-distance control setting for air conditioner connecting with router

Step 1: Under short-distance control, return to the homepage "Home Control". Tap  at the top right corner of the homepage "Device".


Select "Add device" and enter the page of "Add device". T

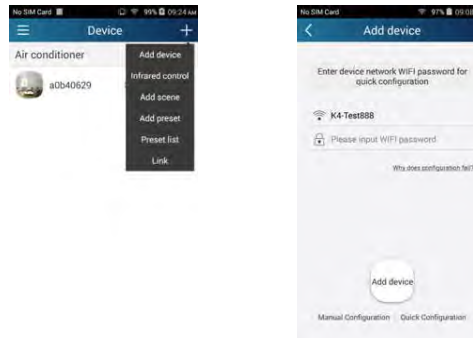
Step 2: Select the correct network name and enter the password. Select the server (The server setting here must keep the same as the server setting in "Settings" mentioned below At

APP.

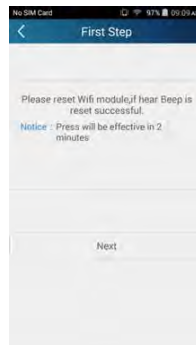


## 2.AP

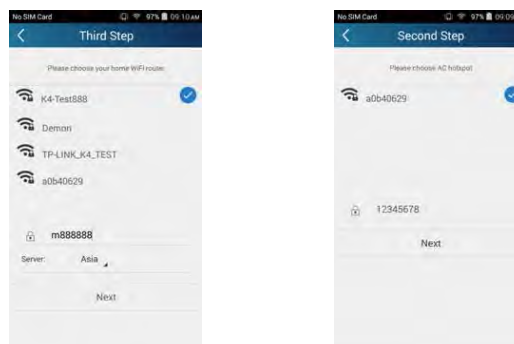
Step 1: Enter homepage "Device", and then tap  at the top right corner. Select "Add device" and enter the page "Add device". T



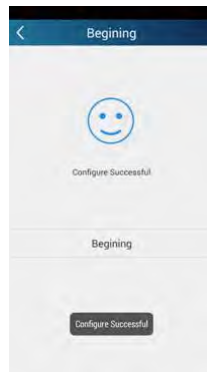
Step 2: Tap "Next" in the First Step.



Step 3: Select the wireless network of air conditioner. APP will show the password 12345678 (default password of the network of air conditioner), then enter the correct password and select a server.







NOTE: . You should reconnect your APP, connect with the air conditioner hot spot or . When connection is done, open the APP to use short-distance operation to control the air conditioner and then you can use the long-distance control.

**Functions introduction**

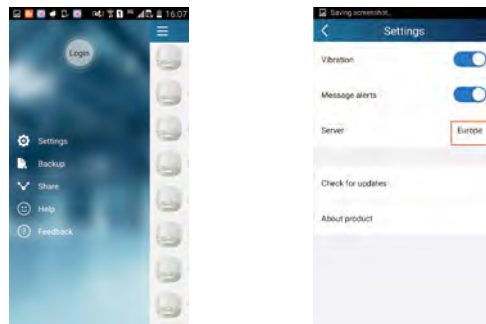
1. User registration

Purpose: To realize long-distance control

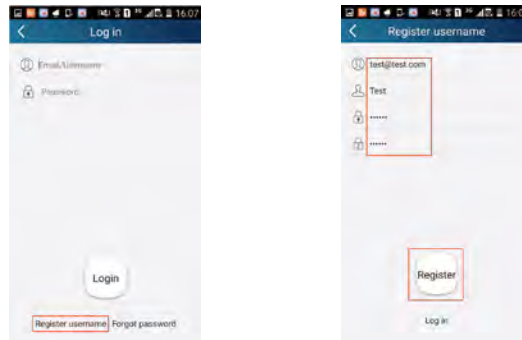
step and enter email address and password on the "Login Page" to log in. If password is forgotten, you can reset the password.

Operation steps:

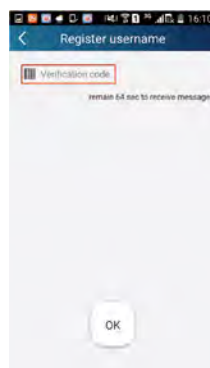
(1) Select the sever address



(2) Account login: Slide the page "Device", and enter the page "Menu" on the left. Tap "Login" to enter the page "Register username". New Tap "Register".



(3) Enter your email address. W

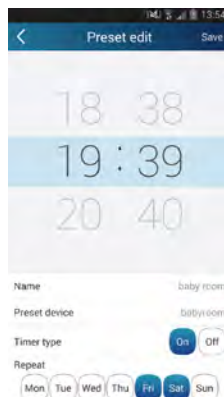




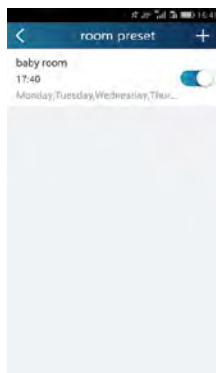


(2) Set preset name

Step 1: Tap  at the top right corner of the homepage "Device". Select "Add preset" and enter the page "Preset edit".



Step 2: Choose the time. Tap "Name". As shown in the picture, its name is "baby room". For timer type, select "On". Then select the repeating days. Save the setting of preset name.



(3) Set device image

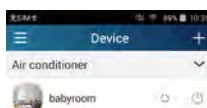
Please refer to step 1 in 2(1)


3. Control functions

(1) Common control functions: General control on the operation of smart devices (On/Off, temperature, fan speed, mode, etc.) and the setting of advanced functions (air exchange, dry, health, light, sleep, energy saving upper limit).

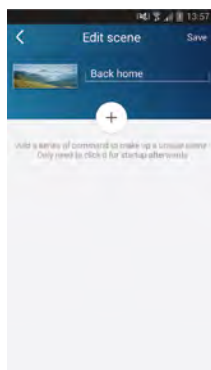
Step 1: General control

Take "babyroom" as an example.




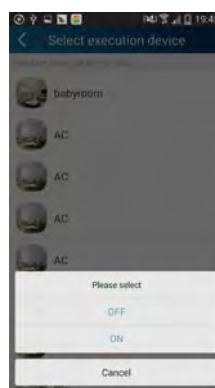
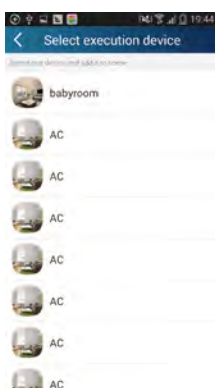
Tap "babyroom" and enter the page of air conditioner control. Tap  to turn on the control switch.




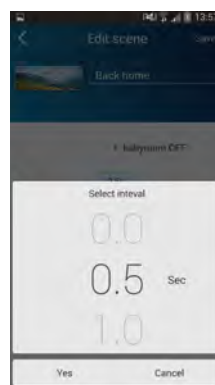


Tap "Add scene" and edit the scene name, for example, "Back home". Add execution devices.

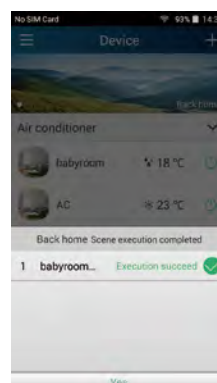
Tap  to add commands. On the page "Select execution device", select the air conditioner named "babyroom". Then select "ON" or "OFF".



Continue to select the next execution device as instructed above. Tap  to set the interval.



Tap "Save". Tap the scene picture displayed on homepage "Device" to send the command. Then the scene "Back home" will be in execution. You may view the execution condition of the scene.

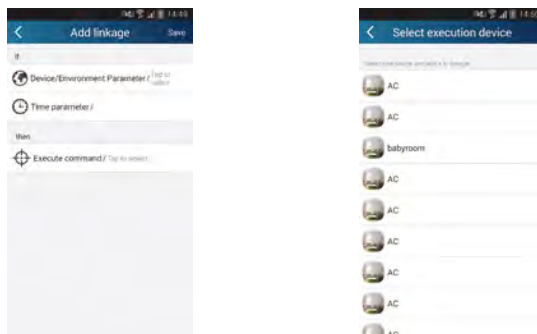




(4) Link(This function is APPLICable to some models)

commands to realize devices linkage.

Step 1: Set the parameters of master device (Select master device, select environment parameters, select master device status). Tap **+** at the top right corner of the homepage "Device". Select "Link" and enter the page "Add linkage". Tap "Device/Param" to enter the page "Select device". Take "baby room" as an example. Tap "babyroom".

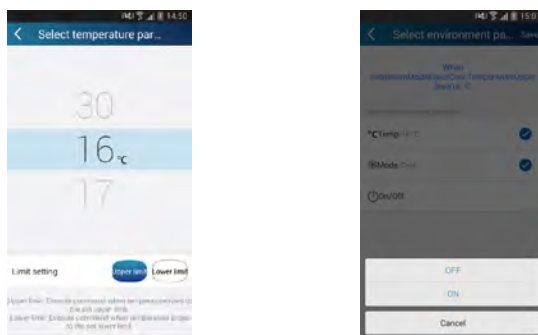


Enter the page "Select environment parameters".



Tap "Temperature" to enter the page "Select temperature parameter". Slide up or down to adjust temperature. Tap "Upper limit" or "Lower limit".

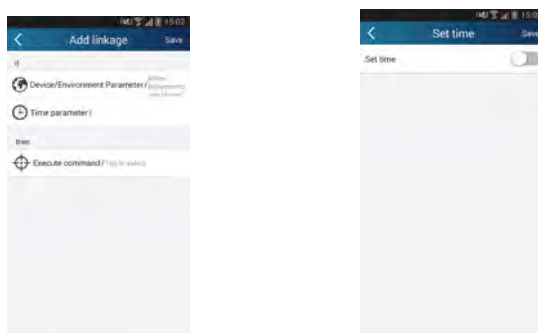
Tap "Mode" and "On/Off" to select the status of master device. Then tap "Save".



Step 2: Set time parameter for linkage. Tap "Time parameter" to enter the page "Set time". Slide

itwards to turn on the

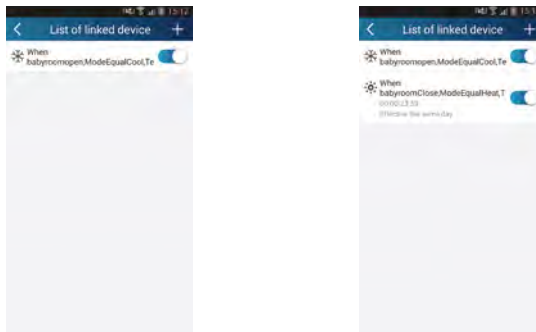
setting time.



Tap "Execution time"; then tap "Start" and "Stop" to set start time and stop time respectively. Tap "OK" at the top right corner to save the setting.





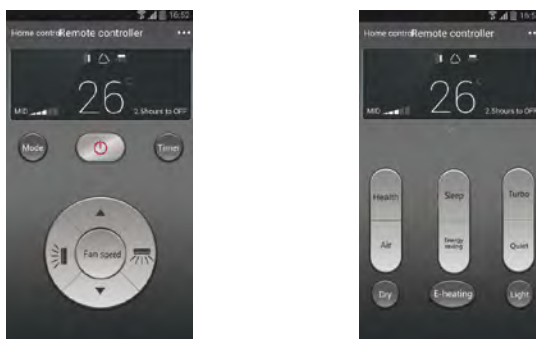




(5) Infrared control (only APPLICable to smart phones with infrared emitter).

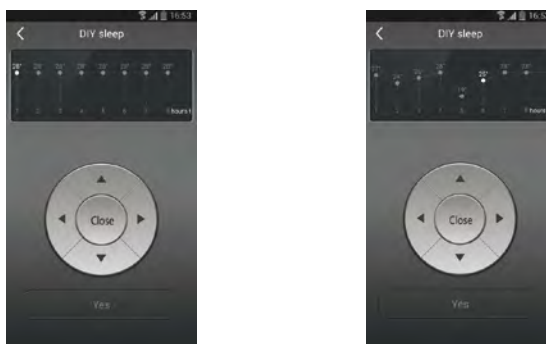
Function: Smart phone can be used as a remote controller.

Tap  at the top right corner of the homepage "Device". Select "Infrared" and enter the page "Remote controller". Tap  and slide up to enter the page of advanced functions.



Tap  to turn on the device. Tap  to select mode. Tap  to adjust fan speed and swing angle. Tap "Health", "Energy saving", "Sleep" etc. to set advanced functions.

Tap "Sleep" to enter the page "Sleep". You can select "Traditional sleep", "Expert sleep" or "DIY sleep". Tap "DIY sleep" and then tap the left and right arrows to set sleep time. T



4.Menu functions

Menu functions (Share, Set, History, Feedback)

(1) Share: T  s information, including local export and local import.

For local import, you just need to tap "Local import" and wait for the data download.

Local export

Step 1: Export local data to another smart phone.

Enter "Menu" on the left side and tap "Share" to enter the page "Share". Then tap "Local export".

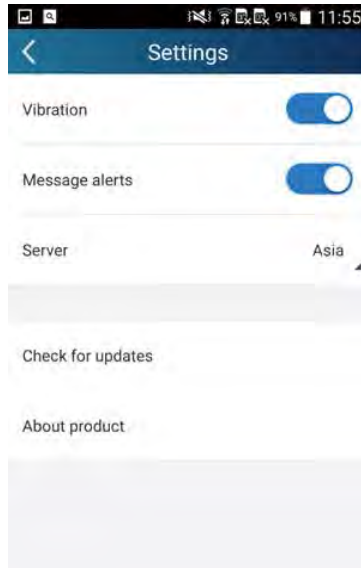




(3) Settings

User can set vibration, message alerts, server, updates, etc. The server setting here must be the same as the server setting in

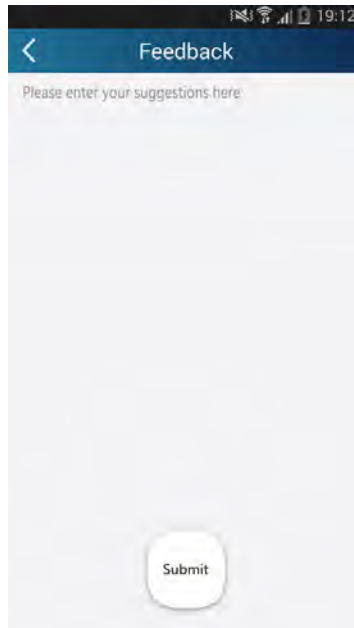
Otherwise, remote control will be invalid.



(4) Feedback

User can feedback suggestions to back-stage management for maintenance and development.

Tap "Feedback". Enter your suggestions and then submit it.




## 6.3 Operation of Smart Control (Smart Phone, Tablet PC)

### Operation Instructions

#### Download and install APP



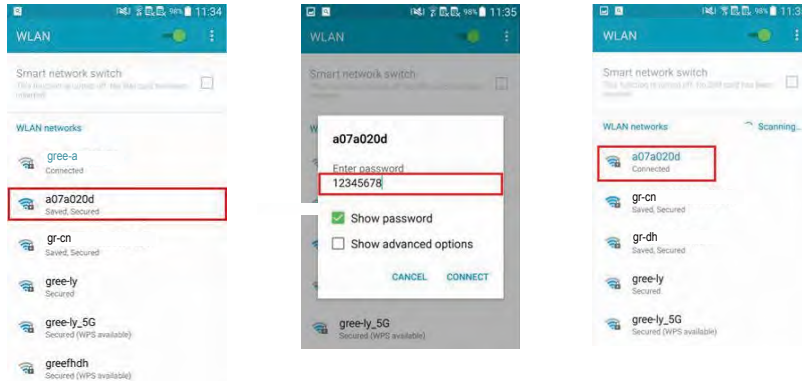
Install the APP according to its guidance. When successfully installed, your smart phone homepage will show this icon . Apple store to download the Apple version APP. Android user can search "WiFi Smart" on Google Play to download it.

AP

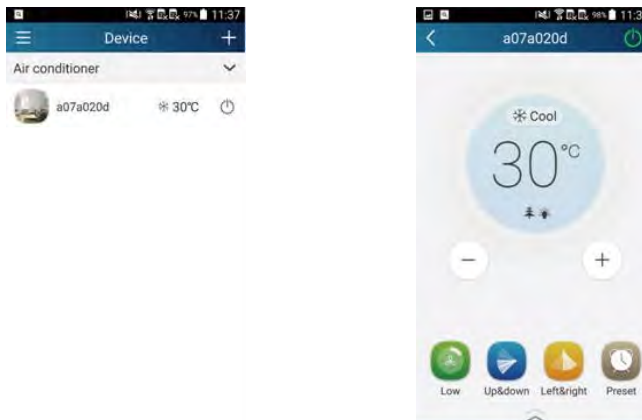
APP functions.

intelligent device.


Step 1: APP mode in factory.  
Y  
conditioner mac address. Password is 12345678.



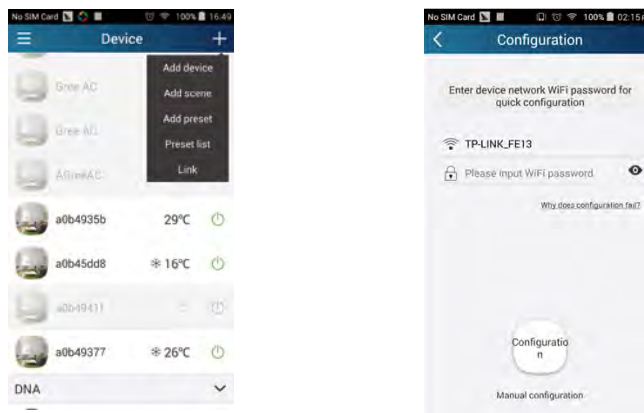
Step 2: Open APP and the screen will show the air conditioner that you just connected. Tap the name of this air conditioner on your phone to enter and realize short-distance control, as shown below



Android phones

Step 1: Enter homepage "Device", and then tap  at the top right corner. Select "Add device" and enter the page "Add device".

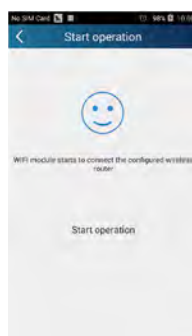
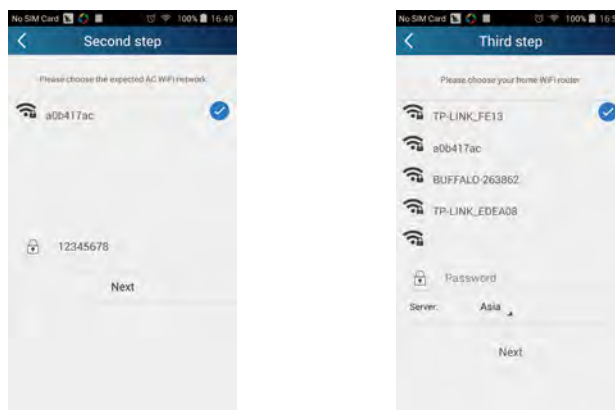
T



Step 2: Tap "Next" in the First Step.



Step 3: Select the wireless network of air conditioner. APP will show the password 12345678 (default password of the network of air conditioner). Then tap "Next"; select the name of home WiFi router, then enter the correct password and select a server.





- . 2 mins later, please conduct the Turbo buttons on your remote control for 10 seconds and until you hear the beep.
- Wrong server selection will cause long-distance control invalid. Therefore, please make sure that the server selection when registering the account is the same as this one.
- If the password is blank, no password is defaulted for the wireless router, which is the OPEN mode.
- As for other phones, they can automatically search for the device after connecting to the wireless router (such as Tenda\_XXX) and turning on the APP.

**Functions introduction**

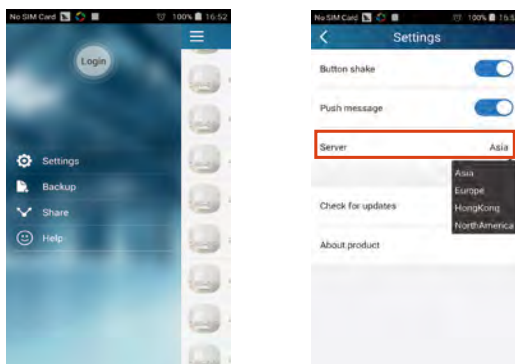
1. User registration

Purpose: To realize long-distance control.

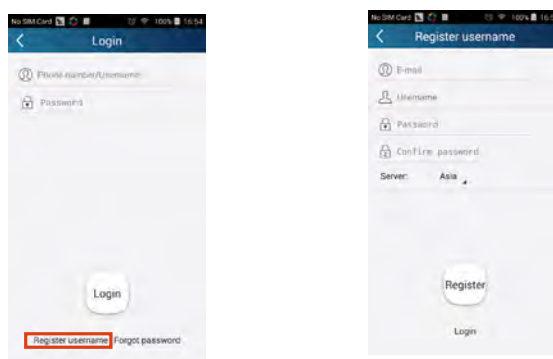
step and enter email address and password on the "Login Page" to log in. If password is forgotten, you can reset the password.

Operation steps:

(1) Select the sever address.



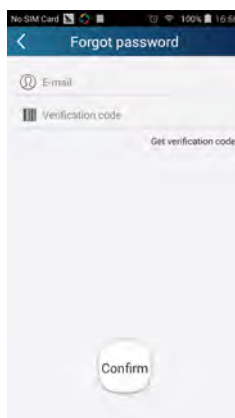
(2) Account login: Slide the page "Device", and enter the menu page on the left. Tap "Login" to enter the page "Register". Tap "Register".



(3) If password is forgotten, you can reset the password with your email address.

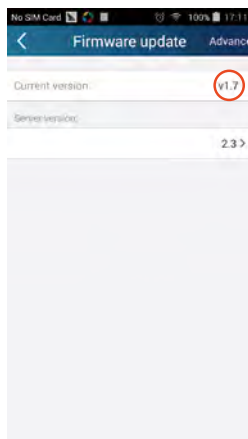
T

T







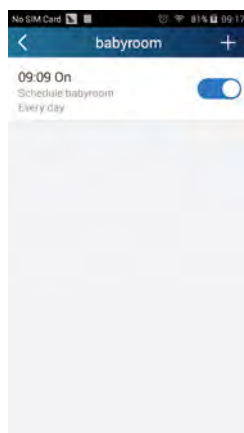


(2) Set preset name

Step 1: Tap **+** at the top right corner of the homepage "Device". Select "Add preset" and enter the page "Preset edit".



Step 2: Choose the time. Tap "Name". As shown in the picture, its name is "baby room". For timer type, select "On". Then select the repeating days. Save the setting of preset name.



(3) Set device image

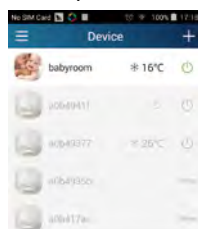
Please refer to step 1 in 2(1)

3. Control functions

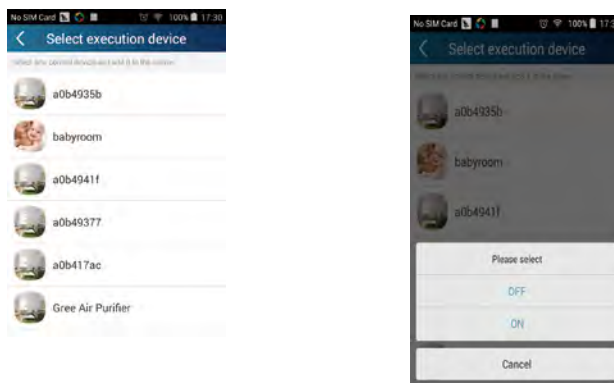
(1) Common control functions: General control on the operation of smart devices (On/Off, temperature, fan speed, mode, etc.) and the setting of advanced functions (air exchange, dry, health, light, sleep, energy saving upper limit).


Step 1: General control

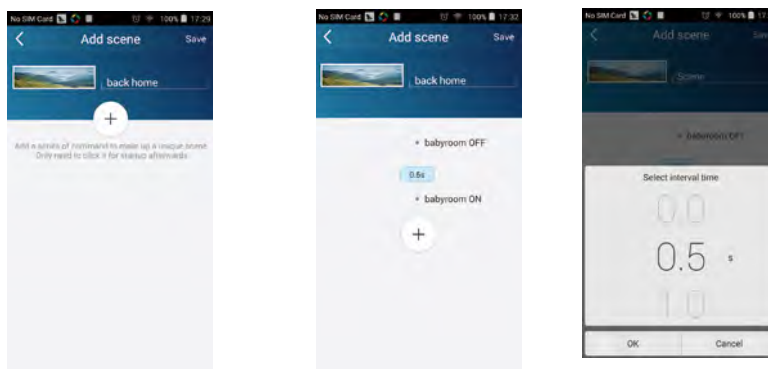
Take "babyroom" as an example.



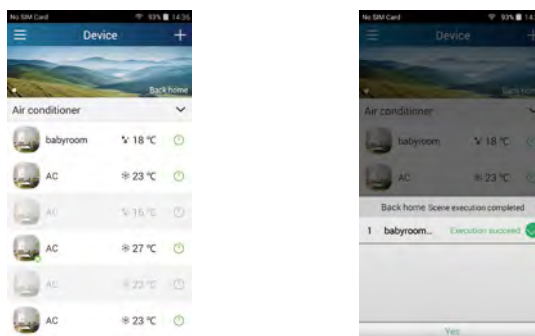





Continue to select the next execution device as instructed above. Tap  to set the interval.

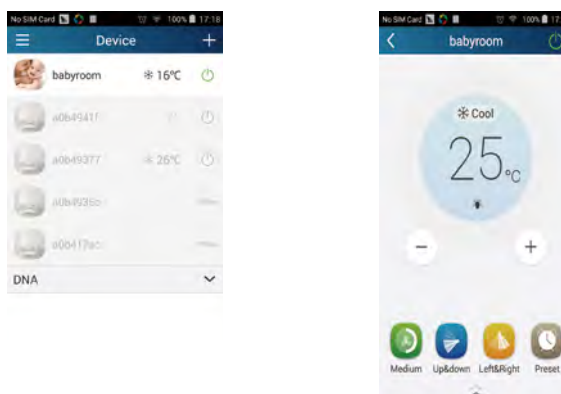


Tap "Save". Tap the scene picture displayed on homepage "Device" to send the command. Then the scene "Back home" will be in execution. You may view the execution condition of the scene.



(3) Preset includes single-device preset and multi-device preset  
Single-device preset: This can preset a certain device to be On/Of

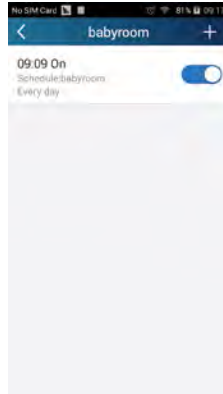
On the homepage "Device", take air conditioner "babyroom" as an example. Tap  at the bottom of the page "babyroom". Then you will enter the page "Preset edit".



Slide up and down to set the time. If you need to synchronize the time, tap "synchronize". If such "Hint" interface doesn't show up, please skip this operation step.

Tap "Name" to customize the preset name.

Preset device can't be selected and it will default to "babyroom". Select "On" for the timer type. Select repeating days to complete the preset.



Multi-device preset:

Please refer to the instructions as how to set preset time, name, timer type and repeating days for a single device.

Tap "Preset device" to select one or more devices. Then return to the page "Device".

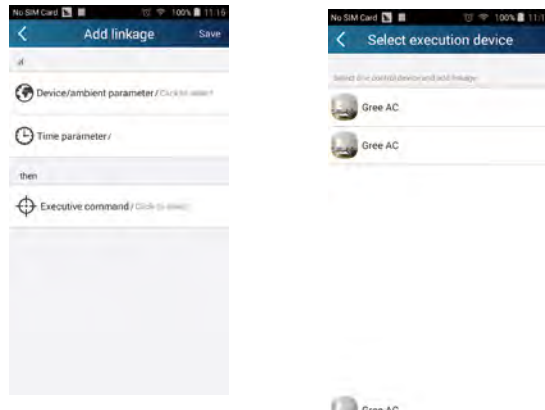


(4) Link(This function is applicable to some models)

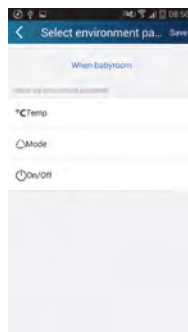
commands to realize devices linkage.

Step 1: Set the parameters of master device (Select master device, select environment parameters, select master device status).

Tap **+** at the top right corner of the homepage "Device". Select "Link" and enter the page "Add linkage". Tap "Device/Param" to enter the page "Select device". Take "baby room" as an example. Tap "babyroom".

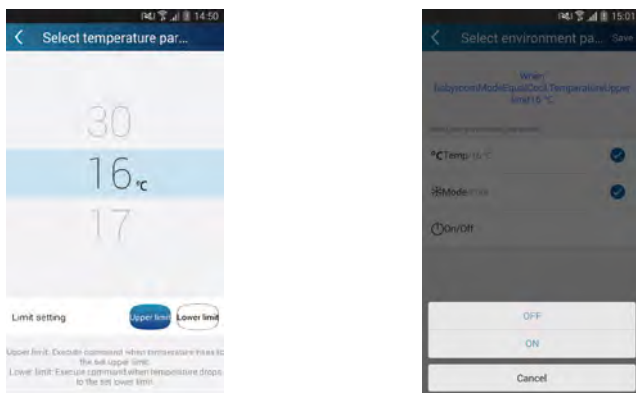


Enter the page "Select environment parameters".

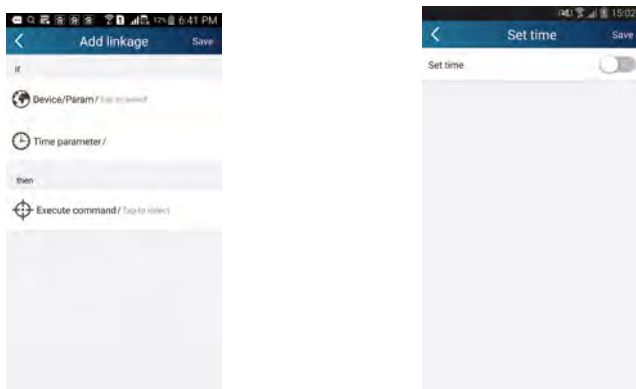


Tap "Temperature" to enter the page "Select temperature parameter". Slide up or down to adjust temperature. Tap "Upper limit" or "Lower limit".

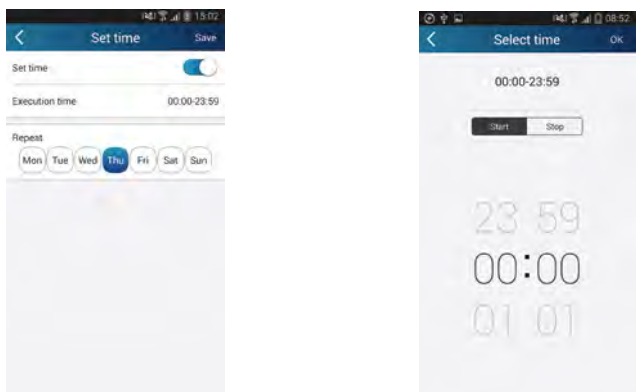
Tap "Mode" and "On/Off" to select the status of master device. Then tap "Save".



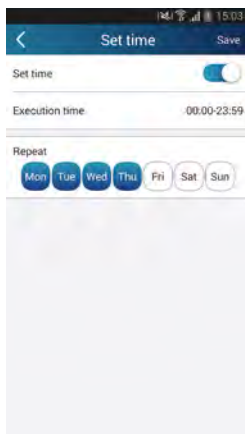
Step 2: Set time parameter for linkage. Tap "Time parameter" to enter the page "Set time". Slide  rightwards to turn on the setting time.



Tap "Execution time"; then tap "Start" and "Stop" to set start time and stop time respectively. Tap "OK" at the top right corner to save the setting.



Tap the days below "Repeat" to select the repeating days. Then tap "Save".



Step 3: Select "Execute command" Tap "Execute command" and enter the page "Select device".



Step 2: Another smart phone to be imported.  
Tap the model name and wait for the download.



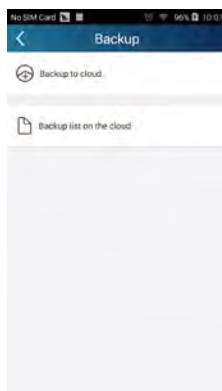
Notice:  
This function requires that the two phones are of the same operating system. They are either Android phones or Apple phones, and are connecting to the same wireless router.

(2) Backup: Tap the cloud.

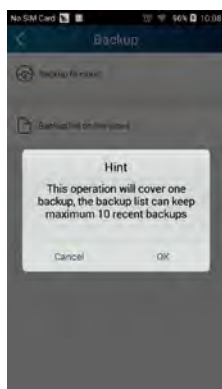
information, including backup to cloud and backup list on

Backup to cloud

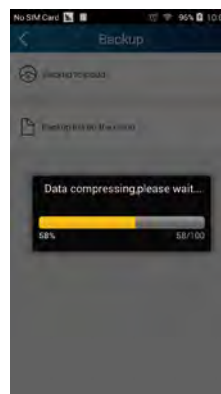
Enter the menu page on the left and tap "Backup".



Tap "Backup to cloud" and then tap "Yes". Then wait for the data download.



Select "Backup list on the cloud". Then backup records will appear. Tap "Record" to download data and recover data to local unit.







## 6.4 Brief Description of Modes and Functions

### 1. Temperature Parameters

- ◆ Indoor preset temperature ( $T_{\text{preset}}$ )
- ◆ Indoor ambient temperature ( $T_{\text{amb.}}$ )

### 2. Basic Functions

Once energized, in no case should the compressor be restarted within less than 3 minutes. In the situation that memory function is available,

pressor is in operation before de-energization, the compressor will be started with a 3-minute lag; and once started, the compressor will not be stopped within 6 minutes regardless of changes in room temperature.

#### (1) Cooling Mode

##### ① The condition and process of cooling

If  $T_{\text{amb.}} \geq T_{\text{preset}}$  cooling mode will act, the compressor and outdoor fan will run, and the indoor fan will run at the set speed.

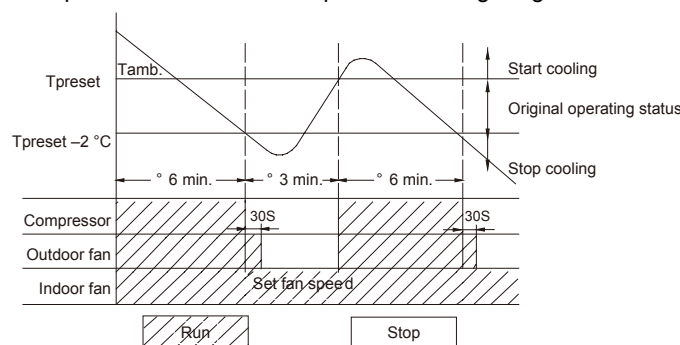
If  $T_{\text{amb.}} \leq T_{\text{preset}} - 2^{\circ}\text{C}$  ( $3.6^{\circ}\text{F}$ ), the compressor will stop, the outdoor fan will delay 30 seconds to stop, and the indoor fan will run at the set speed.

If  $T_{\text{preset}} - 2^{\circ}\text{C}$  ( $3.6^{\circ}\text{F}$ )  $< T_{\text{amb.}} < T_{\text{preset}}$ , the unit will keep running in the previous mode.

When  $0 \leq T_{\text{preset}} - T_{\text{amb.}} < 2^{\circ}\text{C}$  ( $3.6^{\circ}\text{F}$ ), if indoor fan speed is high, it will turn to medium fan speed; if indoor fan speed is medium or low, it will keep the same; (this condition will be valid only when the compressor is operating); if indoor fan speed is super high, it will keep the same;

When  $T_{\text{amb.}} - T_{\text{preset}} \geq 1^{\circ}\text{C}$  ( $1.8^{\circ}\text{F}$ ), the fan speed will return to set fan speed;

In this mode, the reversal valve will not be powered on and the temperature setting range is  $16 \sim 30^{\circ}\text{C}$  ( $68 \sim 86^{\circ}\text{F}$ ).



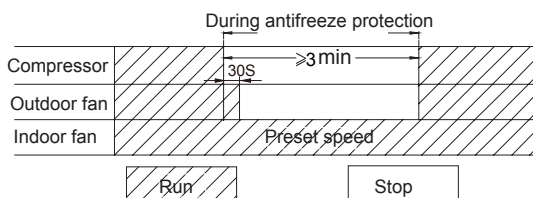
##### ② Protection function

###### ◆ Overcurrent protection

If total current is high, the compressor will run in limited frequency. If total current is too high, the compressor will stop, the outdoor fan will delay 30 seconds to stop, indoor unit will display E5 and out door yellow light will blink 5 times.

###### ◆ Antifreezing protection

When the antifreezing protection is detected, the compressor will stop, the outdoor fan will stop after 30 seconds, and the indoor fan and swing motor will keep running in the original mode. When antifreezing protection is eliminated and the compressor has stopped for 3 minutes, the compressor will resume running in the original mode.



#### (2) Dehumidifying Mode

##### ① Working conditions and process of dehumidifying

If  $T_{\text{amb.}} > T_{\text{preset}}$ , the unit will enter cooling and dehumidifying mode, in which case the compressor and the outdoor fan will operate and the indoor fan will run at low speed.

If  $T_{\text{preset}} - 2^{\circ}\text{C}$  ( $3.6^{\circ}\text{F}$ )  $\leq T_{\text{amb.}} \leq T_{\text{preset}}$ , the compressor remains at its original operation state.

If  $T_{\text{amb.}} < T_{\text{preset}} - 2^{\circ}\text{C}$  ( $3.6^{\circ}\text{F}$ ), the compressor will stop, the outdoor fan will stop with a time lag of 30s, and the indoor fan will operate at low speed.

##### ② Protection function

Protection is the same as that under the cooling mode.

#### (3) Heating Mode

##### ① The condition and process of heating

If  $T_{\text{amb.}} \leq T_{\text{preset}} + 2^{\circ}\text{C}$  ( $3.6^{\circ}\text{F}$ ), heating mode will act, the compressor, outdoor fan and reversal valve will run, the indoor fan will delay 3min to stop at the latest

If  $T_{\text{preset}} + 2^{\circ}\text{C}$  ( $3.6^{\circ}\text{F}$ )  $< T_{\text{amb.}} < T_{\text{preset}} + 5^{\circ}\text{C}$  ( $9^{\circ}\text{F}$ ), the unit will keep running in the original mode.

If  $T_{\text{amb.}} \geq T_{\text{preset}} + 5^{\circ}\text{C}$  ( $9^{\circ}\text{F}$ ), the compressor will stop, the outdoor fan will delay 30s to stop and indoor fan will blow 60s at low speed, the fan speed cannot be shifted within blow residual heat.

◆ In this mode, the temperature setting range is  $16 - 30^{\circ}\text{C}$  ( $68 \sim 86^{\circ}\text{F}$ ).

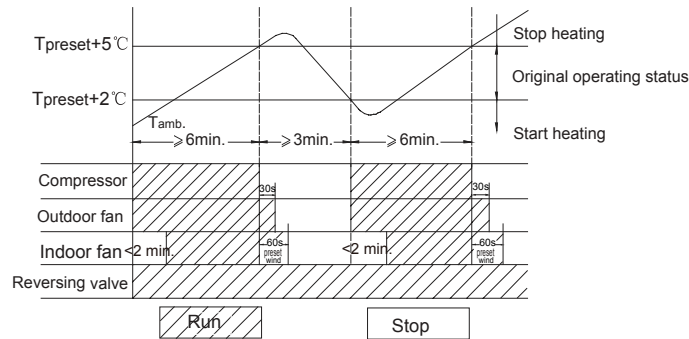
◆ The air conditioner will adjust the running frequency of the compressor automatically according to the change of ambient temperature.

◆ When the unit is turned off in heating mode, or switched to other mode from heating mode, the four-way valve will be powered off after the compressor stops.

◆ When compressor is running (not including each malfunction and protection):

- a. When outdoor ambient temperature  $\geq 20^{\circ}\text{C}$  ( $68^{\circ}\text{F}$ ) and indoor fan speed is low or medium, the fan speed will turn to high; if indoor fan speed is high or super high, it will keep the same.
- b. When outdoor ambient temperature  $\leq 18^{\circ}\text{C}$  ( $64.4^{\circ}\text{F}$ ), the fan speed will resume set fan speed.

exiting cold air prevention after entering heating mode, it will run in set fan speed.



② Condition and process of defrost

When duration of successive heating operation is more than 45 minutes, or accumulated heating time more than 90 minutes, and one of the following conditions is reached, the unit will enter the defrost mode after 3 minutes.

- (1)  $T$  outdoor ambient  $> 5^{\circ}\text{C}$  ( $41^{\circ}\text{F}$ ),  $T$  outdoor tube  $\leq -2^{\circ}\text{C}$  ( $28.4^{\circ}\text{F}$ );
- (2)  $-2^{\circ}\text{C} \leq T$  outdoor ambient  $< 5^{\circ}\text{C}$  ( $41^{\circ}\text{F}$ ),  $T$  outdoor tube  $\leq -6^{\circ}\text{C}$  ( $21.2^{\circ}\text{F}$ );
- (3)  $-5^{\circ}\text{C} \leq T$  outdoor ambient  $< -2^{\circ}\text{C}$  ( $28.4^{\circ}\text{F}$ ),  $T$  outdoor tube  $\leq -8^{\circ}\text{C}$  ( $17.6^{\circ}\text{F}$ );
- (4)  $-10^{\circ}\text{C} \leq T$  outdoor ambient  $< -5^{\circ}\text{C}$  ( $23^{\circ}\text{F}$ ),  $T$  outdoor tube -  $T$  compensatory  $\leq (T$  outdoor ambient  $-3^{\circ}\text{C}$  ( $5.4^{\circ}\text{F}$ ))
- (5)  $T$  outdoor ambient  $< -10^{\circ}\text{C}$  ( $14^{\circ}\text{F}$ ),  $T$  outdoor tube -  $T$  compensatory  $\leq (T$  outdoor ambient  $-3^{\circ}\text{C}$  ( $5.4^{\circ}\text{F}$ ))

(after energizing,  $T$  outdoor tube of quitting last defrosting: a. when  $T$  outdoor tube  $> 2^{\circ}\text{C}$  ( $35.6^{\circ}\text{F}$ ),  $T$  compensatory  $= 0^{\circ}\text{C}$  ( $32^{\circ}\text{F}$ ); b. when  $T$  outdoor tube  $\leq 2^{\circ}\text{C}$  ( $35.6^{\circ}\text{F}$ ),  $T$  compensatory  $= 3^{\circ}\text{C}$  ( $37.4^{\circ}\text{F}$ ))

At that time, the indoor fan stops and the compressor stops, and after 30 seconds the outer fan will stop, and then after 30 seconds, the four-way valve will stop. After 30 seconds, the compressor is initiated for raising the frequency to defrost frequency. When the compressor has operated under defrost mode for 7.5 minutes, or  $T$  outdoor ambient  $\geq 10^{\circ}\text{C}$ , the compressor will be converted to 46Hz operation. After 30 seconds, the compressor will stop. And after another 30 seconds, the four-way valve will be opened, and after 60 seconds, the compressor and the outer fan will be started, the indoor fan will run under preset cold air prevention conditions, and H1 will be displayed at temperature display area on the display panel. Defrost frequency is 85Hz.

③ Protection

◆ Cold air prevention

The unit is started under heating mode (the compressor is ON):

- ① In the case of  $T$  indoor amb.  $< 24^{\circ}\text{C}$  ( $75.2^{\circ}\text{F}$ ): if  $T$  tube  $\leq 40^{\circ}\text{C}$  ( $104^{\circ}\text{F}$ ) and the indoor fan is at stop state, the indoor fan will begin to run at low speed with a time lag of 2 minutes. Within 2 minutes, if  $T$  tube  $> 40^{\circ}\text{C}$  ( $104^{\circ}\text{F}$ ), the indoor fan also will run at low speed; and after 1-minute operation at low speed, the indoor fan will be converted to operation at preset speed. Within 1-minute low speed operation or 2-minute nonoperation, if  $T$  tube  $> 42^{\circ}\text{C}$  ( $107.6^{\circ}\text{F}$ ), the fan will run at present speed.
- ② In the case of  $T$  indoor amb.  $\geq 24^{\circ}\text{C}$  ( $75.2^{\circ}\text{F}$ ): if  $T$  tube  $\leq 42^{\circ}\text{C}$  ( $107.6^{\circ}\text{F}$ ), the indoor fan will run at low speed, and after one minute, the indoor fan will be converted to preset speed. Within one-minute low speed operation, if  $T$  tube  $> 42^{\circ}\text{C}$  ( $107.6^{\circ}\text{F}$ ), the indoor fan will be converted to preset speed.

Note:  $T$  indoor amb. indicated in ① and ② refers to, under initially heating mode, the indoor ambient temperature before the command to start the compressor is performed according to the program, or after the unit is withdrawn from defrost, the indoor ambient temperature before the defrost symbol is cleared.

(5) Fan Mode

Under the mode, the indoor fan will run at preset speed and the compressor, the outdoor fan, the four-way valve and the electric heater will stop.

Under the mode, temperature can be set within a range of  $16\sim 30^{\circ}\text{C}$  ( $60.8\sim 86^{\circ}\text{F}$ ).

(6) AUTO Mode

① Operation way of AUTO mode

- a. When  $T$  ambient  $\geq 26^{\circ}\text{C}$  ( $78.8^{\circ}\text{F}$ ), it will run in cooling mode. The implied set temperature is  $25^{\circ}\text{C}$  ( $77^{\circ}\text{F}$ ) (note: the set temperature sending to outdoor unit is  $25^{\circ}\text{C}$  ( $77^{\circ}\text{F}$ )).
- b. For heating and cooling unit, when  $T$  ambient  $\leq 22^{\circ}\text{C}$  ( $71.6^{\circ}\text{F}$ ), it will run in heating mode. The implied set temperature is  $20^{\circ}\text{C}$  ( $68^{\circ}\text{F}$ ); for cooling only unit, when  $T$  ambient  $\leq 22^{\circ}\text{C}$  ( $71.6^{\circ}\text{F}$ ), it will run in fan mode and the displayed set temperature is  $25^{\circ}\text{C}$  ( $77^{\circ}\text{F}$ ).

c. For heating and cooling unit, when  $22^{\circ}\text{C}(71.6^{\circ}\text{F}) < T_{\text{indoor ambient}} < 26^{\circ}\text{C}(78.8^{\circ}\text{F})$  (for cooling only unit,  $22^{\circ}\text{C}(71.6^{\circ}\text{F}) < T_{\text{indoor}}$

## ② Protection

- In cooling operation, protection is the same as that under the cooling mode;
- In heating operation, protection is the same as that under the heating mode;
- When ambient temperature changes, operation mode will be converted preferentially. Once started, the compressor will remain unchanged for at least 6 minutes.

## (7) Common Protection Functions and Fault Display under COOL, HEAT, DRY and AUTO Modes

### ① Overload protection

$T_{\text{tube}}$ : measured temperature of outdoor heat exchanger under cooling mode; and measured temperature of indoor heat exchanger under heating mode.

#### 1) Cooling overload

- If  $T_{\text{tube}} \leq 52^{\circ}\text{C}(125.6^{\circ}\text{F})$ , the unit will return to its original operation state.
- If  $T_{\text{tube}} \geq 55^{\circ}\text{C}(131^{\circ}\text{F})$ , frequency rise is not allowed.
- If  $T_{\text{tube}} \geq 58^{\circ}\text{C}(136.4^{\circ}\text{F})$ , the compressor will run at reduced frequency.
- If  $T_{\text{tube}} \geq 62^{\circ}\text{C}(143.6^{\circ}\text{F})$ , the compressor will stop and the indoor fan will run at preset speed.

#### 2) Heating overload

- If  $T_{\text{tube}} \leq 50^{\circ}\text{C}(122^{\circ}\text{F})$ , the unit will return to its original operation state.
- If  $T_{\text{tube}} \geq 53^{\circ}\text{C}(127.4^{\circ}\text{F})$ , frequency rise is not allowed.
- If  $T_{\text{tube}} \geq 56^{\circ}\text{C}(132.8^{\circ}\text{F})$ , the compressor will run at reduced frequency.
- If  $T_{\text{tube}} \geq 60^{\circ}\text{C}(140^{\circ}\text{F})$ , the compressor will stop and the indoor fan will blow residue heat and then stop.

### ② Exhaust temperature protection of compressor

If exhaust temperature  $\geq 98^{\circ}\text{C}(208.4^{\circ}\text{F})$ , frequency is not allowed to rise.

If exhaust temperature  $\geq 103^{\circ}\text{C}(217.4^{\circ}\text{F})$ , the compressor will run at reduced frequency.

If exhaust temperature  $\geq 110^{\circ}\text{C}(230^{\circ}\text{F})$ , the compressor will stop.

If exhaust temperature  $\leq 90^{\circ}\text{C}(194^{\circ}\text{F})$ , and the compressor has stayed at stop for at least 3 minutes, the compressor will resume its operation.

### ③ Communication fault

### ④ Module protection

Under module protection mode, the compressor will stop. When the compressor remains at stop for at least 3 minutes, the compressor will resume its operation. If module protection occurs six times in succession, the compressor will not be started again.

### ⑤ Overload protection

If temperature sensed by the overload sensor is over 115, the compressor will stop and the outdoor fan will stop with a time lag of 30 seconds. If temperature is below 95, the overload protection will be relieved.

### ⑥ DC bus voltage protection

If voltage on the DC bus is below 150V or over 420V, the compressor will stop and the outdoor fan will stop with a time lag of 30 seconds. When voltage on the DC bus returns to its normal value and the compressor has stayed at stop for at least 3 minutes, the compressor will resume its operation.

### ⑦ Faults of temperature sensors

Designation of sensors	Faults
Indoor ambient temperature	The sensor is detected to be open-circuited or short-circuited for successive 5 seconds
Indoor tube temperature	The sensor is detected to be open-circuited or short-circuited for successive 5 seconds
Outdoor ambient temperature	The sensor is detected to be open-circuited or short-circuited for successive 30 seconds
Outdoor tube temperature	The sensor is detected to be open-circuited or short-circuited for successive 30 seconds, and no detection is performed within 10 minutes after defrost begins.
Exhaust	After the compressor has operated for 3 minutes, the sensor is detected to be open-circuited or short-circuited for successive 30 seconds.
Overload	After the compressor has operated for 3 minutes, the sensor is detected to be open-circuited or short-circuited for successive 30 seconds.

## 3. Other Controls

### (1) ON/OFF

Press the remote button ON/OFF: the on-off state will be changed once each time you press the button.

### (2) Mode Selection:

Press the remote button MODE, then select and show in the following ways: AUTO, COOL, DRY, FAN, HEAT, AUTO.

### (3) Temperature Setting Option Button

Each time you press the remote button TEMP+ or TEMP-, the setting temperature will be up or down by  $1^{\circ}\text{C}(1.8^{\circ}\text{F})$ . Regulating Range:  $16(60.8^{\circ}\text{F}) \sim 30^{\circ}\text{C}(86^{\circ}\text{F})$ , the button is useless under the AUTO mode.

### (4) Time Switch

You should start and stop the machine according to the setting time by remote control.

### (5) SLEEP State Control



1. Under heating mode: auto speed under heating or auto heating mode:
  - a. When  $T_{amb} \leq T_{preset} + 1^{\circ}\text{C}$  ( $1.8^{\circ}\text{F}$ ), indoor fan will operate at high speed;
  - b. When  $T_{preset} + 1^{\circ}\text{C}$  ( $1.8^{\circ}\text{F}$ )  $< T_{amb} < T_{preset} + 3^{\circ}\text{C}$  ( $5.4^{\circ}\text{F}$ ), indoor fan will operate at medium speed;
  - c. When  $T_{amb} \geq T_{preset} + 3^{\circ}\text{C}$  ( $5.4^{\circ}\text{F}$ ), indoor fan will operate at low speed;

There should be at least 180s operation time during switchover of each speed.

2. Under cooling mode: auto speed under cooling or auto cooling mode:
  - a. When  $T_{amb} \geq T_{preset} + 2^{\circ}\text{C}$  ( $3.6^{\circ}\text{F}$ ), indoor fan will operate at high speed;
  - b. When  $T_{preset} < T_{amb} < T_{preset} + 2^{\circ}\text{C}$  ( $3.6^{\circ}\text{F}$ ), indoor fan will operate at medium speed;
  - c. When  $T_{amb} \leq T_{preset}$ , indoor fan will operate at low speed

There should be at least 210s operation time during switchover of each speed.

#### (7) Buzzer Control

The buzzer will send a “Di” sound when the air conditioner is powered up or received the information sent by the remote control or there is a button input, the single tube cooler doesn’t receive the remote control ON signal under the mode of heating mode.

#### (8) Auto button

If the controller is on, it will stop by pressing the button, and if the controller is off, it will be automatic running state by pressing the button, swing on and light on, and the main unit will run based on the remote control if there is remote control order.

#### (9) Up-and-Down Swinging Control

After starting the machine, if you don’t set the swinging function on,

will move to D clockwise; under other modes, the up-and-down air

the machine, then the wind blade will swing between L and D. The air

A, Location B, Location C,

Location D, Location L to Location D, stop at any location between L-D (the included angle between L~D is the same).

factual only on condition that setting the swinging order and the inner

fan is running.

#### (10) Display

##### ① Operation pattern and mode pattern display

All the display patterns will display for a time when the power on, the operation indication pattern will display in red under standby status.

When the machine is start by remote control, the indication pattern will light and display the current operation mode (the mode light includes: Cooling, heating and dehumidify). If you close the light key, all the display patterns will close.

##### ② Double-8 display

According to the different setting of remote control, the nixie light may display the current temperature (the temperature scope is from  $16^{\circ}\text{C}$  ( $60.8^{\circ}\text{F}$ ) to  $30^{\circ}\text{C}$  ( $86^{\circ}\text{F}$ )) and indoor ambient temperature. The set temperature displayed in auto cooling and fan mode is  $25^{\circ}\text{C}$  ( $77^{\circ}\text{F}$ ) and the set temperature displayed in auto heating mode is  $20^{\circ}\text{C}$  ( $68^{\circ}\text{F}$ ). Under heating mode, nixie tube displays H1 or heating indicator is off 0.5s and blinks 10s in defrosting. (If you set the fahrenheit temperature display, the nixie light will display according to fahrenheit temperature)(11)

Protection function and failure display

- |  |                                      |                                      |                            |
|--|--------------------------------------|--------------------------------------|----------------------------|
| F1: Indoor ambient sensor start and short circuit (continuously measured failure in 5s)  | H5: Module protection                | PH: High-voltage protection          | PL: Low-voltage protection |
| F2: Indoor evaporator sensor start and short circuit (continuously measured failure in 5s)   | P1: Nominal cooling and heating test | P2: Maximum cooling and heating test |                            |
| F3: Outdoor ambient sensor start and short circuit (continuously measured failure in 30s)  | P3: Medium cooling and heating test  | P0: Minimum cooling and heating test |                            |
| F4: Outdoor condenser sensor start and short circuit (continuously measured failure in 30s, and don’t measure within 10 minutes after defrosted) |                                      |                                      |                            |
| F5: Outdoor exhausting sensor start and short circuit (continuously measured failure in 30s after the compressor operated 3 minutes)             |                                      |                                      |                            |

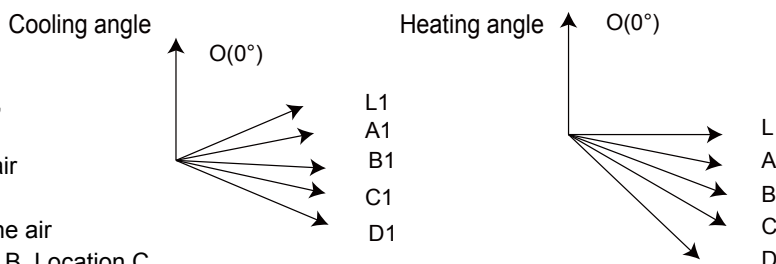
#### (12) Drying Function

You may start or stop the drying function under the modes of cooling and dehumidify at the starting status (The modes of automatism, heating and air supply do not have drying function). When you start the drying function, after stop the machine by pressing the switch button, you should keep running the inner fans for 2 minutes under low air damper (The swing will operate as the D1 status within 2 minutes, and other load is stopped), then stop the entire machine; When you stop the drying function, press the switch button will stop the machine directly. When you start the drying function, operating the drying button will stop the inner fans and close the guide louver.

#### (13) Memory Function

When interrupting the power supply memory content: mode, swing function, light, set temperature and wind speed.

After interrupted the power supply, the machine will start when recovering the power according to the memory content automatically.



# Part II : Installation and Maintenance

## 7. Notes for Installation and Maintenance

### Safety Precautions: Important!

Please read the safety precautions carefully before installation and maintenance.

The following contents are very important for installation and maintenance.

Please follow the instructions below.

- The installation or maintenance must accord with the instructions.
- Comply with all national electrical codes and local electrical codes.
- Pay attention to the warnings and cautions in this manual.
- All installation and maintenance shall be performed by
  
- All electric work must be performed by a licensed technician according to local regulations and the instructions given in this manual.
- Be caution during installation and maintenance. Prohibit incorrect operation to prevent electric shock, casualty and other accidents.



### Warnings

#### Electrical Safety Precautions:

1. Cut off the power supply of air conditioner before checking and maintenance.
2. The air condition must apply specialized circuit and prohibit share the same circuit with other appliances.
3. The air conditioner should be installed in suitable location and ensure the power plug is touchable.
4. Make sure each wiring terminal is connected firmly during installation and maintenance.
5. Have the unit adequately grounded. The grounding wire can't be used for other purposes.
6. Must apply protective accessories such as protective boards, cable-cross loop and wire clip.
7. The live wire, neutral wire and grounding wire of power supply must be corresponding to the live wire, neutral wire and grounding wire of the air conditioner.
8. The power cord and power connection wires can't be pressed by hard objects.
9. If power cord or connection wire is broken, it must be

10. If the power cord or connection wire is not long enough, please get the specialized power cord or connection wire from the manufacture or distributor. Prohibit prolong the wire by yourself.
11. For the air conditioner without plug, an air switch must be installed in the circuit. The air switch should be all-pole parting and the contact parting distance should be more than 1/8 inch.
12. Make sure all wires and pipes are connected properly and the valves are opened before energizing.
13. Check if there is electric leakage on the unit body. If yes, please eliminate the electric leakage.
14. Replace the fuse with a new one of the same if it is burnt down; don't replace it with a cooper wire or conducting wire.
15. If the unit is to be installed in a humid place, the circuit breaker must be installed.

#### Installation Safety Precautions:

1. Select the installation location according to the requirement of this manual.(See the requirements in installation part)
2. Handle unit transportation with care; the unit should not be carried by only one person if it is more than 44.09lb.
3. When installing the indoor unit and outdoor unit, a - cient bolt must be installed; make sure the installation
4. Ware safety belt if the height of working is above 78 3/4 inch.
5. Use equipped components or appointed components during installation.
6. Make sure no foreign objects are left in the unit after - ishing installation.

#### Refrigerant Safety Precautions:

1. Avoid contact between refrigerant and re as it generates poisonous gas; Prohibit prolong the connection pipe by welding.
  2. Apply refrigerant only. Never have it mixed with any other refrigerant. Never have air remain in the refrigerant line as it may lead to rupture or other hazards.
  3. Make sure no refrigerant gas is leaking out when installation is completed.
- re
- to minimize the density of refrigerant.
5. Never touch the refrigerant piping or compressor without wearing glove to avoid scald or frostbite.

electric shock or injury.

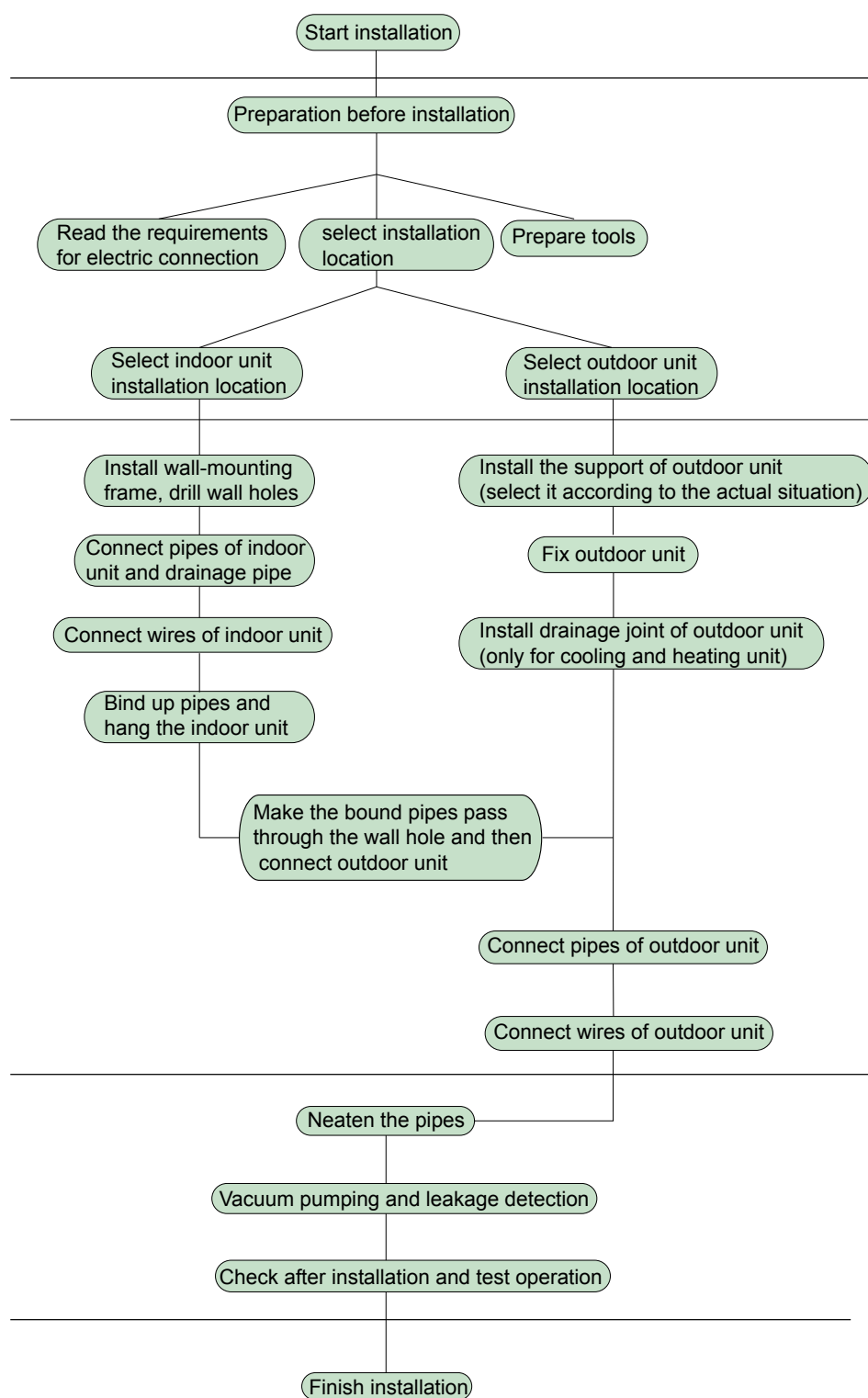
# Main Tools for Installation and Maintenance

<p>1. Level meter, measuring tape</p> 	<p>2. Screw driver</p> 	<p>3. Impact drill, drill head, electric drill</p> 
<p>4. Electroprobe</p> 	<p>5. Universal meter</p> 	<p>6. Torque wrench, open-end wrench, inner hexagon spanner (hex wrenches)</p> 
<p>7. Electronic leakage detector</p> 	<p>8. Vacuum pump</p> 	<p>9. Pressure gauges</p> 
<p>10. Pipe Wrench, Pliers, pipe cutter</p> 	<p>11. Pipe expander, pipe bender</p> 	<p>12. Soldering Tools, refrigerant container</p> 





## Installation procedures



Note: this flow is only for reference; please find the more detailed installation steps in this section.

## 8.2 Installation Parts-checking

No.	Name	No.	Name
1	Indoor unit	8	Sealing gum
2	Outdoor unit	9	Wrapping tape
3	Connection pipe	10	Support of outdoor unit
4	Drainage pipe	11	Fixing screw
5	Wall-mounting frame	12	Drainage plug(cooling and heating unit)
6	Connecting cable(power cord)	13	Owner's manual, remote controller
7	Wall pipe		

**⚠ Note:**

1. Please contact the local agent for installation.

## 8.3 Selection of Installation Location

### 1. Basic Requirement:

Installing the unit in the following places may cause malfunction. If it is unavoidable, please consult the local dealer:

- (1) explosive gas, or volatile objects spread in the air.
- (2) The place with high-frequency devices (such as welding machine, medical equipment).
- (3) The place near coast area.
- (4) The place with oil or fumes in the air.
- (5) The place with sulfureted gas.
- (6) Other places with special circumstances.

### 2. Indoor Unit:

- (1) There should be no obstruction near air inlet and air outlet.
- (2) Select a location where the condensation water can be dispersed easily and won't affect other people.
- (3) Select a location which is convenient to connect the outdoor unit and near the power socket.
- (4) Select a location which is out of reach for children.
- (5) The location should be able to withstand the weight of indoor unit and won't increase noise and vibration.
- (6)
- (7) Don't install the indoor unit right above the electric appliance.
- (8) The appliance shall not be installed in the laundry.

### 3. Outdoor Unit:

- (1) Select a location where the noise and out ow air emitted by the outdoor unit will not affect neighborhood.
- (2) The location should be well ventilated and dry, in which the outdoor unit won't be exposed directly to sunlight or strong wind.
- (3) The location should be able to withstand the weight of outdoor unit.
- (4) Make sure that the installation follows the requirement of installation dimension diagram.
- (5) Select a location which is out of reach for children and far away from animals or plants.If it is unavoidable, please add fence for safety purpose.

## 8.4 Electric Connection Requirement

### 1. Safety Precaution

- (1) Must follow the electric safety regulations when installing the unit.
- (2) power supply circuit and air switch.
- (3) Make sure the power supply matches with the requirement of air conditioner. Unstable power supply or incorrect wiring

install proper power supply cables before using the air conditioner.

Air-conditioner	Air switch capacity
18/24K	30A

- (4) Properly connect the live wire, neutral wire and grounding wire of power socket.
- (5) Be sure to cut off the power supply before proceeding any work related to electricity and safety.
- (7) For appliances with type Y attachment,the instructions shall contain the substance of thefollowing.If the supply cord is damaged,it must be replaced by the manufacturer,its service

- (8) The temperature of refrigerant circuit will be high, please keep the interconnection cable away from the copper tube.

### 2. Grounding Requirement:

- (1) be properly grounding with specialized grounding device by a professional. Please make sure it is always grounded effectively, otherwise it may cause electric shock.
- (2) The yellow-green wire in air conditioner is grounding wire, which can't be used for other purposes.
- (3) The grounding resistance should comply with national electric safety regulations.
- (4) The appliance must be positioned so that the plug is accessible.
- (5) An all-pole disconnection switch having a contact separation

wiring.

- (6) Including an air switch with suitable capacity, please note the following table. Air switch should be included magnet buckle and heating buckle function, it can protect the circuit-short and overload. (Caution: please do not use the fuse only for protect the circuit)

## 8.5 Installation of Indoor Unit

### 1. Choosing Installation location

Recommend the installation location to the client and then

### 2. Install Wall-mounting Frame

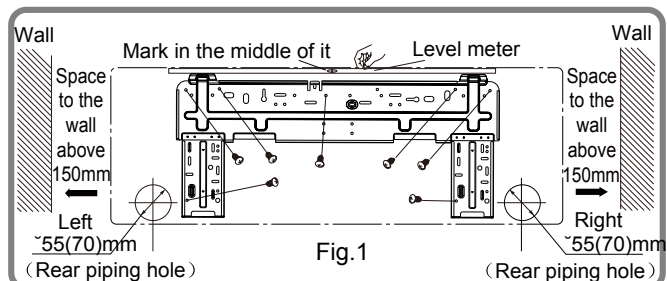
- (1) Hang the wall-mounting frame on the wall; adjust it in horizontal position with the level meter and then point out the

in the holes.

(3) Fix the wall-mounting frame on the wall with tapping screws (ST4.2X25T) pulling the frame. If the plastic expansion particle is loose,

### 3. Install Wall-mounting Frame

(1) Choose the position of piping hole according to the direction of outlet pipe. The position of piping hole should be a little lower than the wall-mounted frame. (As show in Fig.1)



(2) Open a piping hole with the diameter of 2 3/16 or 2 3/4 inch on the selected outlet pipe position. In order to drain smoothly, slant the piping hole on the wall slightly downward to the outdoor side with the gradient of 5-10°. (As show in Fig.2)

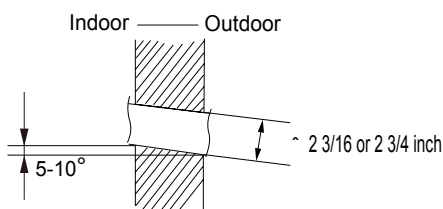


Fig.2

**⚠ Note:**

- (1) Pay attention to dust prevention and take relevant safety measures when opening the hole.
- (2) The plastic expansion particles are not provided and should be bought locally.

### 4. Outlet Pipe

(1) The pipe can be led out in the direction of right, rear right, left or rear left. (As show in Fig.3)

(2) When selecting leading out the pipe from left or right, please cut off the corresponding hole on the bottom case. (As show in Fig.4)

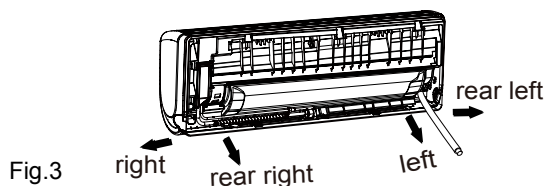


Fig.3

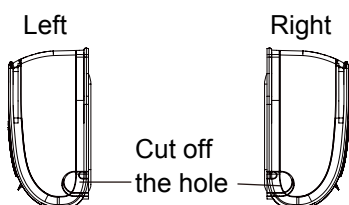
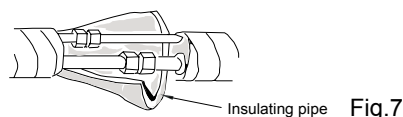
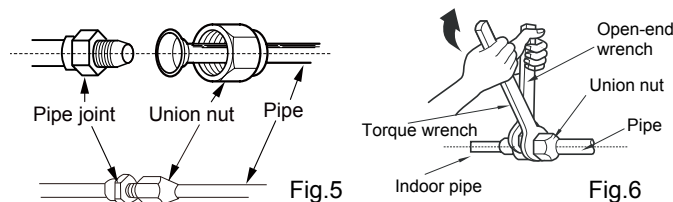


Fig.4

### 5. Connect the Pipe of Indoor Unit

- (1) Aim the pipe joint at the corresponding bellmouth. (As show in Fig.5)
- (2) Pretightening the union nut with hand.
- (3) Adjust the torque force by referring to the following sheet. Place the open-end wrench on the pipe joint and place the torque wrench on the union nut. Tighten the union nut with torque wrench. (As show in Fig.6)
- (4) Wrap the indoor pipe and joint of connection pipe with insulating pipe, and then wrap it with tape. (As show in Fig.7)



Refer to the following table for wrench moment of force:

Hex nut diameter(inch)	Tightening torque(ft·lbf)
Φ1/4	11.10~14.75
Φ3/8	20.12~29.50
Φ1/2	33.19~40.56
Φ5/8	44.24~47.94
Φ3/4	51.32~55.31

### 6. Install Drain Hose

- (1) Connect the drain hose to the outlet pipe of indoor unit. (As show in Fig.8)
- (2) Bind the joint with tape. (As show in Fig.9)

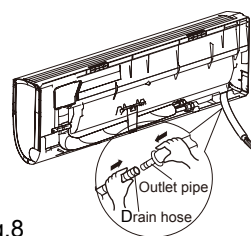


Fig.8

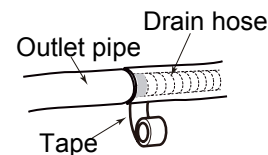


Fig.9

**⚠ Note:**

- (1) Add insulating pipe in the indoor drain hose in order to prevent condensation.
- (2) The plastic expansion particles are not provided. (As show in Fig.10)

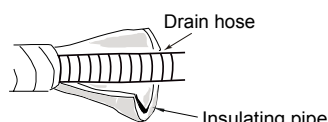
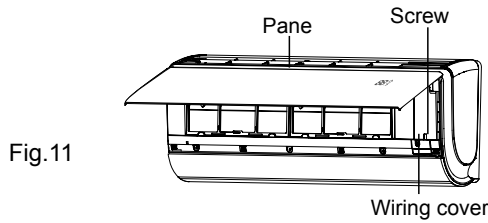


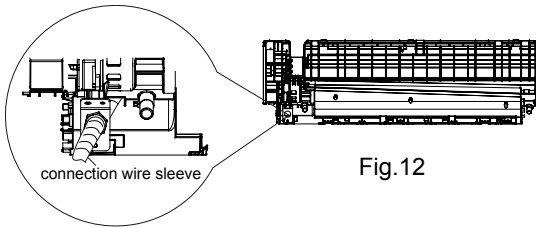
Fig.10

### 7. Connect Wire of Indoor Unit

(1) Open the panel, remove the screw on the wiring cover and then take down the cover.(As show in Fig.11)



(2) Fix the wire crossing board on connection wire sleeve at the bottom case; let the connection wire sleeve go through the wire crossing hole at the back of indoor unit, and then pull it out from the front.(As show in Fig.12)



(3) Remove the wire clip; connect the power connection wire to the wiring terminal according to the color; tighten the screw

(As show in Fig.13)

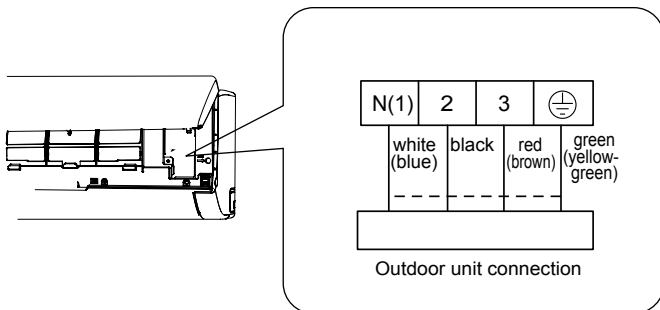


Fig.13

(4) Put wiring cover back and then tighten the screw.

(5) Close the panel.

**⚠ Note:**

- (1) All wires of indoor unit and outdoor unit should be connected by a professional.
- (2) contact the supplier for a new one. Avoid extending the wire by yourself.
- (3) For the air conditioner with plug, the plug should be
- (4) For the air conditioner without plug, an air switch must be installed in the line. The air switch should be all-pole parting and the contact parting distance should be more than 1/8inch.

### 8. Bind up Pipe

- (1) Bind up the connection pipe, power cord and drain hose with the band.(As show in Fig.14)
- (2) Reserve a certain length of drain hose and power cord for installation when binding them. When binding to a certain degree, separate the indoor power and then separate the drain hose.(As show in Fig.15)
- (3) Bind them evenly.
- (4) The liquid pipe and gas pipe should be bound separately at the end.

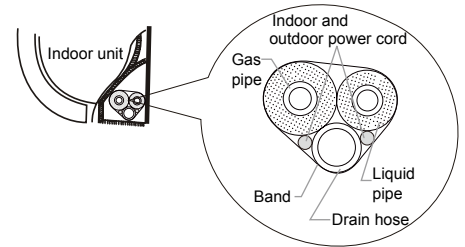


Fig.14

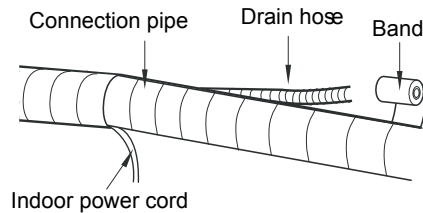


Fig.15

**⚠ Note:**

- (1) The power cord and control wire can't be crossed or winding.
- (2) The drain hose should be bound at the bottom.

### 9. Hang the Indoor Unit

- (1) Put the bound pipes in the wall pipe and then make them pass through the wall hole.
- (2) Hang the indoor unit on the wall-mounting frame.
- (3) Stuff the gap between pipes and wall hole with sealing gum.
- (4) Fix the wall pipe.(As show in Fig.16)
- (5) wall.(As show in Fig.17)

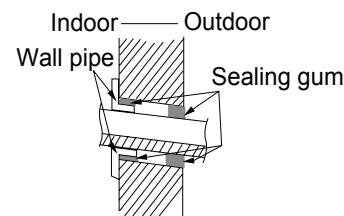


Fig.16

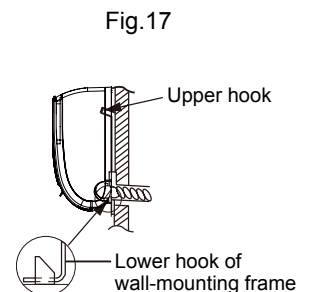


Fig.17

**⚠ Note:**

Do not bend the drain hose too excessively in order to prevent blocking.

## 8.6 Installation of Outdoor Unit

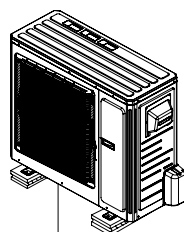
### 1. Fix the Support of Outdoor Unit(Select it according to the actual installation situation)

- (1) Select installation location according to the house structure.
- (2) Fix the support of outdoor unit on the selected location with expansion screws.

**⚠ Note:**

- (1) T outdoor unit.
- (2) Make sure the support can withstand at least four times the unit weight.
- (3) The outdoor unit should be installed at least 3cm above the

(4) For the unit with cooling capacity of 2300W~5000W, 6 expansion screws are needed; for the unit with cooling capacity of 6000W~8000W, 8 expansion screws are needed; for the unit with cooling capacity of 10000W~16000W, 10 expansion screws are needed.



At least 1 1/6 inch above the floor Fig.18

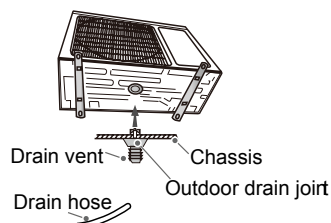


Fig.19

### 2. Install Drain Joint(Only for cooling and heating unit)

- (1) Connect the outdoor drain joint into the hole on the chassis.
  - (2) Connect the drain hose into the drain vent.
- (As show in Fig.19)

### 3. Fix Outdoor Unit

- (1) Place the outdoor unit on the support.
  - (2) Fix the foot holes of outdoor unit with bolts.
- (As show in Fig.20)

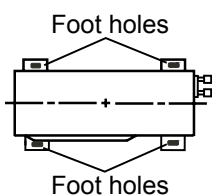


Fig.20

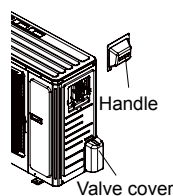


Fig.21

### 4. Connect Indoor and Outdoor Pipes

- (1) Remove the screw on the right Cable-Crossing board 2 or handle and valve cover of outdoor unit and then remove the Cable-Crossing board 2 or handle and valve cover.(As show in Fig.21)
- (2) Remove the screw cap of valve and aim the pipe joint at the bellmouth of pipe.(As show in Fig.22)

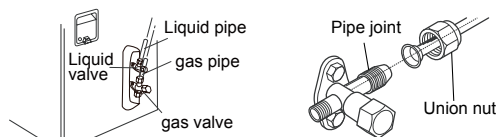


Fig.22

- (3) Pretightening the union nut with hand.
- (4) Tighten the union nut with torque wrench .

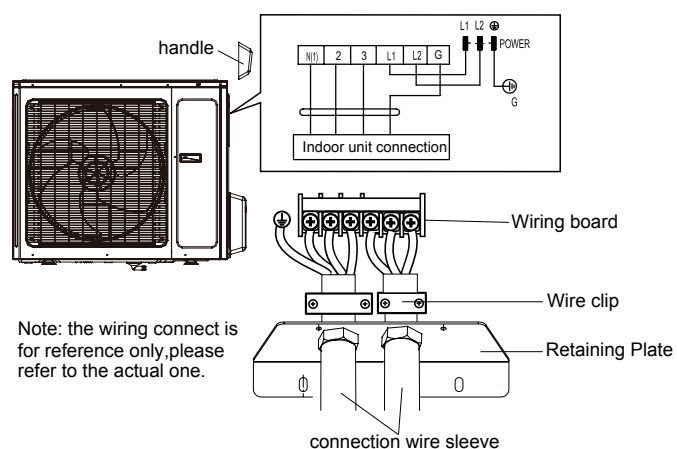
Refer to the following table for wrench moment of force:

Hex nut diameter(mm)	Tightening torque(N·m)
Φ6	15~20
Φ9.52	30~40
Φ12	45~55
Φ16	60~65
Φ19	70~75

### 5. Connect Outdoor Electric Wire

- (1) Let the connection wire sleeve go through the two holes of retaining plate ; tighten the connection joint of sleeve and retaining plate; remove the wire clip; connect the power connection wire and power cord to the wiring terminal according

- (2) Fix the power connection wire and power cord with wire clip.
- (3) Fix the stopper on handle with screw.(As show in Fig.23)



Note: the wiring connect is for reference only, please refer to the actual one.

Fig.23

**⚠ Note:**

- (1) After tightening the screw, pull the power cord slightly to

(2) Never cut the power connection wire to prolong or shorten the distance.

### 6. Neaten the Pipes

(1) The pipes should be placed along the wall, bent reasonably and hidden possibly. Min. semidiameter of bending the pipe is 3 15/16 inch.

(2) If the outdoor unit is higher than the wall hole, you must set a U-shaped curve in the pipe before pipe goes into the room, in order to prevent rain from getting into the room.(As show in Fig.24)

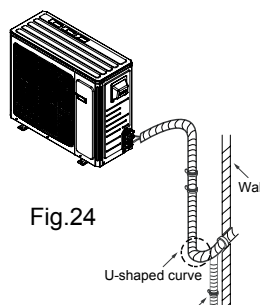


Fig.24

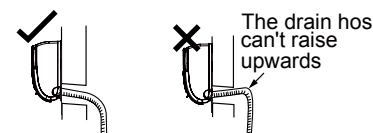
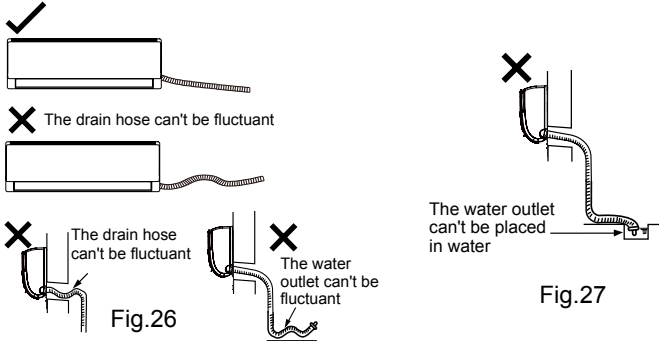


Fig.25

**⚠ Note:**

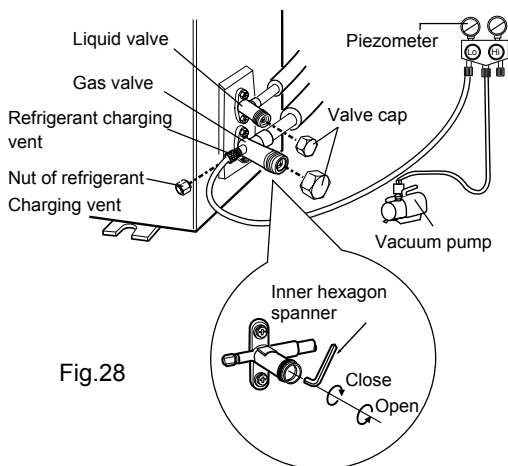
- (1) The through-wall height of drain hose shouldn't be higher than the outlet pipe hole of indoor unit.(As show in Fig.25)
- (2) Slant the drain hose slightly downwards. The drain hose
- (3) The water outlet can't be placed in water in order to drain smoothly.(As show in Fig.27)



## 8.7 Vacuum Pumping and Leak Detection

### 1. Use Vacuum Pump

- (1) Remove the valve caps on the liquid valve and gas valve and the nut of refrigerant charging vent.
- (2) Connect the charging hose of piezometer to the refrigerant charging vent of gas valve and then connect the other charging hose to the vacuum pump.
- (3) Open the piezometer completely and operate for 10-15min to check if the pressure of piezometer remains in -0.1MPa.
- (4) Close the vacuum pump and maintain this status for 1-2min to check if the pressure of piezometer remains in -0.1MPa. If the pressure decreases, there may be leakage.
- (5) Remove the piezometer, open the valve core of liquid valve and gas valve completely with inner hexagon spanner.
- (6) Tighten the screw caps of valves and refrigerant charging vent.(As show in Fig.28)



### 2. Leakage Detection

- (1) With leakage detector: Check if there is leakage with leakage detector.
- (2) With soap water: If leakage detector is not available, please use soap water for leakage detection. Apply soap water at the suspected position and keep the soap water for more than 3min. If there are air bubbles coming out of this position, there's a leakage.

## 8.8 Check after Installation and Test Operation

### 1. Check after Installation

installation.

NO.	Items to be checked	Possible malfunction
1	Has the unit been	The unit may drop, shake or emit noise.
2	Have you done the refrigerant leakage test?	(heating) capacity.
3	Is heat insulation of	It may cause condensation and water dripping.
4	Is water drained well?	It may cause condensation and water dripping.
5	Is the voltage of power supply according to the voltage marked on the nameplate?	It may cause malfunction or damage the parts.
6	Is electric wiring and pipeline installed correctly?	It may cause malfunction or damage the parts.
7	Is the unit grounded securely?	It may cause electric leakage.
8	Does the power cord	It may cause malfunction or damage the parts.
9	Is there any obstruction in air inlet and air outlet?	(heating).
10	The dust and sundries caused during installation are removed?	It may cause malfunction or damaging the parts.
11	The gas valve and liquid valve of connection pipe are open completely?	(heating) capacity.

### 2. Test Operation

- (1) Preparation of test operation
  - The client approves the air conditioner installation.
  - Specify the important notes for air conditioner to the client.
- (2) Method of test operation
  - Put through the power, press ON/OFF button on the remote controller to start operation.
  - Press MODE button to select AUTO, COOL, DRY, FAN and HEAT to check whether the operation is normal or not.
  - If the ambient temperature is lower than 16°C(61°F), the air conditioner can't start cooling.

## 8.9 Wired Controller

If the product you bought is equipped with wired controller, please refer to the following introductions of wired controller.

### 1. Displaying Part

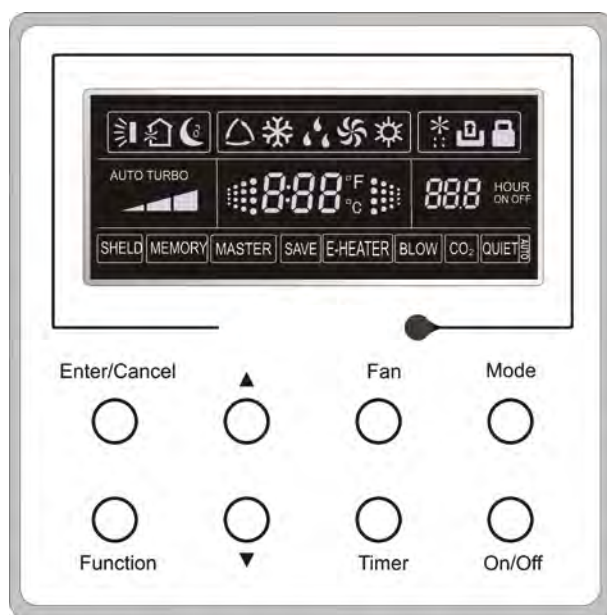


Fig1.1.1 Outline of wired controller

### 1.1 LCD Display of Wired Controller

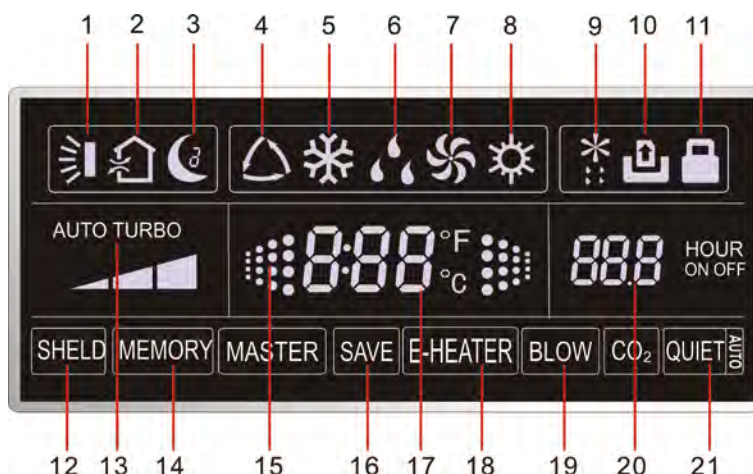


Fig.1.1.2 LCD display

### 1.2 Instruction to LCD Display

No.	Symbols	Description
1		Swing function
2		Air exchange function (this function is yet unavailable for this unit)
3		Sleep function (Only sleep 1)
4		Each kind of running mode of indoor unit (auto mode)
5		Cooling mode
6		Dry mode
7		Fan mode
8		Heating mode
9		Defrosting function for the outdoor unit
10		Gate-control function (this function is yet unavailable for this unit)





### 3 Operation Instructions

#### 3.1 On/Off

Press On/Off to turn on the unit and turn it off by another press.

Note: The state shown in Fig.3.1.1 indicates the “Off” state of the unit after power on. The state shown in Fig.3.1.2 indicates the “On” state of the unit after power on.

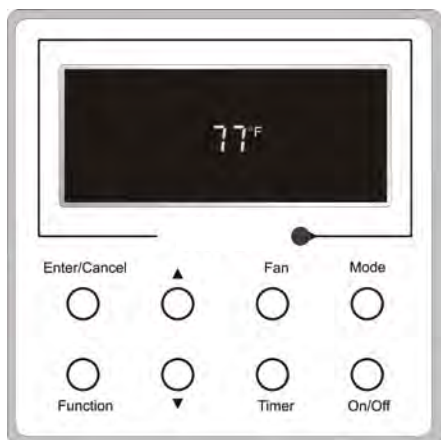


Fig.3.1.1 “Off” State

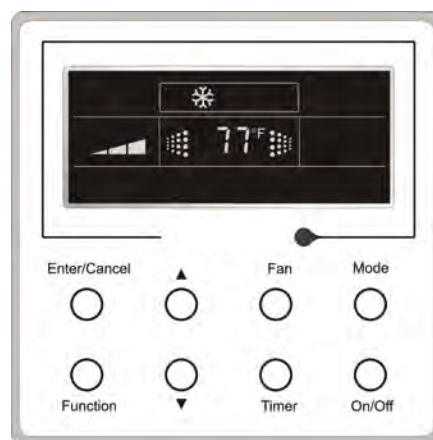
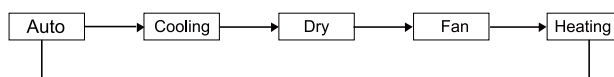


Fig.3.1.2 “On” State

#### 3.2 Mode Setting

Under ON state of the unit, press the Mode to switch the operation modes as the following sequence: Auto–Cooling–Dry–Fan–Heating.

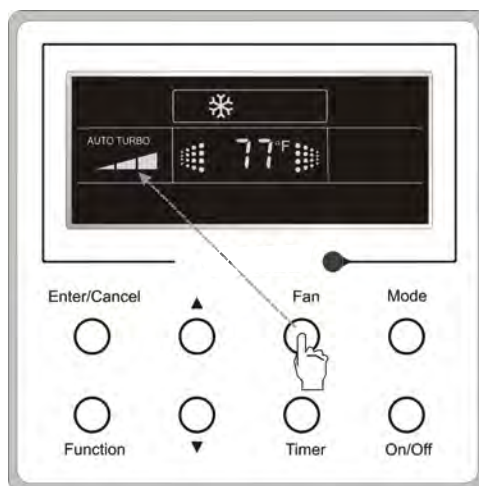
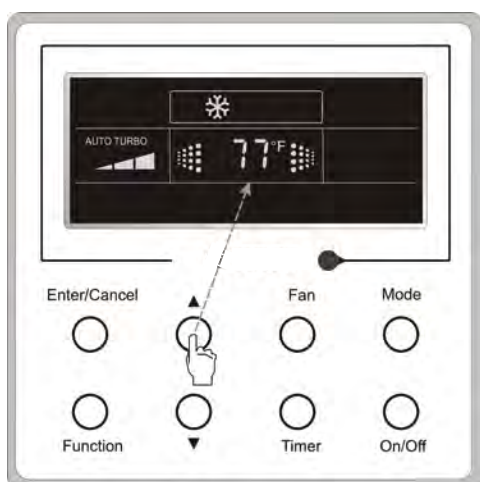


#### 3.3 Temperature Setting

Press ▲ or ▼ to increase/decrease the preset temperature. If pressing either of them continuously, the temperature will be increased or decreased by 1°C every 0.5s, as shown in Fig.3.3.1.

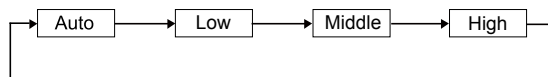
In the Cooling, Dry, Fan or Heating mode, the temperature setting range is 16~30°C(61~86°F).

In the Auto mode, the setting temperature is unadjustable.



#### 3.4 Fan Setting

Under the “On” state of the unit, press Fan and then fan speed of the indoor unit will change circularly as shown in Fig.3.4.1.



#### 3.5 Timer Setting

Under on-state of the unit, Press Timer button to set timer off of the unit. Under off-state of the unit, press Timer button to set timer on of the unit in the same way.


• Timer on setting:


Under off-state of the unit without timer setting, if Timer button is pressed, LCD will display xx.Hour, with ON blinking. In this case, press ▲ or ▼ button to adjust timer on and then press T



Timer range: 0.5-24hr. Every press of ▲ or ▼ will make the set time increased or decreased by 0.5hr. If either of them is pressed continuously, the set time will increase/ decrease by 0.5hr every 0.5s.

### 3.6 Swing Setting

Swing On: Press Function under on state of the unit to activate the swing function. In this case,  will blink, After that, press Enter/Cancel

Swing Off: When the Swing function is on, press Function to enter the Swing setting interface, with  blinking. After that, press Enter/Cancel to cancel this function. Swing setting is shown as Fig.3.6.1.

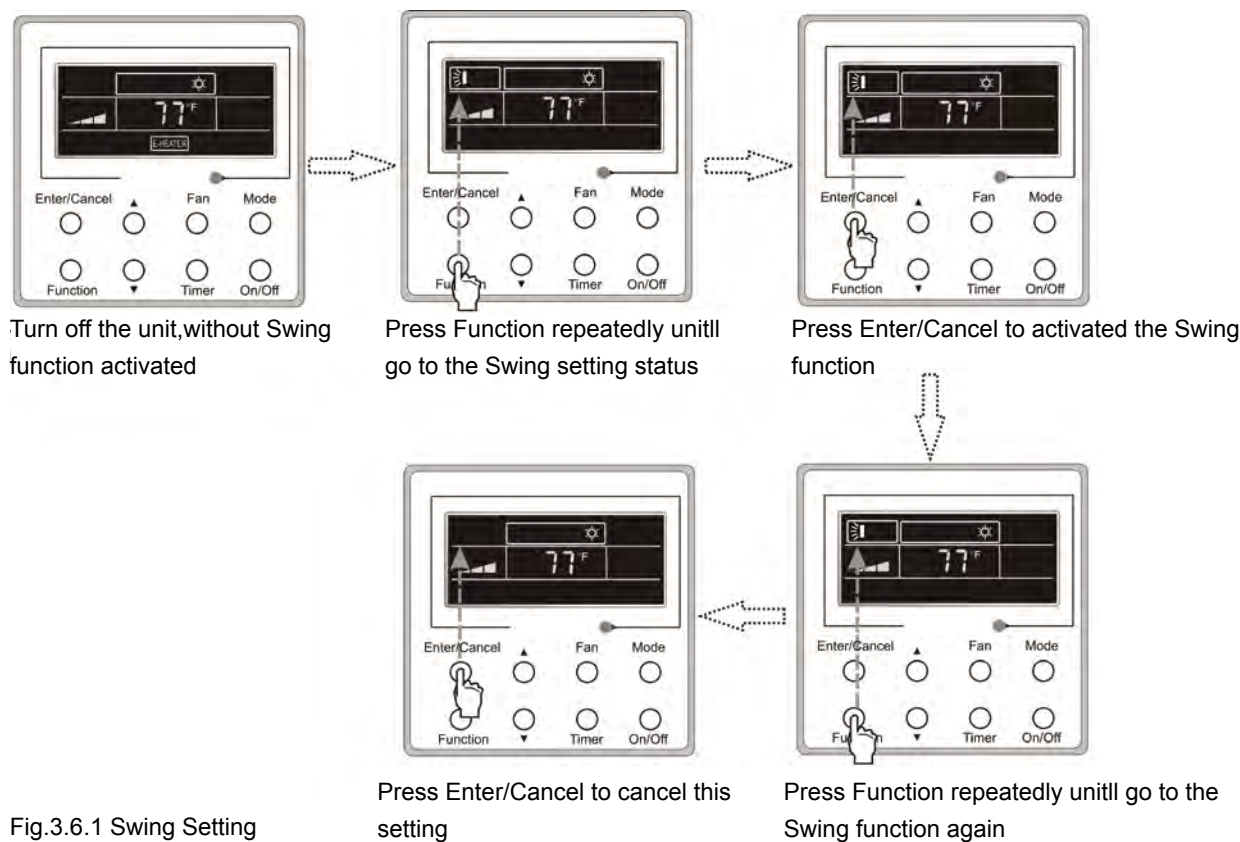


Fig.3.6.1 Swing Setting

#### Notes:

(1) Sleep, Turbo or Blow setting is the same as the Swing setting.

later.

### 3.7 Sleep Setting

Sleep on: Press Function under the On state of the unit till the unit enters the Sleep setting state. After that, press Enter/Cancel to

Sleep off: When the Sleep function is activated, press Function to enter the Sleep setting status. After that, press Enter/Cancel to cancel this function.

In the Cooling or Dry mode, the temperature will increase by 1°C(1~2°F) after the unit runs under Sleep1 for 1hr and 1°C(1~2°F) after another 1hr. After that, the unit will run at this temperature.

In the Heating mode, the temperature will decrease by 1°C(1~2°F) after the unit runs under Sleep 1 for 1hr and 1°C(1~2°F) after another 1hr. After that, the unit will run at this temperature.







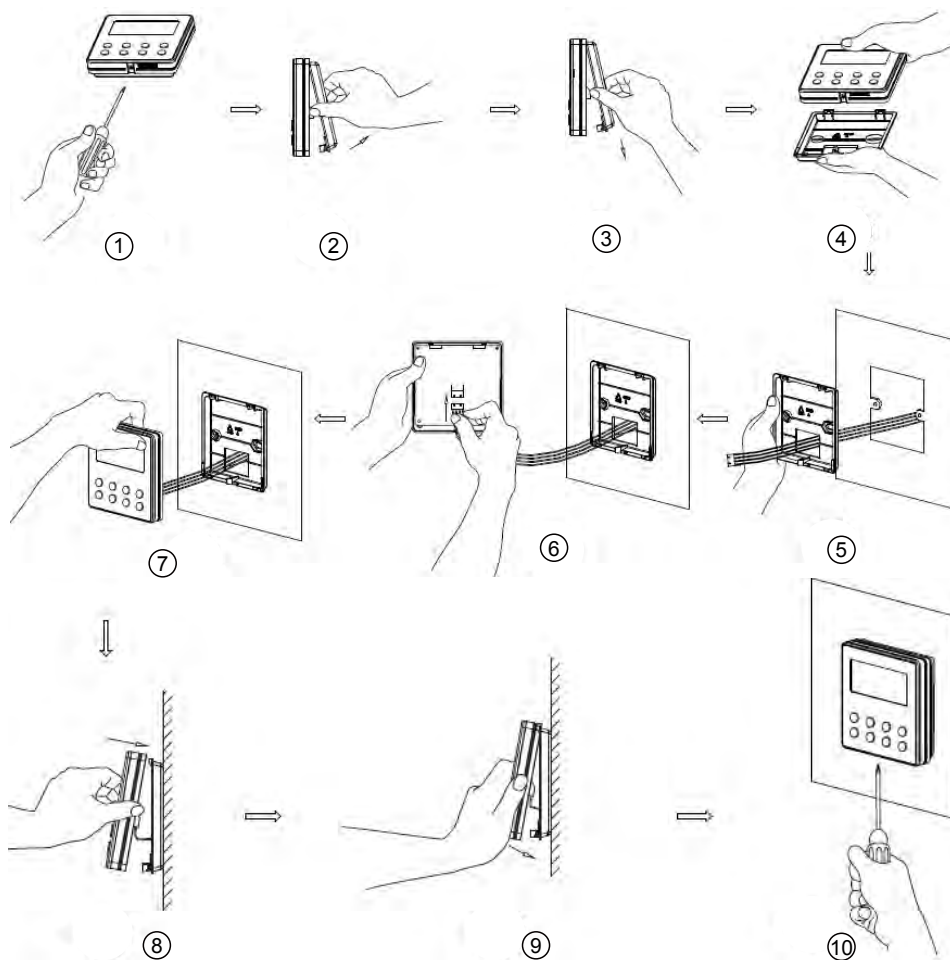


Fig.4.2

Fig.4.2 shows the installation steps of the wired controller, but there are some issues that need your attention.

If the power supply of the wire buried in the installation hole, that is, no operation is allowed with electricity during the whole installation.

(2) Pull out the four-core twisted pair line from the installation holes and then let it go through the rectangular hole behind the soleplate of the wired controller.

(4) Insert the four-core twisted pair line into the slot of the wired controller and then buckle the front panel and the soleplate of the wired controller together.

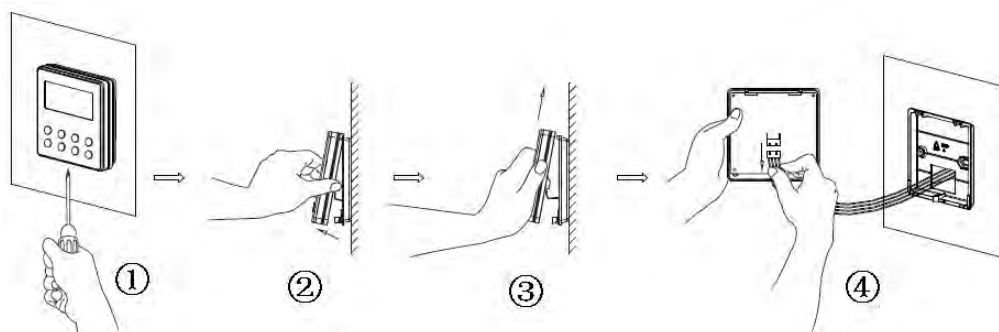
(5) Finally

**CAUTION!**

Please pay special attention to the followings during the connection to avoid the malfunction of the air conditioning unit due to electromagnetic interference.

(1) Separate the signal and communication lines of the wired controller from the power cord and connection lines between the indoor and outdoor unit, with a minimum interval of 20cm, otherwise the communication of the unit will probably work abnormally.

(2) If the air conditioning unit is installed where is vulnerable to electromagnetic interference, then the signal and communication lines of the wired controller must be the shielding twisted pair lines.







## 9. Maintenance

### 9.1 Error Code List

NO.	Malfunction Name	Display Method of Indoor Unit			Display Method of Outdoor Unit			A/C status	Possible Causes	
		Dual-8 Code Display	Indicator Display (during blinking, ON 0.5s and OFF 0.5s)			Indicator has 3 kinds of display status and during blinking, ON 0.5s and OFF 0.5s				
			Operation Indicator	Cool Indicator	Heating Indicator	Yellow Indicator	Red Indicator			Green Indicator
1	High pressure protection of system	E1							During cooling and drying operation, except indoor fan operates, all loads stop operation. During heating operation, the complete unit stops.	Possible reasons: 1. Refrigerant was superabundant; 2. Poor heat exchange (including filth blockage of heat exchanger and bad radiating environment ); 3. Ambient temperature is too high.
2	Antifreezing protection	E2				OFF 1S and blink 3 times			During cooling and drying operation, compressor and outdoor fan stop while indoor fan operates.	1. Poor air-return in indoor unit; 2. Fan speed is abnormal; 3. Evaporator is dirty.
3	Refrigerant leakage protection	F0					OFF 1S and blink 9 times		The Dual-8 Code Display will show F0 and the complete unit stops.	1. Refrigerant leakage; 2. Indoor evaporator temperature sensor works abnormally; 3. The unit has been plugged up somewhere.
4	High discharge temperature protection of compressor	E4				OFF 1S and blink 7 times			During cooling and drying operation, compressor and outdoor fan stop while indoor fan operates. During heating operation, all loads stop.	Please refer to the malfunction analysis (discharge protection, overload).
5	Overcurrent protection	E5				OFF 1S and blink 5 times			During cooling and drying operation, compressor and outdoor fan stop while indoor fan operates. During heating operation, all loads stop.	1. Supply voltage is unstable; 2. Supply voltage is too low and load is too high; 3. Evaporator is dirty.
6	Communication Malfunction	E6				Always			During cooling operation, compressor stops while indoor fan motor operates. During heating operation, the complete unit stops.	Refer to the corresponding malfunction analysis.
7	High temperature resistant protection	E8				OFF 1S and blink 6 times			During cooling operation: compressor will stop while indoor fan will operate. During heating operation, the complete unit stops.	Refer to the malfunction analysis (overload, high temperature resistant).
8	EEPROM malfunction	EE				OFF 1S and blink 11 times			During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	Replace outdoor control panel AP1
9	Limit/ decrease frequency due to high temperature of module	EU							All loads operate normally, while operation frequency for compressor is decreased	Discharging after the complete unit is de-energized for 20mins, check whether the thermal grease on IPM Module of outdoor control panel AP1 is sufficient and whether the radiator is inserted tightly. If its no use, please replace control panel AP1.
10	Malfunction protection of jumper cap	C5							Wireless remote receiver and button are effective, but can not dispose the related command	1. No jumper cap insert on mainboard. 2. Incorrect insert of jumper cap. 3. Jumper cap damaged. 4. Abnormal detecting circuit of mainboard.

NO.	Malfunction Name	Display Method of Indoor Unit			Display Method of Outdoor Unit			A/C status	Possible Causes	
		Dual-8 Code Display	Indicator Display (during blinking, ON 0.5s and OFF 0.5s)			Indicator has 3 kinds of display status and during blinking, ON 0.5s and OFF 0.5s				
			Operation Indicator	Cool Indicator	Heating Indicator	Yellow Indicator	Red Indicator	Green Indicator		
11	Gathering refrigerant	Fo				OFF 1S and blink 17 times			When the outdoor unit receive signal of Gathering refrigerant ,the system will be forced to run under cooling mode for gathering refrigerant	Nominal cooling mode
12	Indoor ambient temperature sensor is open/short circuited	F1							During cooling and drying operation, indoor unit operates while other loads will stop; during heating operation, the complete unit will stop operation.	1. Loosening or bad contact of indoor ambient temp. sensor and mainboard terminal. 2. Components in mainboard fell down leads short circuit. 3. Indoor ambient temp. sensor damaged.(check with sensor resistance value chart) 4. Mainboard damaged.
13	Indoor evaporator temperature sensor is open/short circuited	F2							AC stops operation once reaches the setting temperature. Cooling, drying: internal fan motor stops operation while other loads stop operation; heating: AC stop operation	1. Loosening or bad contact of Indoor evaporator temp. sensor and mainboard terminal. 2. Components on the mainboard fall down leads short circuit. 3. Indoor evaporator temp. sensor damaged.(check temp. sensor value chart for testing) 4. Mainboard damaged.
14	Outdoor ambient temperature sensor is open/short circuited	F3					OFF 1S and blink 6 times		During cooling and drying operating, compressor stops while indoor fan operates; During heating operation, the complete unit will stop operation	Outdoor temperature sensor hasnt been connected well or is damaged. Please check it by referring to the resistance table for temperature sensor)
15	Outdoor condenser temperature sensor is open/short circuited	F4					OFF 1S and blink 5 times		During cooling and drying operation, compressor stops while indoor fan will operate; During heating operation, the complete unit will stop operation.	Outdoor temperature sensor hasnt been connected well or is damaged. Please check it by referring to the resistance table for temperature sensor)
16	Outdoor discharge temperature sensor is open/short circuited	F5					OFF 1S and blink 7 times		During cooling and drying operation, compressor will sop after operating for about 3 mins, while indoor fan will operate; During heating operation, the complete unit will stop after operating for about 3 mins.	1.Outdoor temperature sensor hasnt been connected well or is damaged. Please check it by referring to the resistance table for temperature sensor) 2.The head of temperature sensor hasnt been inserted into the copper tube
17	Limit/ decrease frequency due to overload	F6					OFF 1S and blink 3 times		All loads operate normally, while operation frequency for compressor is decreased	Refer to the malfunction analysis (overload, high temperature resistant)
18	Decrease frequency due to overcurrent	F8					OFF 1S and blink once		All loads operate normally, while operation frequency for compressor is decreased	The input supply voltage is too low; System pressure is too high and overload

NO.	Malfunction Name	Display Method of Indoor Unit			Display Method of Outdoor Unit			A/C status	Possible Causes	
		Dual-8 Code Display	Indicator Display (during blinking, ON 0.5s and OFF 0.5s)			Indicator has 3 kinds of display status and during blinking, ON 0.5s and OFF 0.5s				
			Operation Indicator	Cool Indicator	Heating Indicator	Yellow Indicator	Red Indicator			Green Indicator
19	Decrease frequency due to high air discharge	F9					OFF 1S and blink twice	All loads operate normally, while operation frequency for compressor is decreased	Overload or temperature is too high; Refrigerant is insufficient; Malfunction of electric expansion valve (EKV)	
20	Limit/ decrease frequency due to antifreezing	FH					OFF 1S and blink 4 times	All loads operate normally, while operation frequency for compressor is decreased	Poor air-return in indoor unit or fan speed is too low	
21	Voltage for DC bus-bar is too high	PH					OFF 1S and blink 13 times	During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	1. Measure the voltage of position L and N on wiring board (XT), if the voltage is higher than 265VAC, turn on the unit after the supply voltage is increased to the normal range. 2.If the AC input is normal, measure the voltage of electrolytic capacitor C on control panel (AP1), if its normal, theres malfunction for the circuit, please replace the control panel (AP1)	
22	Voltage of DC bus-bar is too low	PL					OFF 1S and blink 12 times	During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	1. Measure the voltage of position L and N on wiring board (XT), if the voltage is higher than 150VAC, turn on the unit after the supply voltage is increased to the normal range. 2.If the AC input is normal, measure the voltage of electrolytic capacitor C on control panel (AP1), if its normal, theres malfunction for the circuit, please replace the control panel (AP1)	
23	Compressor Min frequency in test state	P0							Showing during min. cooling or min. heating test	
24	Compresso r rated frequency in test state	P1							Showing during nominal cooling or nominal heating test	
25	Compressor maximum frequency in test state	P2							Showing during max. cooling or max. heating test	

NO.	Malfunction Name	Display Method of Indoor Unit			Display Method of Outdoor Unit			A/C status	Possible Causes	
		Dual-8 Code Display	Indicator Display (during blinking, ON 0.5s and OFF 0.5s)			Indicator has 3 kinds of display status and during blinking, ON 0.5s and OFF 0.5s				
			Operation Indicator	Cool Indicator	Heating Indicator	Yellow Indicator	Red Indicator			Green Indicator
26	Compressor intermediate frequency in test state	P3							Showing during middle cooling or middle heating test	
27	Overcurrent protection of phase current for compressor	P5						During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis (IPM protection, loss of synchronism protection and overcurrent protection of phase current for compressor).	
28	Charging malfunction of capacitor	PU						During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	Refer to the part three—charging malfunction analysis of capacitor	
29	Malfunction of module temperature sensor circuit	P7						During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	Replace outdoor control panel AP1	
30	Module high temperature protection	P8						During cooling operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	After the complete unit is de-energized for 20mins, check whether the thermal grease on IPM Module of outdoor control panel AP1 is sufficient and whether the radiator is inserted tightly. If its no use, please replace control panel AP1.	
31	Decrease frequency due to high temperature resistant during heating operation	H0						All loads operate normally, while operation frequency for compressor is decreased	Refer to the malfunction analysis (overload, high temperature resistant)	
32	Static dedusting protection	H2								
33	Overload protection for compressor	H3				OFF 1S and blink 8 times		During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	1. Wiring terminal OVC-COMP is loosened. In normal state, the resistance for this terminal should be less than 1ohm. 2.Refer to the malfunction analysis (discharge protection, overload)	

NO.	Malfunction Name	Display Method of Indoor Unit			Display Method of Outdoor Unit			A/C status	Possible Causes	
		Dual-8 Code Display	Indicator Display (during blinking, ON 0.5s and OFF 0.5s)			Indicator has 3 kinds of display status and during blinking, ON 0.5s and OFF 0.5s				
			Operation Indicator	Cool Indicator	Heating Indicator	Yellow Indicator	Red Indicator			Green Indicator
34	System is abnormal	H4				OFF 1S and blink 6 times			During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis (overload, high temperature resistant)
35	IPM protection	H5				OFF 1S and blink 4 times			During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis (IPM protection, loss of synchronism protection and overcurrent protection of phase current for compressor.
36	Internal motor (fan motor) do not operate	H6							Internal fan motor, external fan motor, compressor and electric heater stop operation,guide louver stops at present location.	<ol style="list-style-type: none"> <li>1. Bad contact of DC motor feedback terminal.</li> <li>2. Bad contact of DC motor control end.</li> <li>3. Fan motor is stalling.</li> <li>4. Motor malfunction.</li> <li>5. Malfunction of mainboard rev detecting circuit.</li> </ol>
37	Desynchronizing of compressor	H7							During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis (IPM protection, loss of synchronism protection and overcurrent protection of phase current for compressor.
38	PFC protection	HC				OFF 1S and blink 14 times			During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis
39	Outdoor DC fan motor malfunction	L3					OFF 1S and blink 14 times		Outdoor DC fan motor malfunction lead to compressor stop operation,	DC fan motor malfunction or system blocked or the connector loosed
40	power protection	L9				OFF 1S and blink 9 times			compressor stop operation and Outdoor fan motor will stop 30s latter , 3 minutes latter fan motor and compressor will restart	To protect the electrical components when detect high power
41	Indoor unit and outdoor unit doesn't match	LP				OFF 1S and blink 16 times			compressor and Outdoor fan motor can't work	Indoor unit and outdoor unit doesn't match
42	Failure start-up	LC							During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis

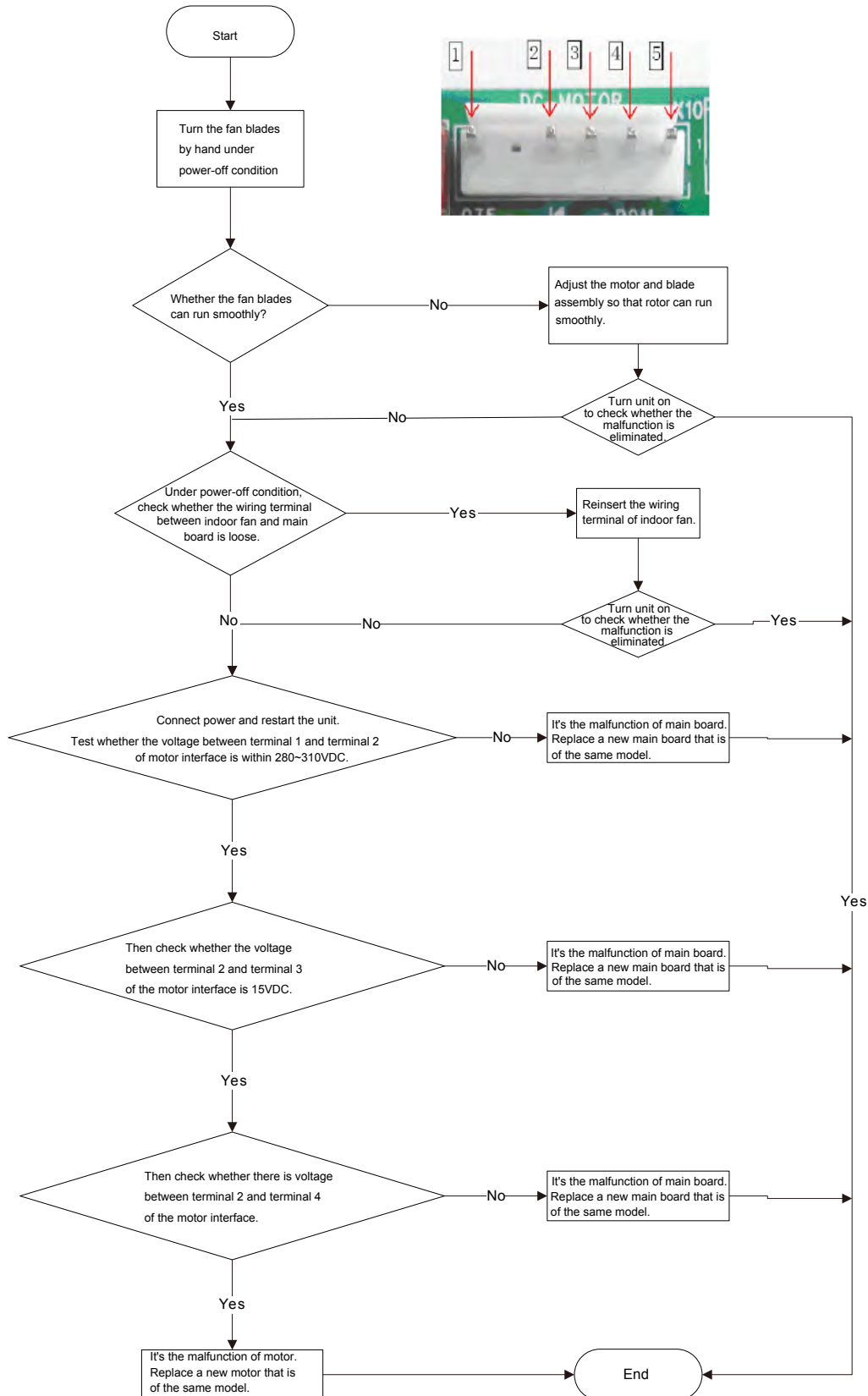
NO.	Malfunction Name	Display Method of Indoor Unit			Display Method of Outdoor Unit			A/C status	Possible Causes	
		Dual-8 Code Display	Indicator Display (during blinking, ON 0.5s and OFF 0.5s)			Indicator has 3 kinds of display status and during blinking, ON 0.5s and OFF 0.5s				
			Operation Indicator	Cool Indicator	Heating Indicator	Yellow Indicator	Red Indicator			Green Indicator
43	Malfunction of phase current detection circuit for compressor	U1							During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	Replace outdoor control panel AP1
44	Malfunction of voltage dropping for DC bus-bar	U3							During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	Supply voltage is unstable
45	Malfunction of complete units current detection	U5							During cooling and drying operation, the compressor will stop while indoor fan will operate; During heating operating, the complete unit will stop operation.	Theres circuit malfunction on outdoor units control panel AP1, please replace the outdoor units control panel AP1.
46	The four-way valve is abnormal	U7							If this malfunction occurs during heating operation, the complete unit will stop operation.	1. Supply voltage is lower than AC175V; 2. Wiring terminal 4V is loosened or broken; 3. 4V is damaged, please replace 4V.
47	Zero-crossing malfunction of outdoor unit	U9							During cooling operation, compressor will stop while indoor fan will operate; during heating, the complete unit will stop operation.	Replace outdoor control panel AP1
48	Frequency limiting (power)						OFF 1S and blink 13 times			
49	Compressor running						OFF 1S and blink once			
50	The temperature for turning on the unit is reached						OFF 1S and blink 8 times			
51	Frequency limiting (module temperature)						OFF 1S and blink 11 times			

NO.	Malfunction Name	Display Method of Indoor Unit			Display Method of Outdoor Unit			A/C status	Possible Causes
		Dual-8 Code Display	Indicator Display (during blinking, ON 0.5s and OFF 0.5s)			Indicator has 3 kinds of display status and during blinking, ON 0.5s and OFF 0.5s			
			Operation Indicator	Cool Indicator	Heating Indicator	Yellow Indicator	Red Indicator	Green Indicator	
52	Normal communication							OFF 0.5S and blink once	
53	Defrosting		OFF 3S and blink once (during blinking, ON 10s and OFF 0.5s)			OFF 1S and blink twice			Defrosting will occur in heating mode. Compressor will operate while indoor fan will stop operation.
54	U8							The complete unit stops	1.Power supply is abnormal; 2.Detection circuit of indoor control mainboard is abnormal.
55	Malfunction of detecting plate(WIFI )	JF							





## 2. Malfunction of Blocked Protection of IDU Fan Motor H6



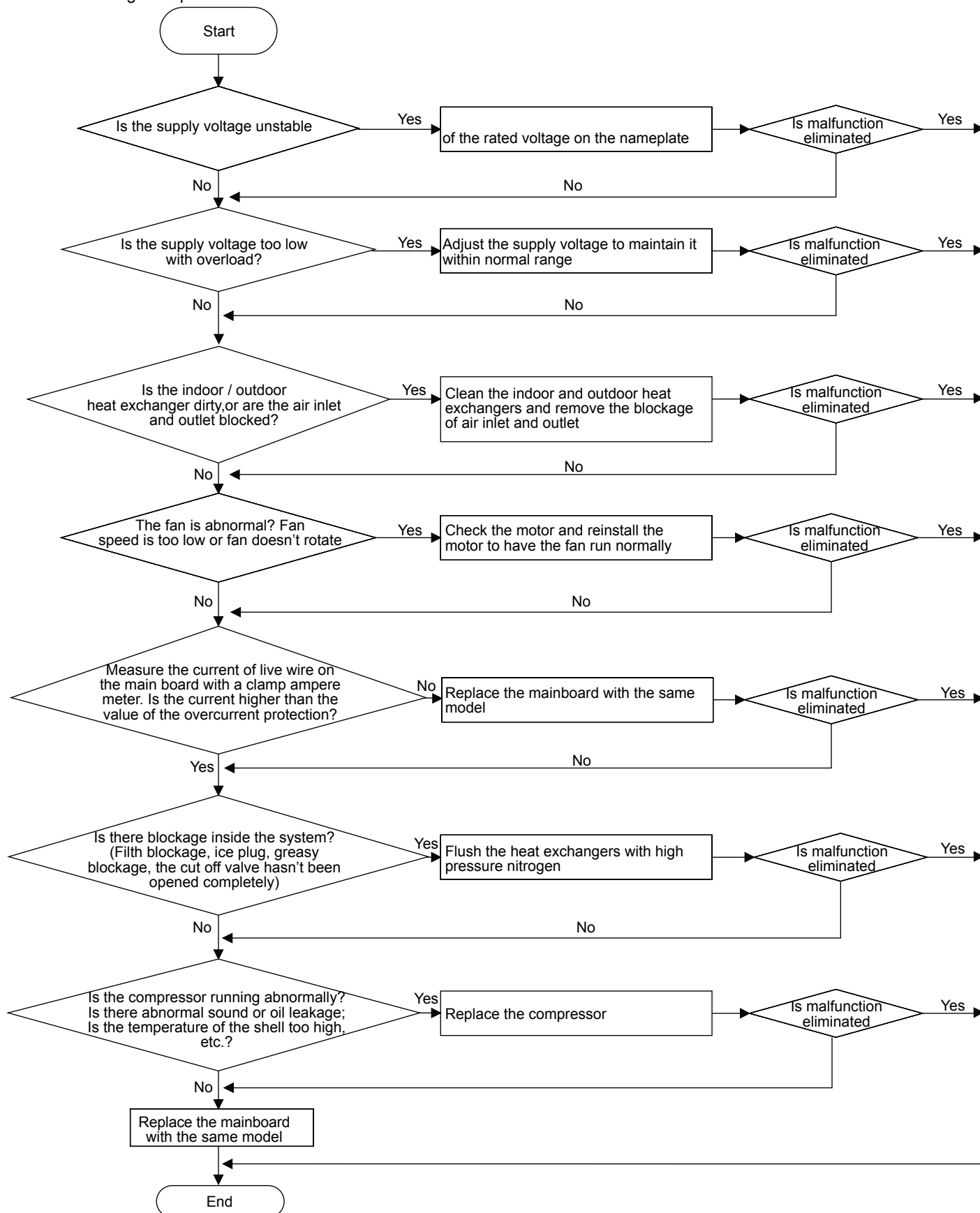


#### 4. Malfunction of Overcurrent Protection E5

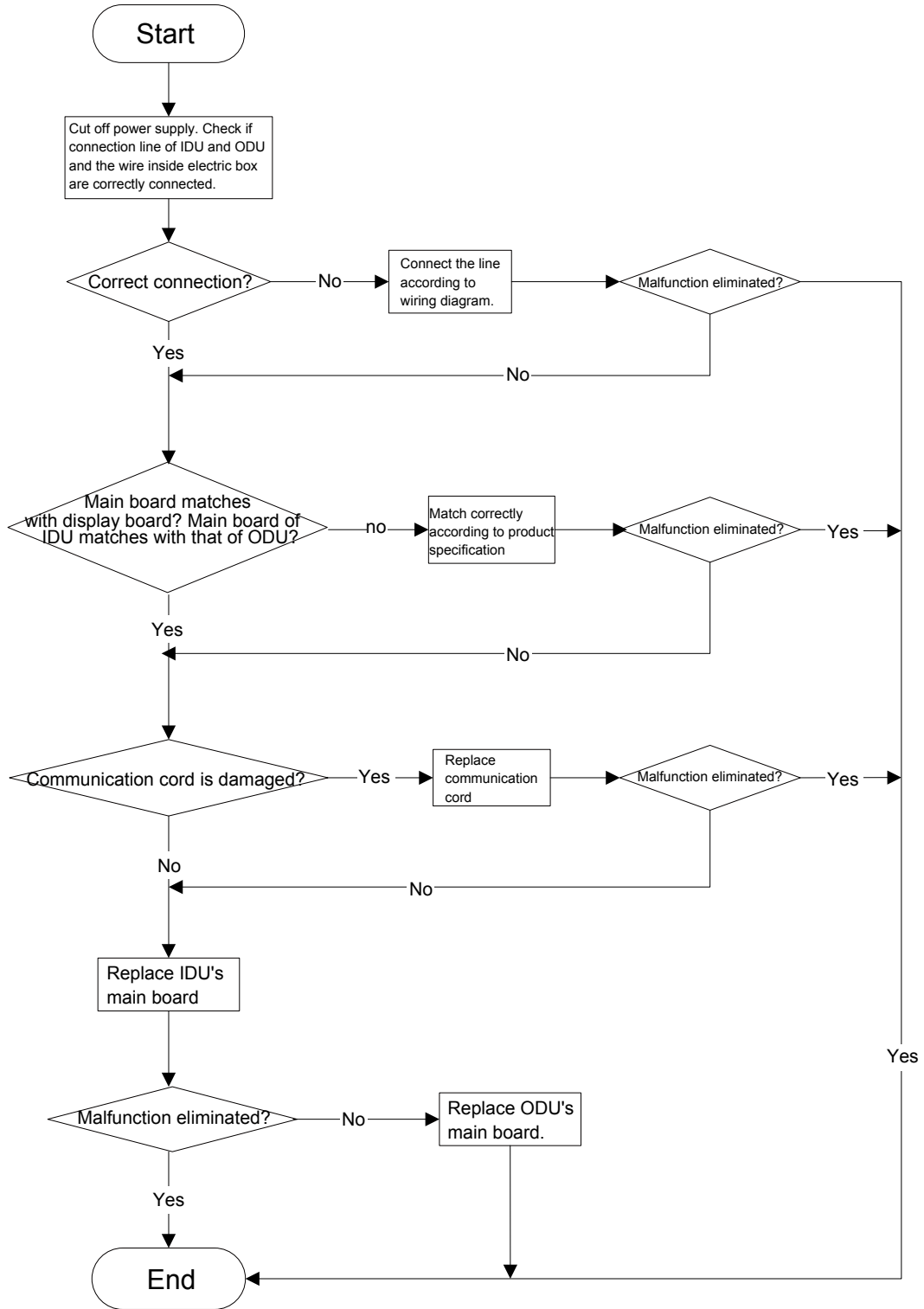
Main detection points:

- 
- Is the supply voltage too low with overload?
- Hardware trouble?

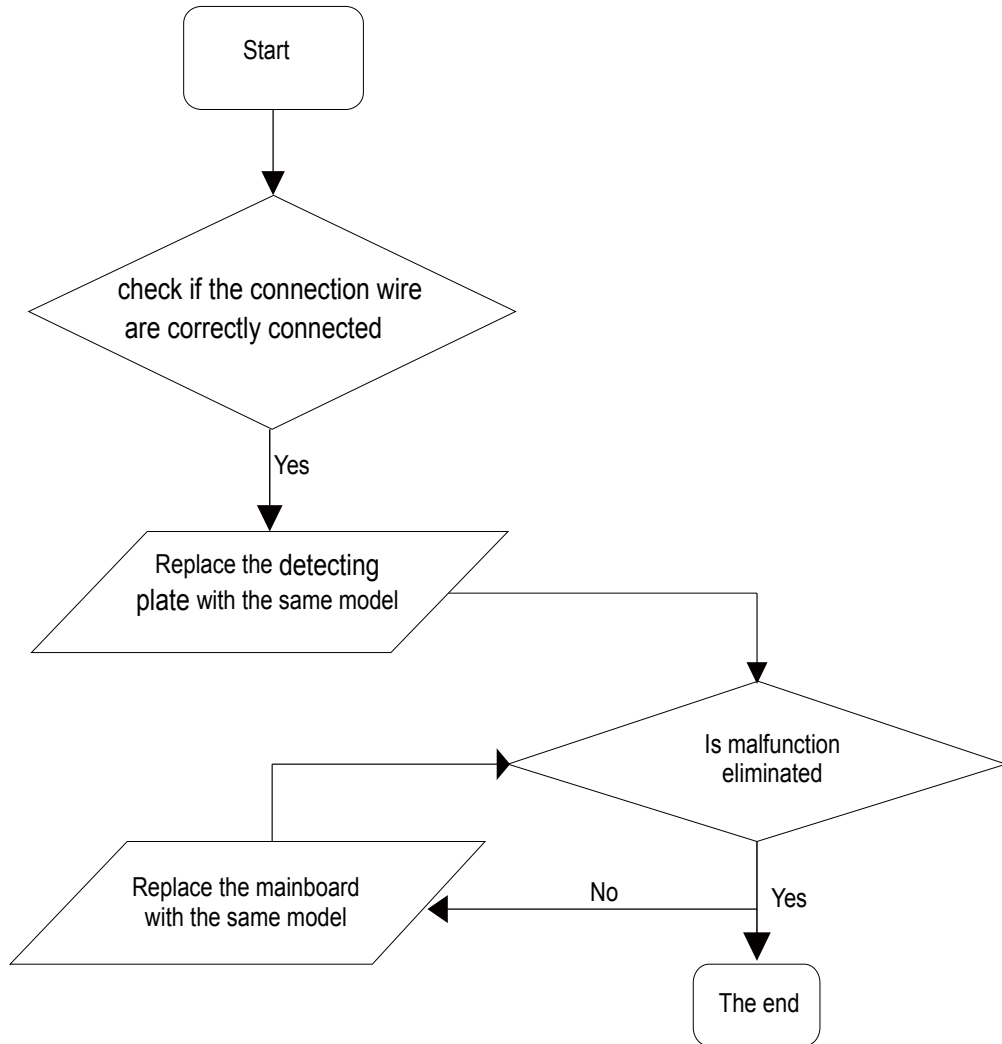
Malfunction diagnosis process:



5. Communication Malfunction E6



6. Malfunction of detecting plate(WIFI) JF



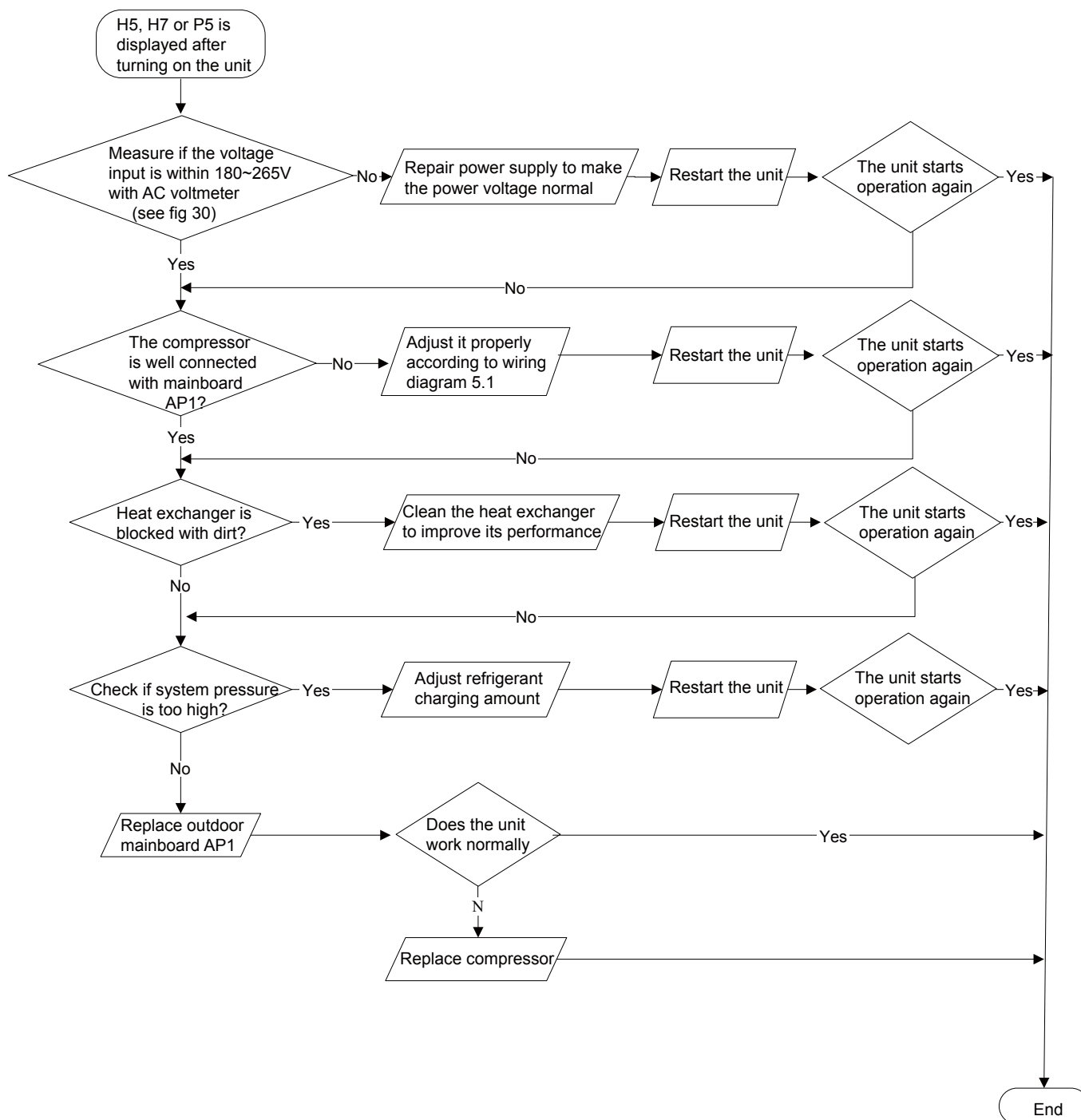


**2. IPM protection(H5), desynchronizing malfunction(H7), overcurrent of compressor phase current (P5) (AP1 below means control board of outdoor unit)**

Main detection points:

- Is voltage input within the normal range
- If the control board AP1 is well connected with compressor COMP? If they are loosened? If the connection sequence is correct?
- Heat exchange of unit is not good (heat exchanger is dirty and unit radiating environment is bad);
- If the system pressure is too high?
- If the refrigerant charging amount is appropriate?
- If coil resistance of compressor is normal? Is compressor coil insulating to copper pipe well?
- If the work load of unit is heavy? If radiating of unit is good?

Malfunction diagnosis process:



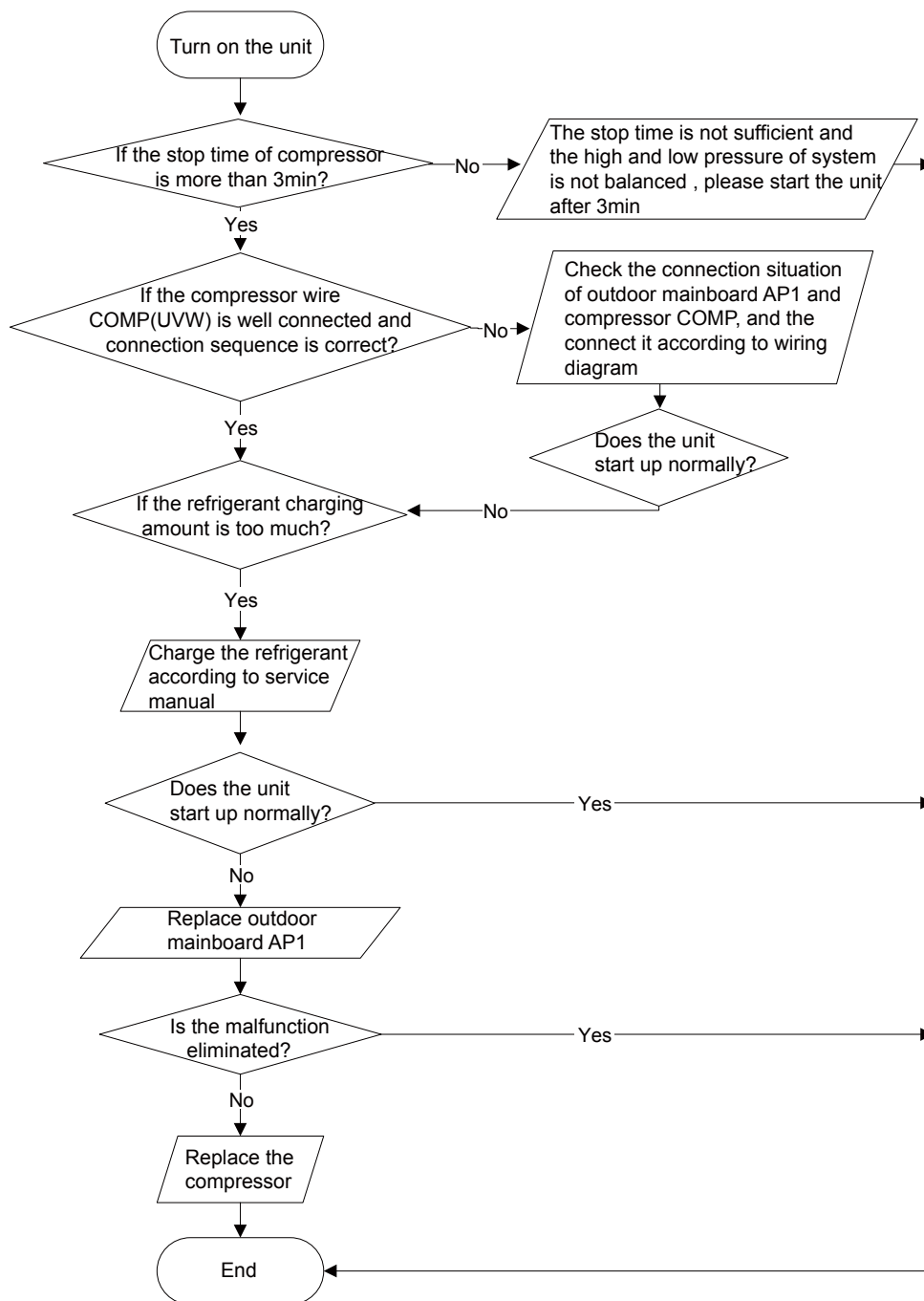




#### 4. Start-up failure (LC) (AP1 below means control board of outdoor unit)

Main detection points:

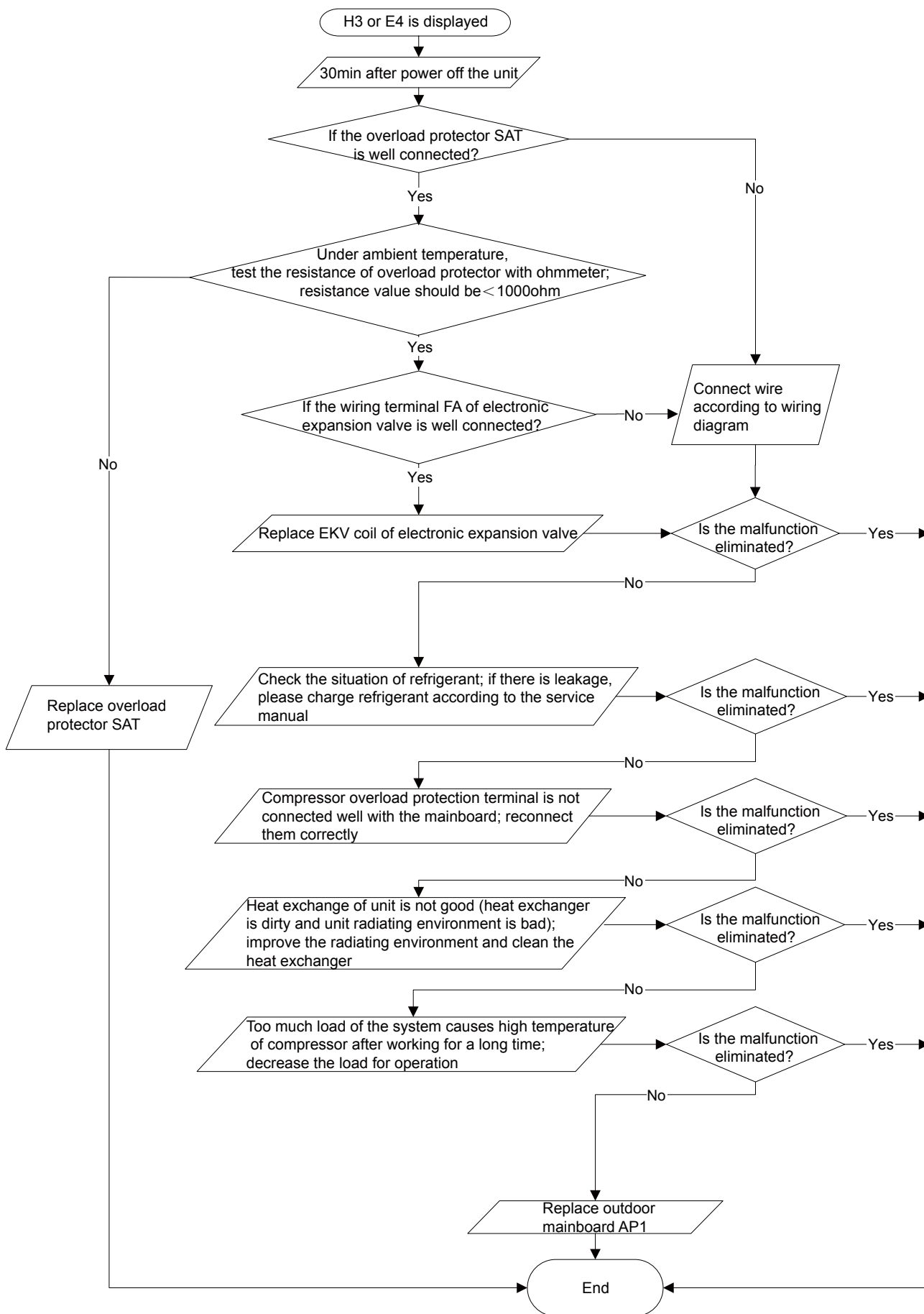
- If the compressor wiring is correct?
- 
- If the compressor is damaged?
- If the refrigerant charging amount is too much?



### 5. Overload and high discharge temperature malfunction

Main detection points:

- If the electronic expansion valve is connected well? Is the electronic expansion valve damaged?
- If the refrigerant is leaked?
- The compressor overload protection terminal is not connected well with the mainboard?
- If the overload protector is damaged?
- Heat exchange of unit is not good? (heat exchanger is dirty and unit radiating environment is bad)
- Too much load of the system causes high temperature of compressor after working for a long time?
- Malfunction of discharge temperature sensor?



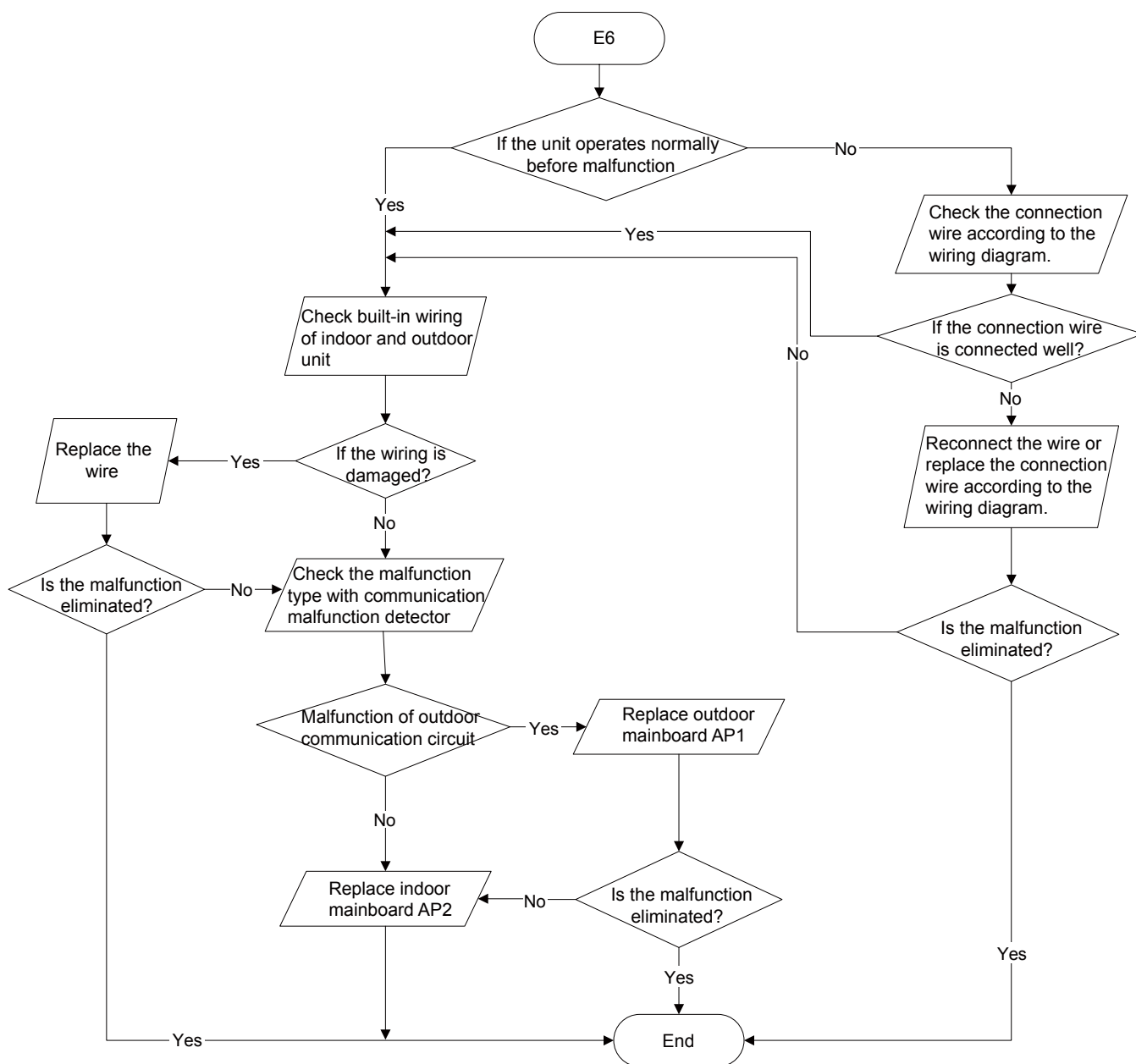


### 7. Communication malfunction (E6)

Main detection points:

- Check if the connection wire and the built-in wiring of indoor and outdoor unit are connected well and without damage;
- If the communication circuit of indoor mainboard is damaged? If the communication circuit of outdoor mainboard (AP1) is damaged?

Malfunction diagnosis process:



## 9.3 Troubleshooting for Normal Malfunction

### 1. Air Conditioner Can't be Started Up

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
No power supply, or poor connection for power plug	After energization, operation indicator isn't bright and the buzzer can't give out sound	wait for power recovery. If not, check power supply circuit and make sure the power plug is connected well.
Wrong wire connection between indoor unit and outdoor unit, or poor connection for wiring terminals	Under normal power supply circumstances, operation indicator isn't bright after energization	Check the circuit according to circuit diagram and connect wires correctly. Make sure all
Electric leakage for air conditioner	After energization, room circuit breaker trips off at once	Make sure the air conditioner is grounded reliably Make sure wires of air conditioner is connected correctly Check the wiring inside air conditioner. Check whether the insulation layer of power cord is damaged; if yes, place the power cord.
Model selection for air switch is improper	After energization, air switch trips off	Select proper air switch
Malfunction of remote controller	After energization, operation indicator is bright, while no display on remote controller or buttons have no action.	Replace batteries for remote controller Repair or replace remote controller

### 2. Poor Cooling (Heating) for Air Conditioner

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
Set temperature is improper	Observe the set temperature on remote controller	Adjust the set temperature
Rotation speed of the IDU fan motor is set too low	Small wind blow	Set the fan speed at high or medium
Filter of indoor unit is blocked		
Installation position for indoor unit and outdoor unit is improper	Check whether the installation position is proper according to installation requirement for air conditioner	Adjust the installation position, and install the rainproof and sunproof for outdoor unit
Refrigerant is leaking	Discharged air temperature during cooling is higher than normal discharged wind temperature; Discharged air temperature during heating is lower than normal discharged wind temperature; Unit's pressure is much lower than regulated range	Find out the leakage causes and deal with it. Add refrigerant.
Malfunction of 4-way valve	Blow cold wind during heating	Replace the 4-way valve
Malfunction of capillary	Discharged air temperature during cooling is higher than normal discharged wind temperature; Discharged air temperature during heating is lower than normal discharged wind temperature; Unit's pressure is much lower than regulated range. If refrigerant isn't leaking, part of capillary is blocked	Replace the capillary
Flow volume of valve is	The pressure of valves is much lower than that	Open the valve completely
Malfunction of horizontal louver	Horizontal louver can't swing	Refer to point 3 of maintenance method for details
Malfunction of the IDU fan motor	The IDU fan motor can't operate	Refer to troubleshooting for H6 for maintenance method in details
Malfunction of the ODU fan motor	The ODU fan motor can't operate	Refer to point 4 of maintenance method for details
Malfunction of compressor	Compressor can't operate	Refer to point 5 of maintenance method for details

### 3. Horizontal Louver Can't Swing

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
Wrong wire connection, or poor connection	Check the wiring status according to circuit diagram	Connect wires according to wiring diagram to make sure all wiring terminals are connected
Stepping motor is damaged	Stepping motor can't operate	Repair or replace stepping motor
Main board is damaged	Others are all normal, while horizontal louver can't operate	Replace the main board with the same model

**4. ODU Fan Motor Can't Operate**

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
Wrong wire connection, or poor connection	Check the wiring status according to circuit diagram	Connect wires according to wiring diagram to make sure all wiring terminals are connected
Capacity of the ODU fan motor is damaged	Measure the capacity of fan capacitor with an the deviation range indicated on the nameplate of fan capacitor.	Replace the capacity of fan
Power voltage is a little low or high	Use universal meter to measure the power supply voltage. The voltage is a little high or low	Suggest to equip with voltage regulator
Motor of outdoor unit is damaged	When unit is on, cooling/heating performance is bad and ODU compressor generates a lot of noise and heat.	Change compressor oil and refrigerant. If no better, replace the compressor with a new one

**5. Compressor Can't Operate**

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
Wrong wire connection, or poor connection	Check the wiring status according to circuit diagram	Connect wires according to wiring diagram to make sure all wiring terminals are connected
Capacity of compressor is damaged	Measure the capacity of fan capacitor with an the deviation range indicated on the nameplate of fan capacitor.	Replace the compressor capacitor
Power voltage is a little low or high	Use universal meter to measure the power supply voltage. The voltage is a little high or low	Suggest to equip with voltage regulator
Coil of compressor is burnt out	Use universal meter to measure the resistance between compressor terminals and it's 0	Repair or replace compressor
Cylinder of compressor is blocked	Compressor can't operate	Repair or replace compressor

**6. Air Conditioner is Leaking**

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
Drain pipe is blocked	Water leaking from indoor unit	Eliminate the foreign objects inside the drain pipe
Drain pipe is broken	Water leaking from drain pipe	Replace drain pipe
Wrapping is not tight	Water leaking from the pipe connection place of indoor unit	Wrap it again and bundle it tightly

**7. Abnormal Sound and Vibration**

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
When turn on or turn off the unit, the panel and other parts will expand and there's abnormal sound	There's the sound of "PAPA"	Normal phenomenon. Abnormal sound will disappear after a few minutes.
When turn on or turn off the unit, there's abnormal sound due conditioner	Water-running sound can be heard	Normal phenomenon. Abnormal sound will disappear after a few minutes.
Foreign objects inside the indoor unit or there're parts touching together inside the indoor unit	There's abnormal sound fro indoor unit	Remove foreign objects. Adjust all parts' position of indoor unit, tighten screws and stick damping plaster between connected parts
Foreign objects inside the outdoor unit or there're parts touching together inside the outdoor unit	There's abnormal sound fro outdoor unit	Remove foreign objects. Adjust all parts' position of outdoor unit, tighten screws and stick damping plaster between connected parts
Short circuit inside the magnetic coil	During heating, the way valve has abnormal electromagnetic sound	Replace magnetic coil
Abnormal shake of compressor	Outdoor unit gives out abnormal sound	Adjust the support foot mat of compressor, tighten the bolts
Abnormal sound inside the compressor	Abnormal sound inside the compressor	If add too much refrigerant during maintenance, please reduce refrigerant properly. Replace compressor for other circumstances.





No.	Description	Part Code		Qty
		SAP18HP230V1AH	SAP24HP230V1AH	
		Product Code	Product Code	
1	Front Panel(low display)	20000300059T	20000300059T	1
2	Filter Sub-Assy	11012007	11012007	2
3	Front Case Sub-Assy	0000020006401	0000020006401	1
4	Axile Bush	10542036	10542036	2
5	Guide Louver	10512503	10512503	1
6	Ring of Bearing	26152025	26152025	1
7	O-Gasket of Cross Fan Bearing	76512203	76512203	1
8	Cross Flow Fan	10352057	10352057	1
9	Air Louver(Manual)	10512744	10512744	3
10	Helicoid Tongue	26112513	26112513	1
11	Rear Case assy	00000100170	00000100170	1
12	Evaporator Support	24212178	24212178	1
13	Evaporator Assy	011001000180	011001000095	1
14	Wall Mounting Frame	01252229	01252229	1
15	Drainage Hose	0523001405	0523001405	1
16	Cold Plasma Generator	/	/	/
17	Rubber Plug (Water Tray)	76712012	76712012	1
18	Connecting pipe clamp	26112514	26112514	1
19	Crank	73012005	73012005	1
20	Stepping Motor	1521210704/1521240210	1521210704/1521240210	1
21	Motor Press Plate	26112515	26112515	1
22	Fan Motor	1501213601	1501213601	1
23	Screw Cover	22242191	22242191	3
24	Electric Box Assy	100002000486	100002000597	1
25	Electric Box	2011221102	20112211	1
26	Lower Shield of Electric Box	01592139	01592139	1
27	Shield Cover of Electric Box	01592176	01592176	1
28	Display Board	30565260	30565260	1
29	Main Board	300002000093	300002000093	1
30	Terminal Board	42011233	42011233	1
31	Electric Box Cover	2011220901	2011220901	1
32	Electric Box Cover2	2011221001	2011221001	1
33	Shield Cover of Electric Box Cover 2	01202000099	01202000099	1
34	Connecting Cable	/	/	/
35	Connecting Cable	/	/	/
36	Temperature Sensor	3900031302	3900031302	1
37	Remote Controller	30510138	30510138	1
38	Jumper	4202021914	4202021930	1

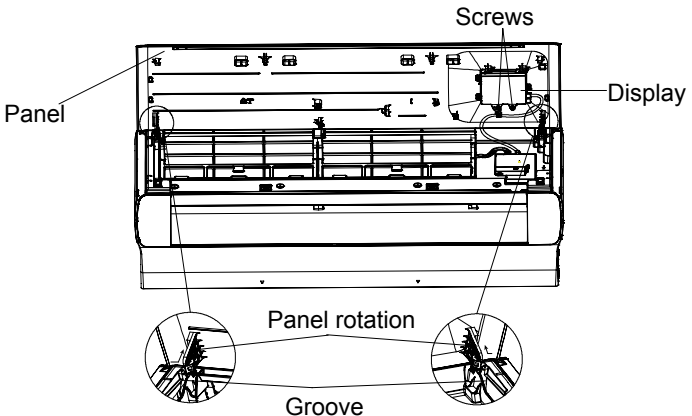
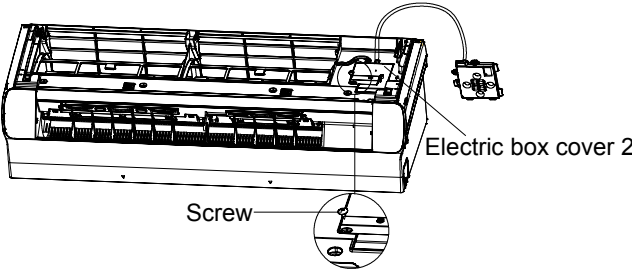
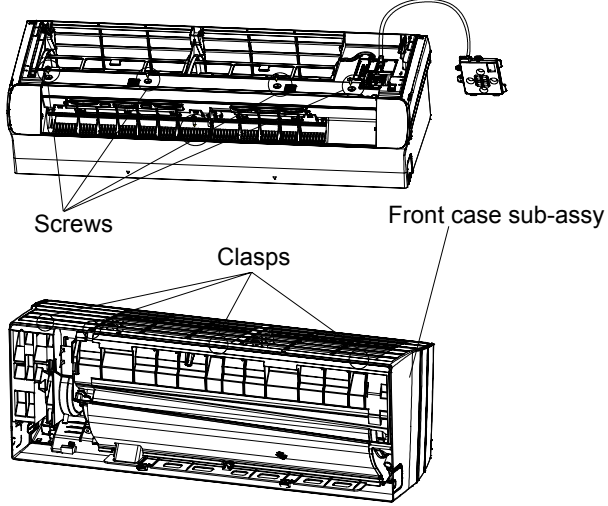
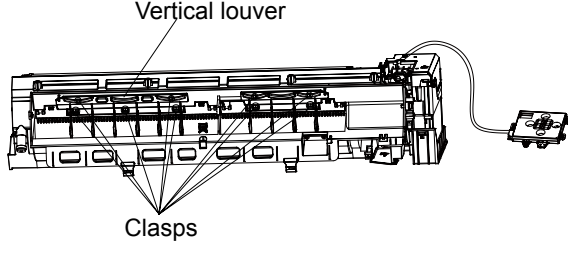
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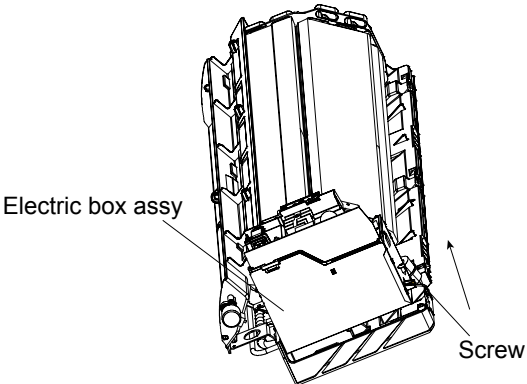
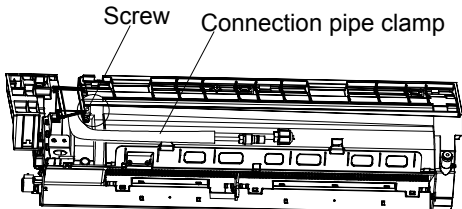
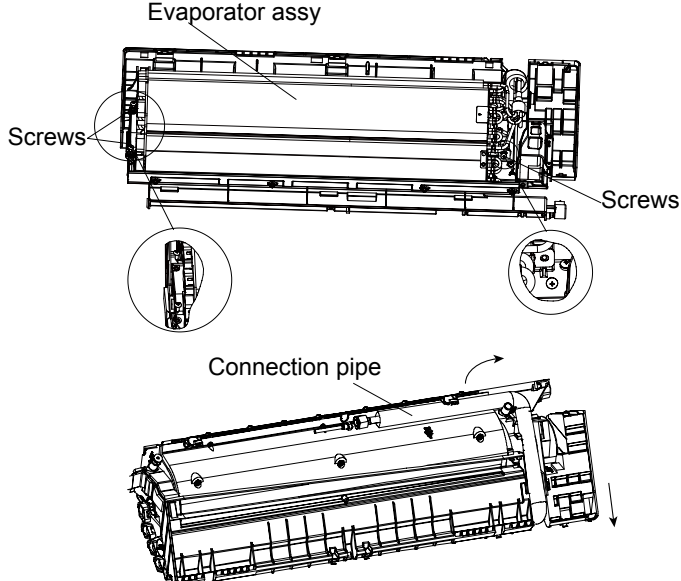
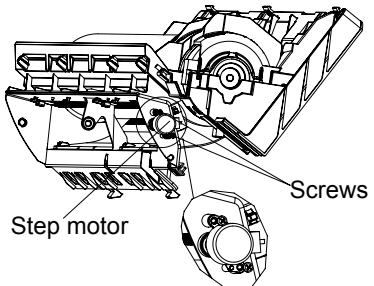
No.	Description	Part Code		Qty
		SAP18HP230V1AO	SAP24HP230V1AO	
		Product Code	Product Code	
1	Front Grill	01473050	01473050	1
2	Fan Motor	15010400000102	15010400000102	1
3	/	/	/	/
4	Radiator	49015215	4901521501	1
5	Main Board	300027000040	300027000224	1
6	Electric Box Assy	100002000485	100002000598	1
7	Terminal Board Support sub-assy	01715016	01715016	1
8	Terminal Board	42010255	42010255	1
9	Handle	26233053	26233053	1
10	Left Side Plate	01305043P	01305043P	1
11	Coping	01255006P	01255006P	1
12	Motor Support Assy	000046000019	017012000015	1
13	Condenser Support Plate	01175092	01175092	1
14	Clapboard Sub-Assy	01235091	01233182	1
15	Condenser Assy	011002000242	011002000340	1
16	Rear Grill	01475013	01475013	1
17	Wiring Clamp	26115004	26115004	1
18	Temperature Sensor	39000072	39000072	1
19	Right Side Plate	0130504402P	0130504402P	1
20	Handle Assy	02113109	02113109	1
21	Cut off Valve	07130239	07130239	1
22	Valve Support Sub-Assy	0170506101P	0170506101P	1
23	Valve Support Block	26113017	26113017	1
24	Electronic Expansion Valve assy	4300876704	030174000045	1
25	4-Way Valve Assy	030152000081	030152000081	1
26	Compressor and Fittings	00105251	4300876704	1
27	Drainage Connector	06123401	06123401	1
28	Chassis Sub-assy	02803315P	017000000166P	1
29	Drainage hole Cap	06813401	06813401	1
30	Axial Flow Fan	10335013	10335013	1
31	Cabinet	0143500401P	0143500401P	1
32	Valve Cover	22245003	22245003	1

Above data is subject to change without notice.



Step		Procedure
3.Remove display and panel	<p>a. Screws that are locking the display board. Separate the display board from the front panel.</p> <p>b. Open the front panel; separate the panel front panel and then removes the front panel.</p>	
4.Remove electric box cover 2	<p>Remove the screws on the electric box cover to remove the electric box cover 2.</p>	
5.Remove front case sub-assy	<p>Loosen the clasps of front case. Lift the front case sub-assy upwards to remove it.</p>	
6. Remove vertical louver	<p>Loosen the connection clasps between vertical louver and bottom case to remove vertical louver.</p>	



Step	Procedure	Procedure
11. Electric box assy	<p>assy and then remove the electric box assy.</p>	
12. Remove connection pipe clamp	<p>At the back of the unit, remove the and then remove the connection pipe clamp.</p>	
13. Remove evaporator assy	<p>Adjust the position of connection pipe on evaporator slightly and then lift the evaporator upwards to remove it.</p>	
14. Remove stepping motor	<p>then remove the step motor.</p>	

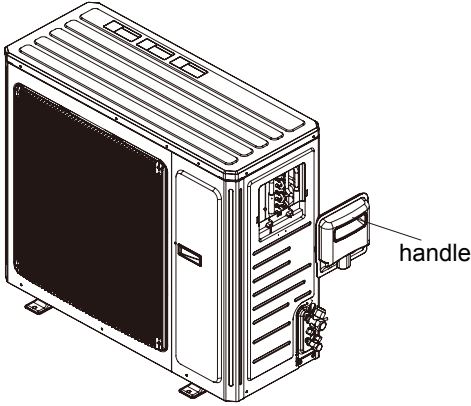
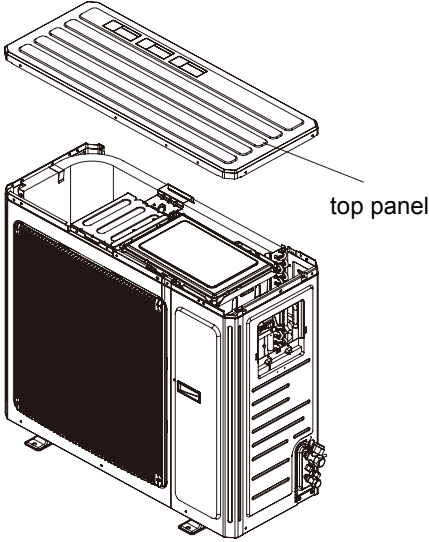
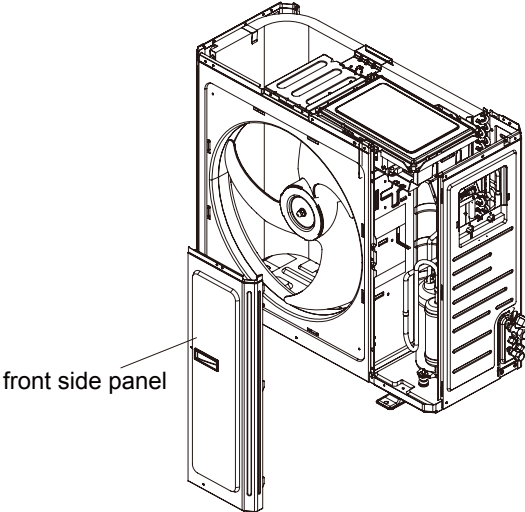




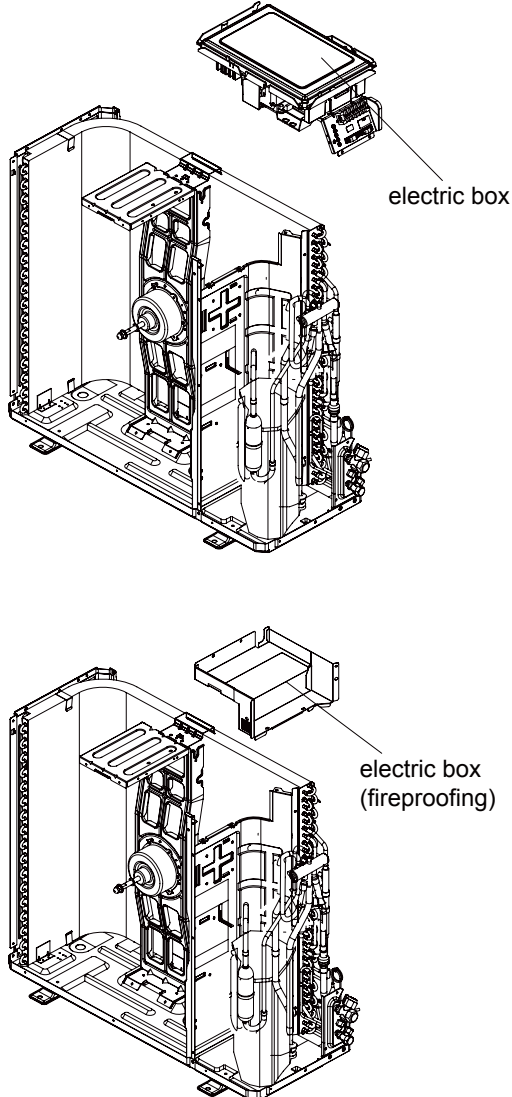
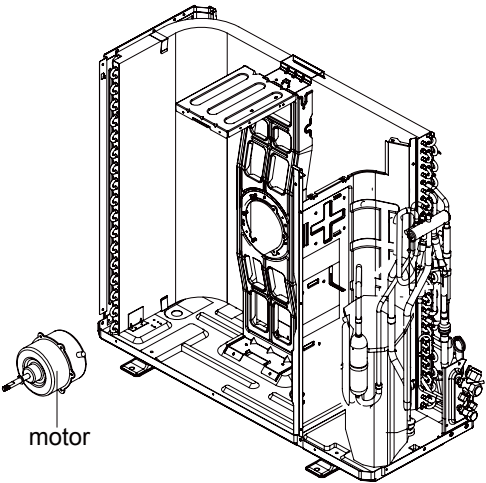
## 11.2 Removal Procedure of Outdoor Unit

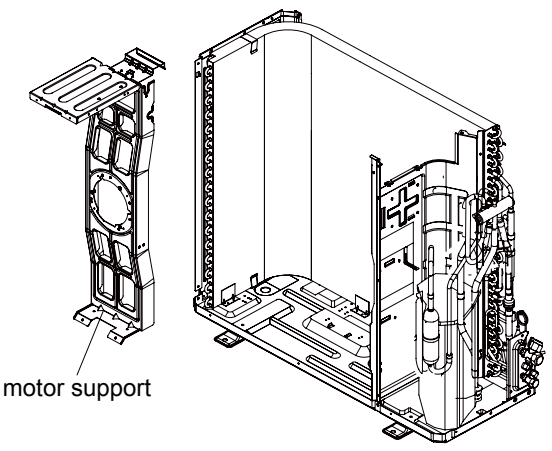
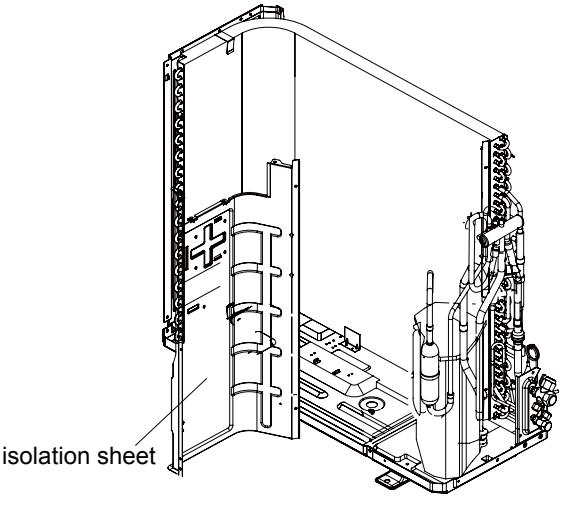
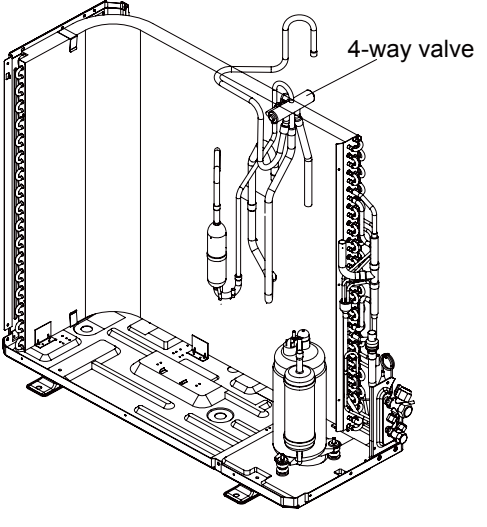


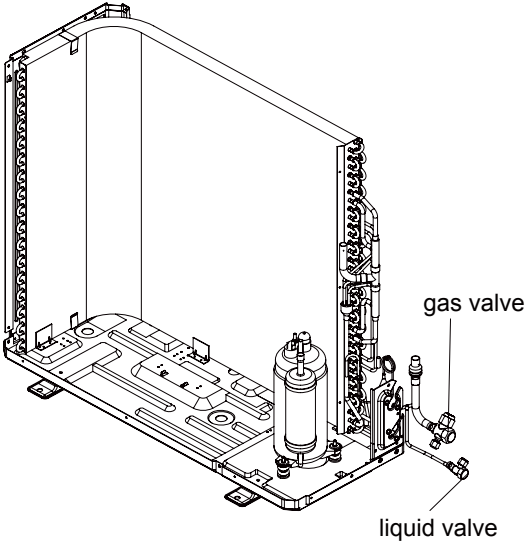
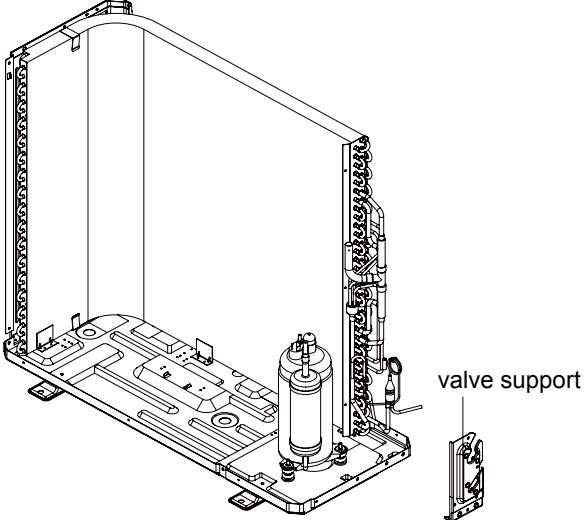
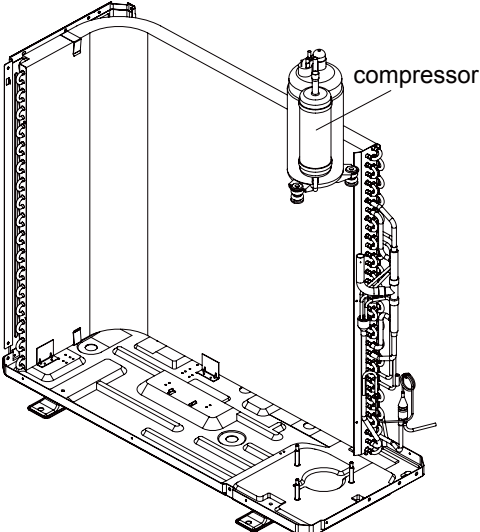
**Warning:** Be sure to wait for a minimum of 20 minutes after turning off all power supplies and discharge the refrigerant completely before removal.

Steps	Procedure
<p>1.Remove handle</p>	<p>Twist off the screws used for fixing the handle, pull the handle up ward to remove it.</p> 
<p>2.Remove top panel</p>	<p>Remove the screws connecting the top panel with the front panel and left&amp;right side plate, and then remove the top panel.</p> 
<p>3.Remove front side panel</p>	<p>Loosen the screws connecting the front side panel and chassis. Remove the front side panel.</p> 



Steps	Procedure
<p>7.Remove electric box</p>	<p>Twist off the screws on electric box, cut off the tieline with scissors or pliers, pull out the wiring terminal, pull it upwards to remove the electric box.</p> <p>Twist off the screws on electric box (fireproofing) with screwdriver, and then remove the electric box (fireproofing).</p> 
<p>8.Remove motor</p>	<p>Twist off the tapping screws fixing the motor, pull out the pin of leading wire for motor and then remove the motor.</p> 

Steps	Procedure
<p>9.Remove motor support</p>	<p>Twist off the tapping screws fixing the motor support, pull it upwards and then remove the motor support.</p> 
<p>10.Remove isolation sheet</p>	<p>Twist off the screws connecting isolation sheet and end plate of condenser and chassis, and then remove the isolation sheet.</p> 
<p>11.Remove 4-way valve</p>	<p>Unsolder the pipeline between compressor, condenser, gas and liquid valve, and then remove the 4-way valve. (note: release all refrigerant before unsoldering).</p> 

Steps	Procedure
12.Remove gas valve and liquid valve	<p>Twist off the 2 bolts fixing the valve sub-assy. Unsolder the soldering joint between gas valve and air-return pipe and then remove the gas valve.(note: when unsoldering the soldering joint, wrap the gas valve with wet cloth completely to avoid the damage to valve, and release all refrigerant completely at first). Unsolder the soldering joint between liquid valve and connection pipe of liquid valve, and then remove the liquid valve.</p> 
13.Remove valve support	<p>Twist off the screws connecting valve support and chassis, and then remove the valve support.</p> 
14.Remove compressor	<p>Twist off the 3 foot nuts on compressor and then remove the compressor.</p> 



# Appendix:

## Appendix 1: Reference Sheet of Celsius and Fahrenheit

Conversion formula for Fahrenheit degree and Celsius degree:  $T_f = T_c \times 1.8 + 32$

### Set temperature

Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)
61	60.8	16	69/70	69.8	21	78/79	78.8	26
62/63	62.6	17	71/72	71.6	22	80/81	80.6	27
64/65	64.4	18	73/74	73.4	23	82/83	82.4	28
66/67	66.2	19	75/76	75.2	24	84/85	84.2	29
68	68	20	77	77	25	86	86	30

### Ambient temperature

Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)
32/33	32	0	55/56	55.4	13	79/80	78.8	26
34/35	33.8	1	57/58	57.2	14	81	80.6	27
36	35.6	2	59/60	59	15	82/83	82.4	28
37/38	37.4	3	61/62	60.8	16	84/85	84.2	29
39/40	39.2	4	63	62.6	17	86/87	86	30
41/42	41	5	64/65	64.4	18	88/89	87.8	31
43/44	42.8	6	66/67	66.2	19	90	89.6	32
45	44.6	7	68/69	68	20	91/92	91.4	33
46/47	46.4	8	70/71	69.8	21	93/94	93.2	34
48/49	48.2	9	72	71.6	22	95/96	95	35
50/51	50	10	73/74	73.4	23	97/98	96.8	36
52/53	51.8	11	75/76	75.2	24	99	98.6	37
54	53.6	12	77/78	77	25			

#### 1. Standard length of connection pipe

- 5m, 7.5m, 8m.

#### 2. Min. length of connection pipe is 3m.

#### 3. Max. length of connection pipe and max. high difference.

#### 4. The additional refrigerant oil and refrigerant charging required after prolonging connection pipe

- After the length of connection pipe is prolonged for 10m at the basis of standard length, you should add 5ml of refrigerant oil for each additional 5m of connection pipe.

- The calculation method of additional refrigerant charging amount (on the basis of liquid pipe):

Cooling capacity	Max length of connection pipe	Max height difference
5000 Btu/h(1465 W)	15 m	5 m
7000 Btu/h(2051 W)	15 m	5 m
9000 Btu/h(2637 W)	15 m	10 m
12000 Btu/h(3516 W)	20 m	10 m
18000 Btu/h(5274 W)	25 m	10 m
24000 Btu/h(7032 W)	25 m	10 m
28000 Btu/h(8204 W)	30 m	10 m
36000 Btu/h(10548 W)	30 m	20 m
42000 Btu/h(12306 W)	30 m	20 m
48000 Btu/h(14064 W)	30 m	20 m

- When the length of connection pipe is above 5m, add refrigerant according to the prolonged length of liquid pipe. The additional refrigerant charging amount per meter is different according to the diameter of liquid pipe. See the following sheet.

- Additional refrigerant charging amount = prolonged length of liquid pipe X additional refrigerant charging amount per meter

Additional refrigerant charging amount for R22, R407C, R410A and R134a			
Diameter of connection pipe		Outdoor unit throttle	
Liquid pipe(mm)	Gas pipe(mm)	Cooling only(g/m)	Cooling and heating(g/m)
Φ6	Φ9.5 or Φ12	15	20
Φ6 or Φ9.5	Φ16 or Φ19	15	20
Φ12	Φ19 or Φ22.2	30	120
Φ16	Φ25.4 or Φ31.8	60	120
Φ19	/	250	250
Φ22.2	/	350	350





## Appendix 4: List of Resistance for Temperature Sensor

Resistance Table of Ambient Temperature Sensor for Indoor and Outdoor Units(15K)

Temp(°C )	Resistance(kΩ)	Temp(°C )	Resistance(kΩ)	Temp(°C )	Resistance(kΩ)	Temp(°C )	Resistance(kΩ)
-19	138.1	20	18.75	59	3.848	98	1.071
-18	128.6	21	17.93	60	3.711	99	1.039
-17	121.6	22	17.14	61	3.579	100	1.009
-16	115	23	16.39	62	3.454	101	0.98
-15	108.7	24	15.68	63	3.333	102	0.952
-14	102.9	25	15	64	3.217	103	0.925
-13	97.4	26	14.36	65	3.105	104	0.898
-12	92.22	27	13.74	66	2.998	105	0.873
-11	87.35	28	13.16	67	2.896	106	0.848
-10	82.75	29	12.6	68	2.797	107	0.825
-9	78.43	30	12.07	69	2.702	108	0.802
-8	74.35	31	11.57	70	2.611	109	0.779
-7	70.5	32	11.09	71	2.523	110	0.758
-6	66.88	33	10.63	72	2.439	111	0.737
-5	63.46	34	10.2	73	2.358	112	0.717
-4	60.23	35	9.779	74	2.28	113	0.697
-3	57.18	36	9.382	75	2.206	114	0.678
-2	54.31	37	9.003	76	2.133	115	0.66
-1	51.59	38	8.642	77	2.064	116	0.642
0	49.02	39	8.297	78	1.997	117	0.625
1	46.6	40	7.967	79	1.933	118	0.608
2	44.31	41	7.653	80	1.871	119	0.592
3	42.14	42	7.352	81	1.811	120	0.577
4	40.09	43	7.065	82	1.754	121	0.561
5	38.15	44	6.791	83	1.699	122	0.547
6	36.32	45	6.529	84	1.645	123	0.532
7	34.58	46	6.278	85	1.594	124	0.519
8	32.94	47	6.038	86	1.544	125	0.505
9	31.38	48	5.809	87	1.497	126	0.492
10	29.9	49	5.589	88	1.451	127	0.48
11	28.51	50	5.379	89	1.408	128	0.467
12	27.18	51	5.197	90	1.363	129	0.456
13	25.92	52	4.986	91	1.322	130	0.444
14	24.73	53	4.802	92	1.282	131	0.433
15	23.6	54	4.625	93	1.244	132	0.422
16	22.53	55	4.456	94	1.207	133	0.412
17	21.51	56	4.294	95	1.171	134	0.401
18	20.54	57	4.139	96	1.136	135	0.391
19	19.63	58	3.99	97	1.103	136	0.382

Resistance Table of Tube Temperature Sensors for Indoor and Outdoor (20K)

Temp(°C )	Resistance(kΩ)	Temp(°C )	Resistance(kΩ)	Temp(°C )	Resistance(kΩ)	Temp(°C )	Resistance(kΩ)
-19	181.4	20	25.01	59	5.13	98	1.427
-18	171.4	21	23.9	60	4.948	99	1.386
-17	162.1	22	22.85	61	4.773	100	1.346
-16	153.3	23	21.85	62	4.605	101	1.307
-15	145	24	20.9	63	4.443	102	1.269
-14	137.2	25	20	64	4.289	103	1.233
-13	129.9	26	19.14	65	4.14	104	1.198
-12	123	27	18.13	66	3.998	105	1.164
-11	116.5	28	17.55	67	3.861	106	1.131
-10	110.3	29	16.8	68	3.729	107	1.099
-9	104.6	30	16.1	69	3.603	108	1.069
-8	99.13	31	15.43	70	3.481	109	1.039
-7	94	32	14.79	71	3.364	110	1.01
-6	89.17	33	14.18	72	3.252	111	0.983
-5	84.61	34	13.59	73	3.144	112	0.956
-4	80.31	35	13.04	74	3.04	113	0.93
-3	76.24	36	12.51	75	2.94	114	0.904
-2	72.41	37	12	76	2.844	115	0.88
-1	68.79	38	11.52	77	2.752	116	0.856
0	65.37	39	11.06	78	2.663	117	0.833
1	62.13	40	10.62	79	2.577	118	0.811
2	59.08	41	10.2	80	2.495	119	0.777
3	56.19	42	9.803	81	2.415	120	0.769
4	53.46	43	9.42	82	2.339	121	0.746
5	50.87	44	9.054	83	2.265	122	0.729
6	48.42	45	8.705	84	2.194	123	0.71
7	46.11	46	8.37	85	2.125	124	0.692
8	43.92	47	8.051	86	2.059	125	0.674
9	41.84	48	7.745	87	1.996	126	0.658
10	39.87	49	7.453	88	1.934	127	0.64
11	38.01	50	7.173	89	1.875	128	0.623
12	36.24	51	6.905	90	1.818	129	0.607
13	34.57	52	6.648	91	1.736	130	0.592
14	32.98	53	6.403	92	1.71	131	0.577
15	31.47	54	6.167	93	1.658	132	0.563
16	30.04	55	5.942	94	1.609	133	0.549
17	28.68	56	5.726	95	1.561	134	0.535
18	27.39	57	5.519	96	1.515	135	0.521
19	26.17	58	5.32	97	1.47	136	0.509

## Resistance Table of Discharge Temperature Sensor for Outdoor(50K)

Temp(°C )	Resistance(kΩ)	Temp(°C )	Resistance(kΩ)	Temp(°C )	Resistance(kΩ)	Temp(°C )	Resistance(kΩ)
-29	853.5	10	98	49	18.34	88	4.754
-28	799.8	11	93.42	50	17.65	89	4.609
-27	750	12	89.07	51	16.99	90	4.469
-26	703.8	13	84.95	52	16.36	91	4.334
-25	660.8	14	81.05	53	15.75	92	4.204
-24	620.8	15	77.35	54	15.17	93	4.079
-23	580.6	16	73.83	55	14.62	94	3.958
-22	548.9	17	70.5	56	14.09	95	3.841
-21	516.6	18	67.34	57	13.58	96	3.728
-20	486.5	19	64.33	58	13.09	97	3.619
-19	458.3	20	61.48	59	12.62	98	3.514
-18	432	21	58.77	60	12.17	99	3.413
-17	407.4	22	56.19	61	11.74	100	3.315
-16	384.5	23	53.74	62	11.32	101	3.22
-15	362.9	24	51.41	63	10.93	102	3.129
-14	342.8	25	49.19	64	10.54	103	3.04
-13	323.9	26	47.08	65	10.18	104	2.955
-12	306.2	27	45.07	66	9.827	105	2.872
-11	289.6	28	43.16	67	9.489	106	2.792
-10	274	29	41.34	68	9.165	107	2.715
-9	259.3	30	39.61	69	8.854	108	2.64
-8	245.6	31	37.96	70	8.555	109	2.568
-7	232.6	32	36.38	71	8.268	110	2.498
-6	220.5	33	34.88	72	7.991	111	2.431
-5	209	34	33.45	73	7.726	112	2.365
-4	198.3	35	32.09	74	7.47	113	2.302
-3	199.1	36	30.79	75	7.224	114	2.241
-2	178.5	37	29.54	76	6.998	115	2.182
-1	169.5	38	28.36	77	6.761	116	2.124
0	161	39	27.23	78	6.542	117	2.069
1	153	40	26.15	79	6.331	118	2.015
2	145.4	41	25.11	80	6.129	119	1.963
3	138.3	42	24.13	81	5.933	120	1.912
4	131.5	43	23.19	82	5.746	121	1.863
5	125.1	44	22.29	83	5.565	122	1.816
6	119.1	45	21.43	84	5.39	123	1.77
7	113.4	46	20.6	85	5.222	124	1.725
8	108	47	19.81	86	5.06	125	1.682
9	102.8	48	19.06	87	4.904	126	1.64

Note: The information above is for reference only.

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